



Changes for the Better

Mitsubishi Graphic Operation Terminal

GRAPHIC OPERATION TERMINAL

GOT1000

The best solutions for your industry needs.

An innovative and highly perfected platform -- the GOT1000 Series.

Best



Dec. 2007 GOT1000 GRAPHIC OPERATION TERMINAL

Mitsubishi Electric Corporation Nagoya Works and Himeji Works are factories certified for ISO14001 (standards for environmental management systems) and ISO9001 (standards for quality assurance management systems).





GT15

*With various sophisticated functions and a vast lineup,
now is the start of a new movement in the GOT symphony.*



GT11



GOT1000 GRAPHIC OPERATION TERMINAL

GRAPHIC OPERATION TERMINAL

GOT1000

The GOT1000 series, originating from and developed for the needs of the industry

The desire to offer a display which meets users' needs has been our theme since the birth of GOT1000 and its development has been continued by constantly adding new functions.

The vast GOT1000 lineup with its new functions continues to advance.

GOT1000 boasts unique and innovative functions such as the backup/restoration function which is the key to shortening downtime, and the operator authentication function which is an effective from of security to work management.

Now with the compact GT10 series models including the 3.7" type micro-GOT, we have a total of 45 models in our lineup.

The GOT is developed based on the idea of usability, taking into account the requests from customers.

Under the slogan "Simply the best!" Mitsubishi Electric aims at a unique brand of display.

Again, we bring you new possibilities.

Toward a unique GOT brand

The needs expressed by users will continue to be a central part of the GOT series evolution to the next-generation display. Mitsubishi Electric's aims are summed up by the slogan, "Simply the best!"

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A total of 45 GOT1000 models

GRAPHIC OPERATION TERMINAL

GOT1000

**Performance is
the pride of GOT1000.**



Common features

Performance 1

Beautiful and expressive screens

- TFT65536 full color (GT15)
- STN4096 colors (GT15)
- Monochrome 16 gray scales
- Greatly increased memory capacity



Performance 2

Standard front-mounted USB interface

- Up to 20 times faster data transmission than previous models.
- Front-mounted USB interface improves work efficiency.



Performance 3

Drawing, computing, communication A triad of high-speed response

- Drawing: Equipped with a high-speed drawing chip (GT15)
- Computing: Offers high-speed computing performance
- Communication: Bus connection and RS-232 communication (max. 115.2 kbps)



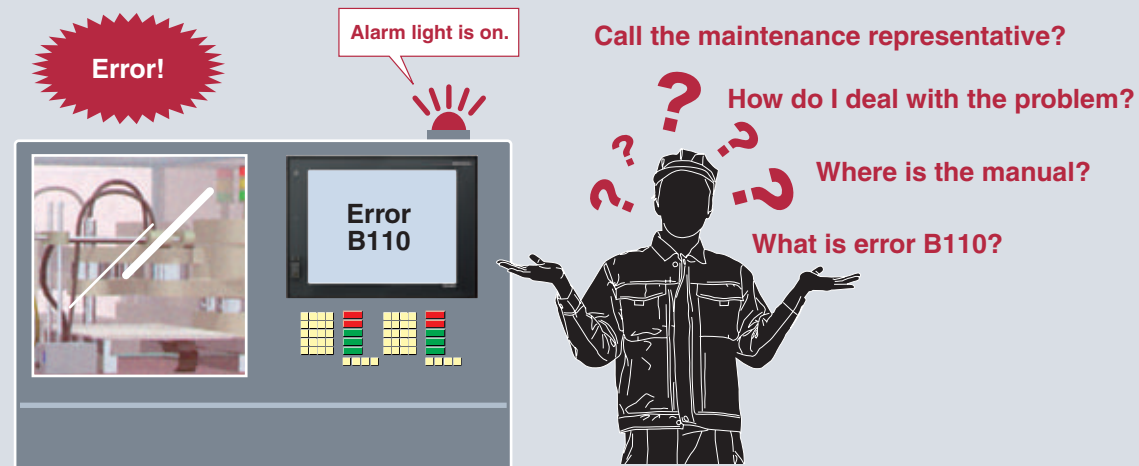
OPEN!

7

CASE 1

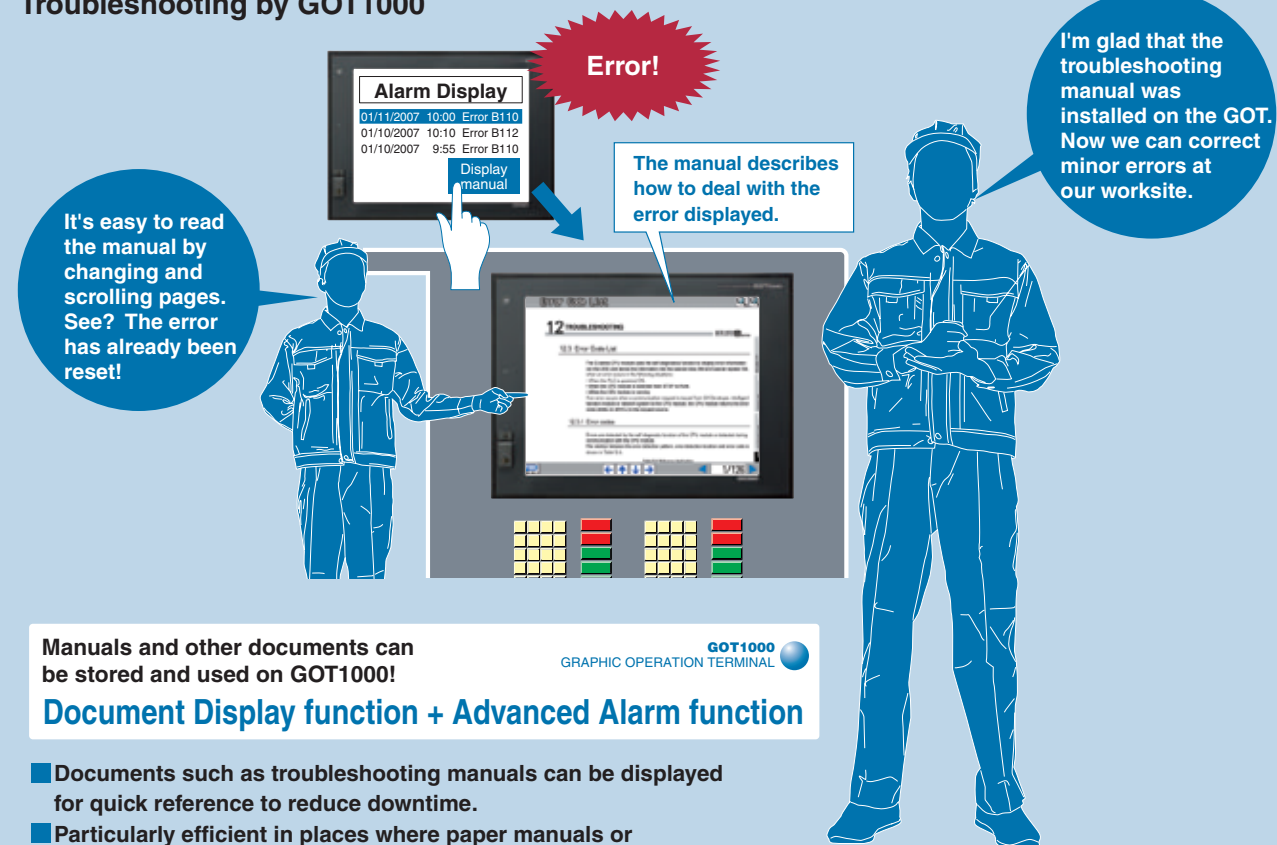
Don't panic when encountering unexpected errors — Quick troubleshooting at the worksite

Before



GOTSolution①

Troubleshooting by GOT1000



Manuals and other documents can be stored and used on GOT1000!

GOT1000
GRAPHIC OPERATION TERMINAL

Document Display function + Advanced Alarm function

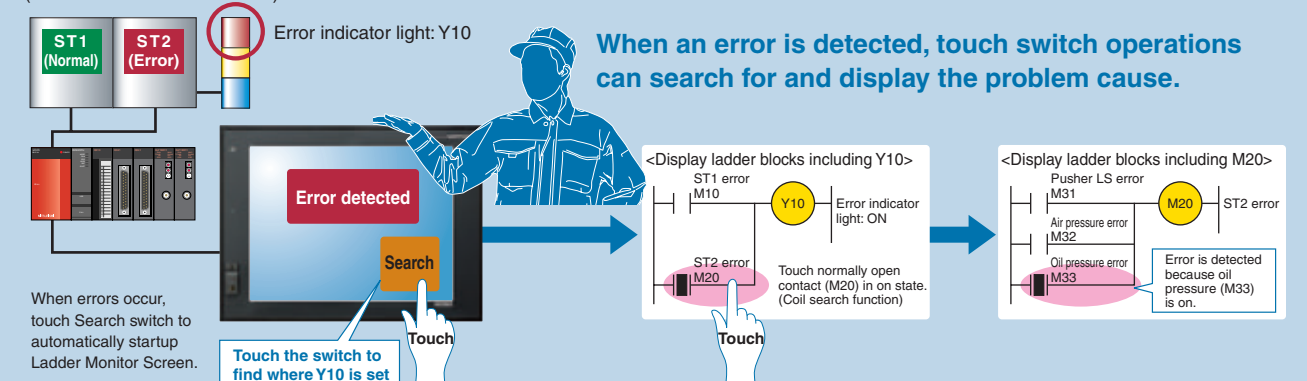
- Documents such as troubleshooting manuals can be displayed for quick reference to reduce downtime.
- Particularly efficient in places where paper manuals or personal computers cannot be brought in, such as clean rooms.
- Various types of general-purpose documents can be displayed. (doc, xls, ppt, pdf, jpg and bmp)

<For more details, see pages 38 to 39 of this catalog.>

GOTSolution②

Investigate the problem cause at the production site

(Error occurred in ST2 device!)



Reduce downtime after problems caused by equipment breakdown or halt in the operation

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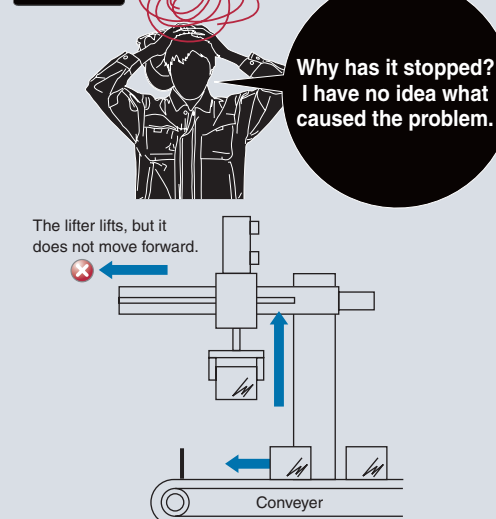
One-Touch Ladder Jump function

- Just touch the operation flow diagram on the GOT, which will show you the root cause of the problem. There is no need to use personal computers or ladder programs.
- Using general purpose PLC error indication programs and detection programs makes developing new search programs and screens unnecessary.

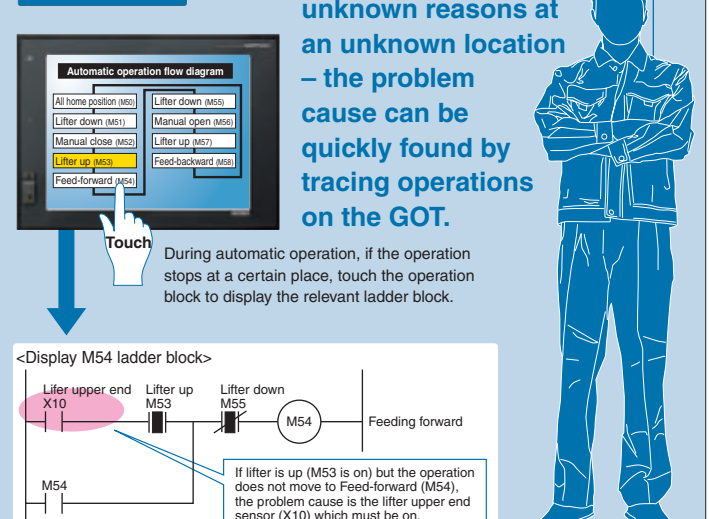
<For more details, see page 44 of this catalog.>

(Application case) When error messages are not displayed

Before



GOTSolution

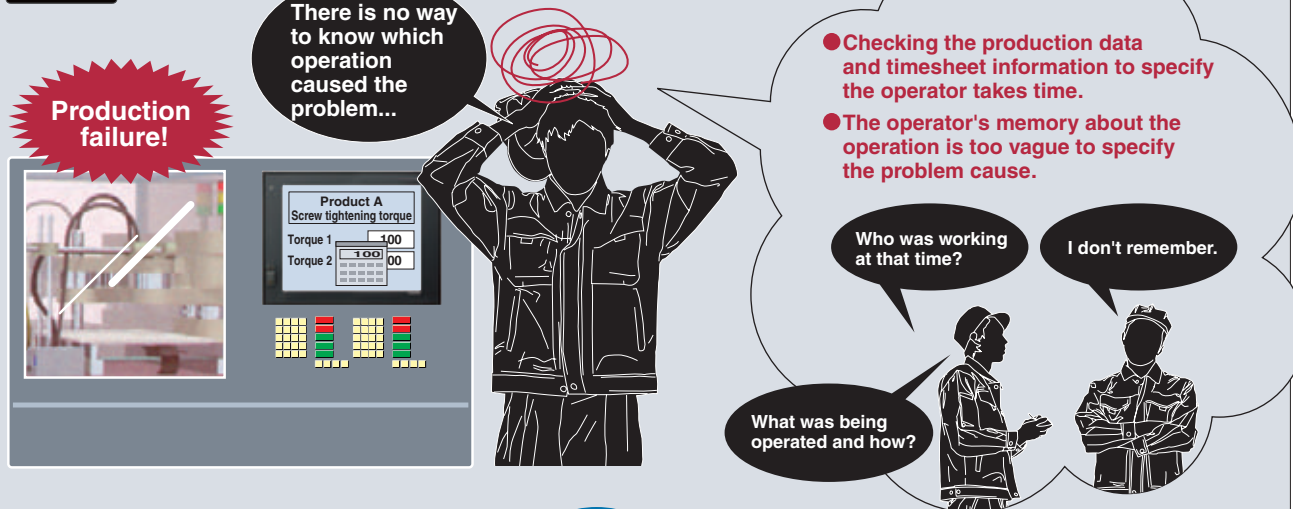


Operation halts due to unknown reasons at an unknown location – the problem cause can be quickly found by tracing operations on the GOT.

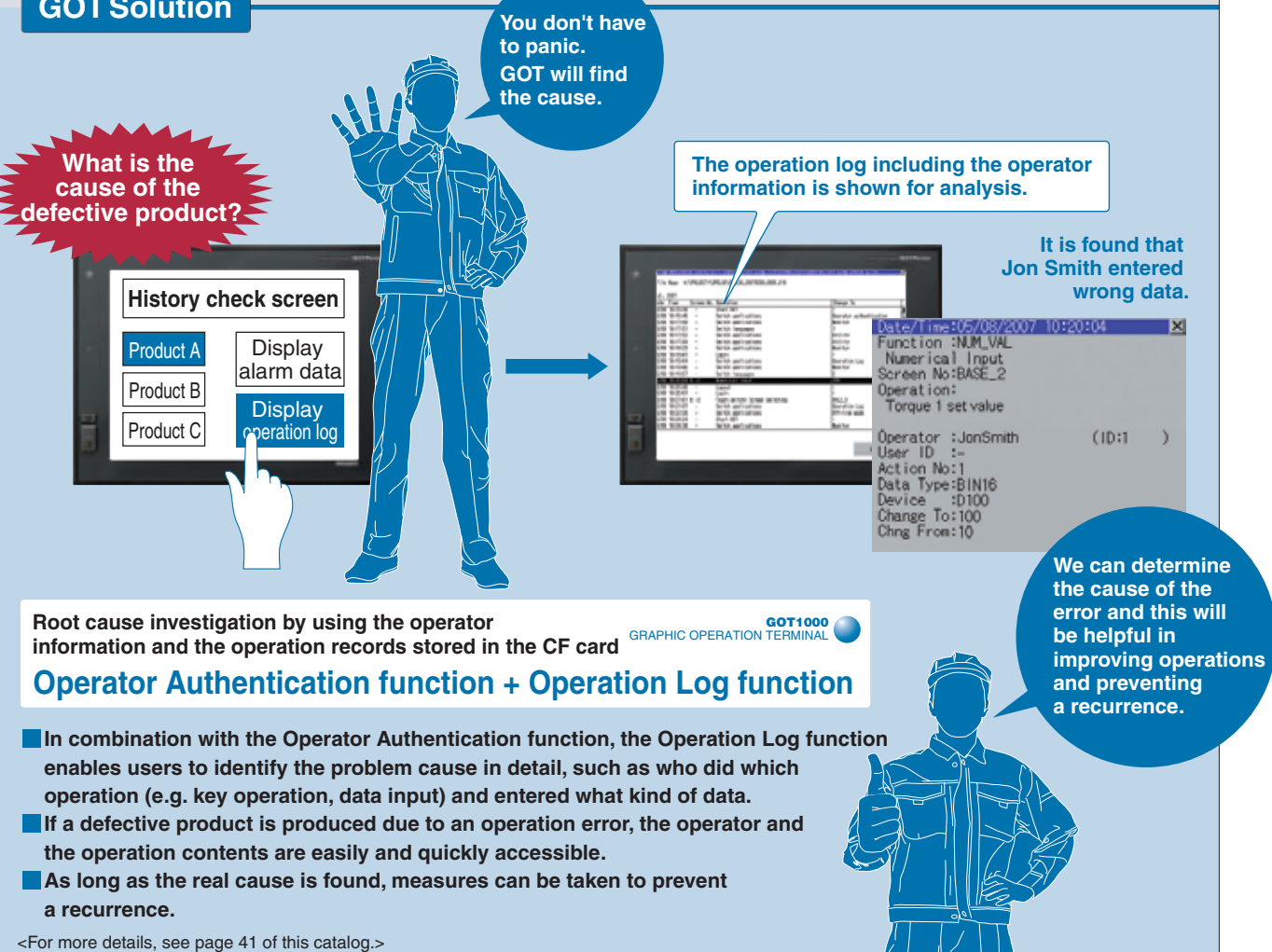
CASE 2

Quickly detect the cause of the problem to minimize production loss due to unexpected product failures

Before



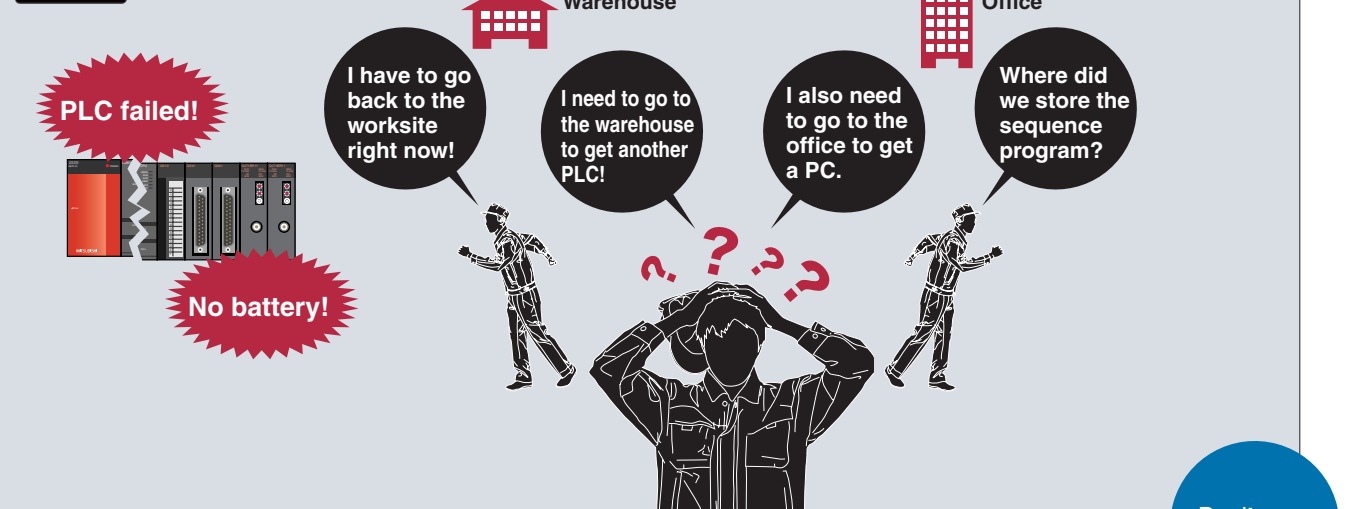
GOT Solution



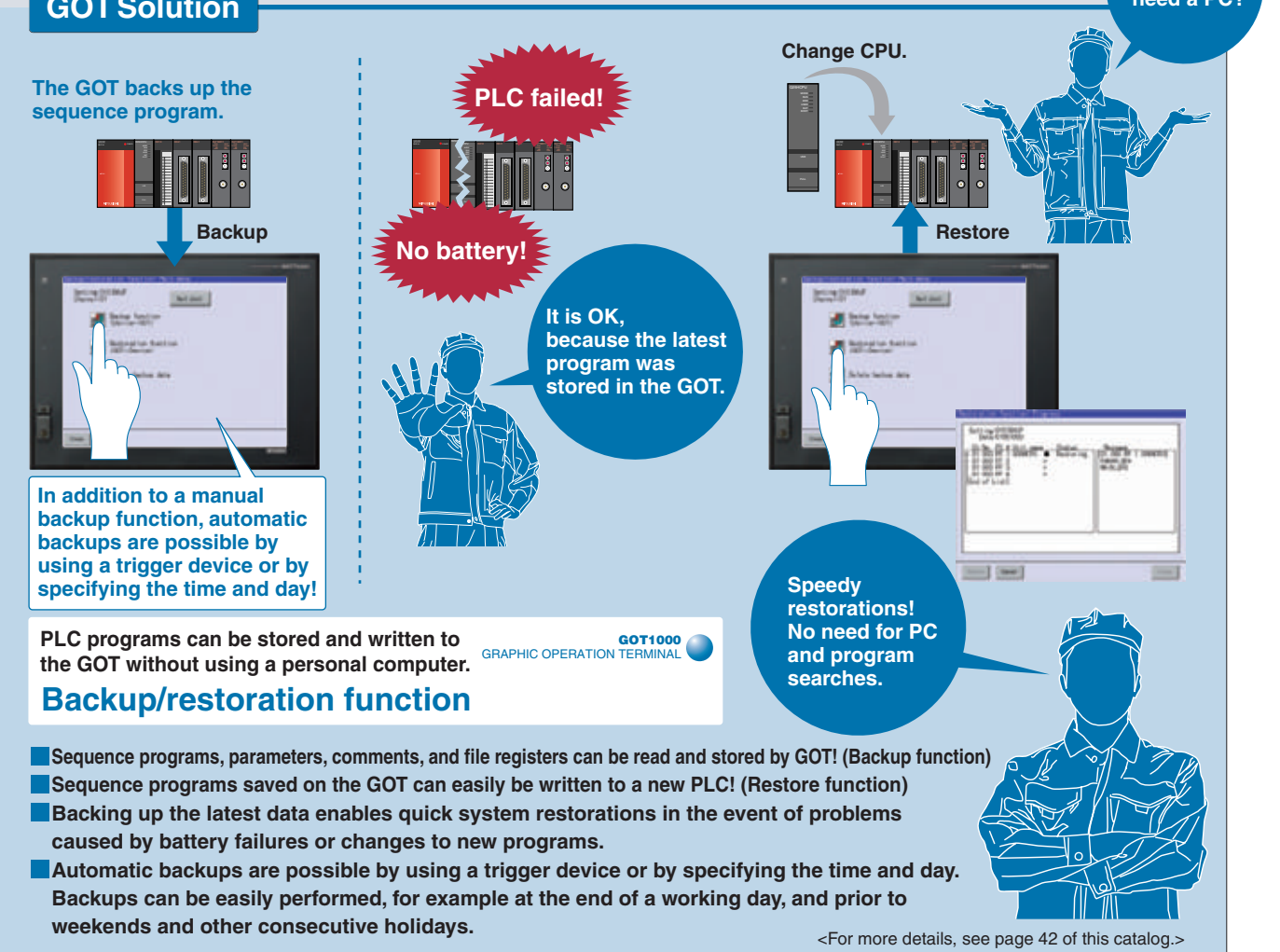
CASE 3

Backup your sequence programs on the GOT. Keep your system safe in case of a PLC failure.

Before



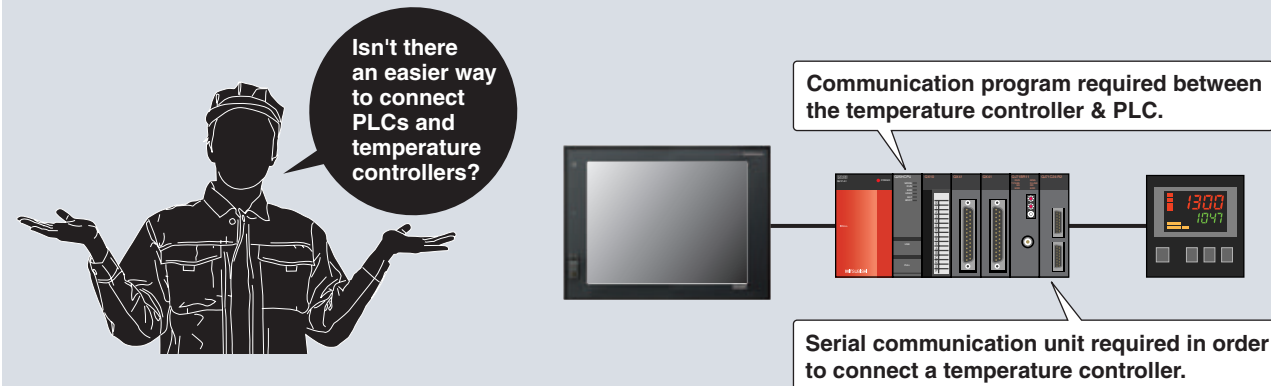
GOT Solution



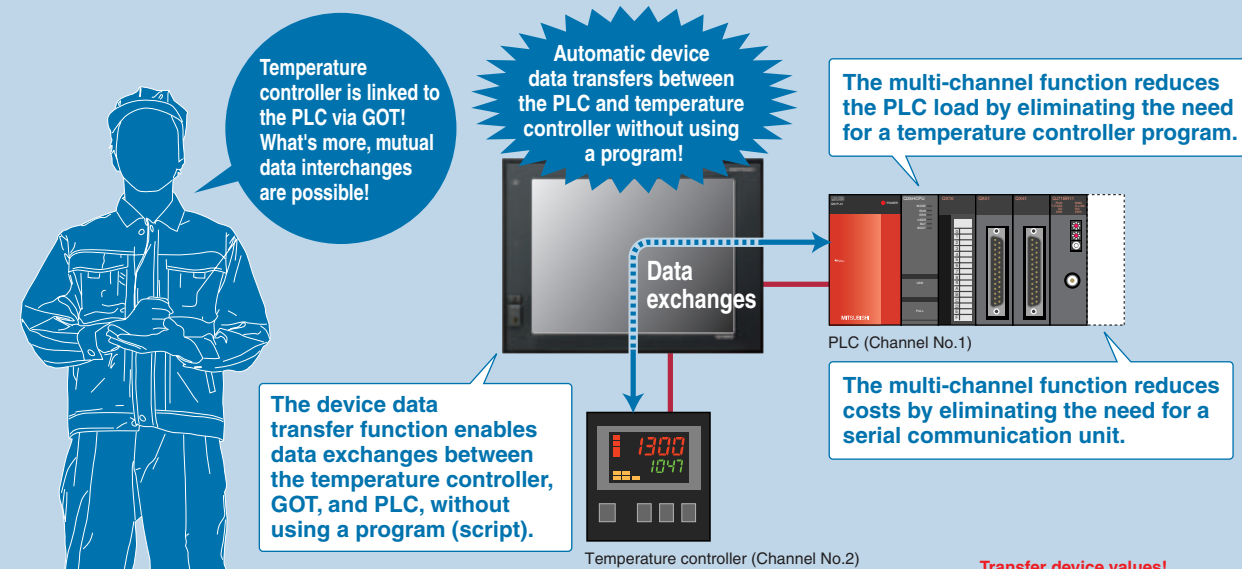
CASE 4

Quick connection of third-party FA devices! Data exchange without using programs.

Before Connection of temperature controller requires a dedicated unit and program.
Extra cost and PLC burdens...



GOT Solution



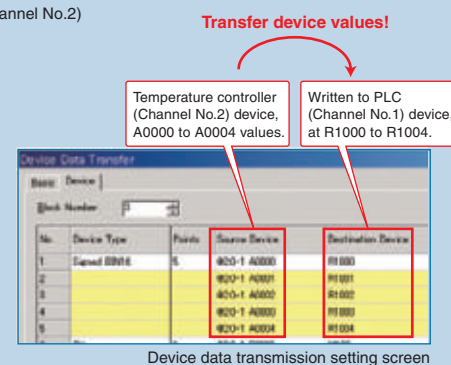
The PLC and temperature controller are easily linked via GOT!

Multi-channel function + Device data transfer function

- With the multi-channel function, a single GOT unit can monitor up to 4 channels of FA devices.
- The device data transfer function can be set to read/write specified device values at specified times, or periodically!
- Simply specify the transfer source & destination devices, and the trigger in GT Designer2!

<For more details, see pages 26 to 27 of this catalog.>

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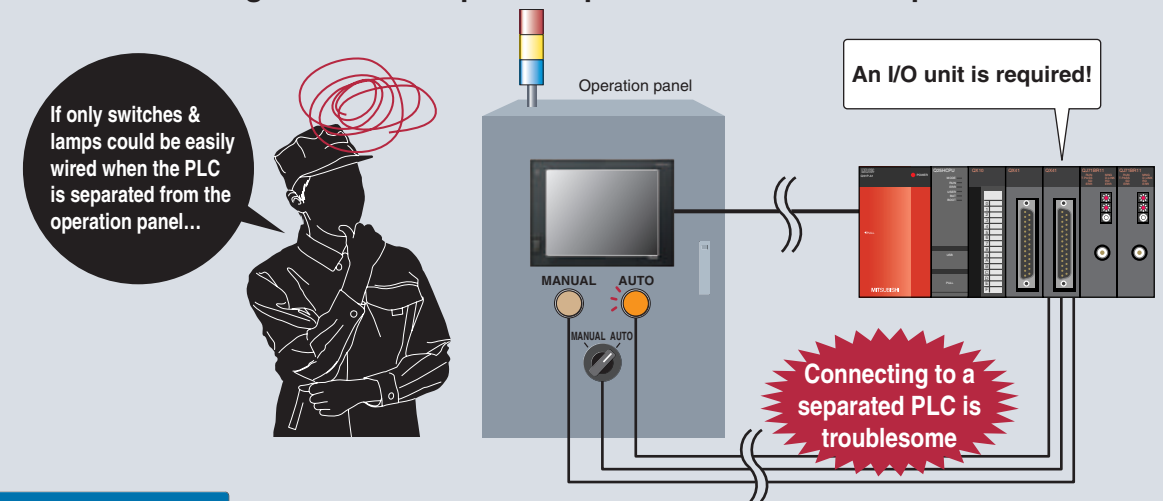


Device data transmission setting screen

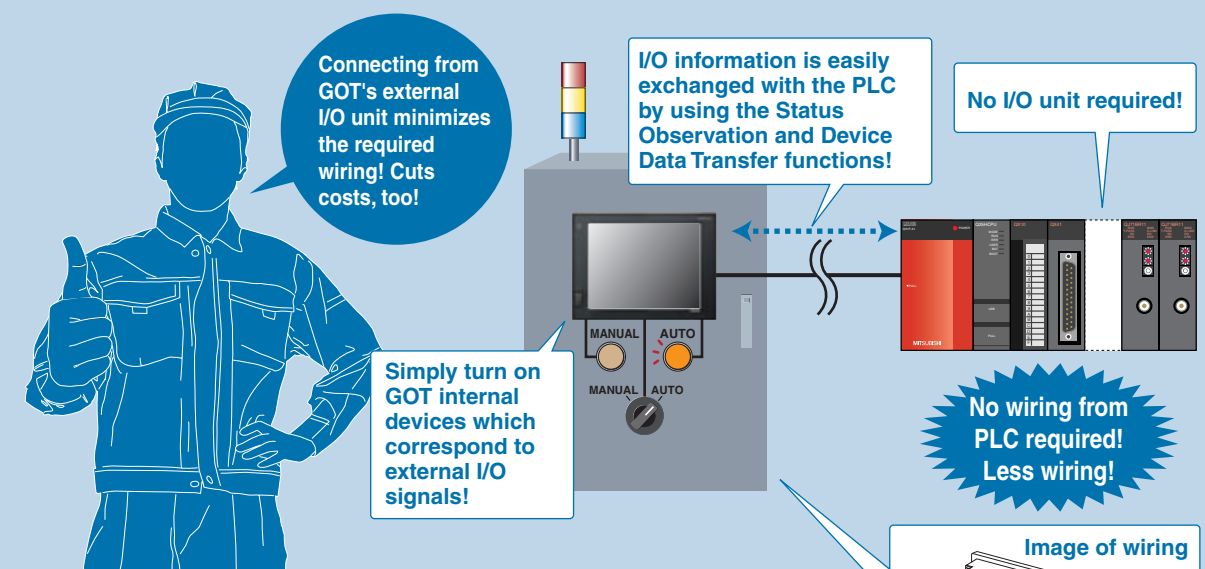
CASE 5

Direct connection to I/O devices! Effectively reduces both costs and wiring.

Before In systems where the PLC and the operation panel are separated, connecting wires to the operation panel switches and lamps is troublesome...



GOT Solution



Less wiring is required with direct inputs/ outputs from GOT!

External input/output function

- Up to 128 input points (16 input points x 8 scan points), and 16 output points!
- The system can be simplified by connecting GOT directly to the I/O device!

<For more details, see page 25 of this catalog.>

GOT1000
GRAPHIC OPERATION TERMINAL

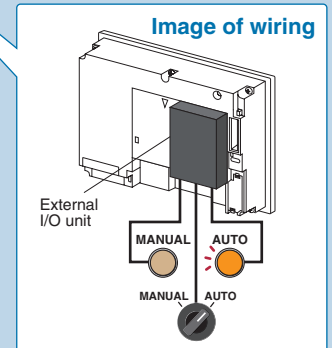
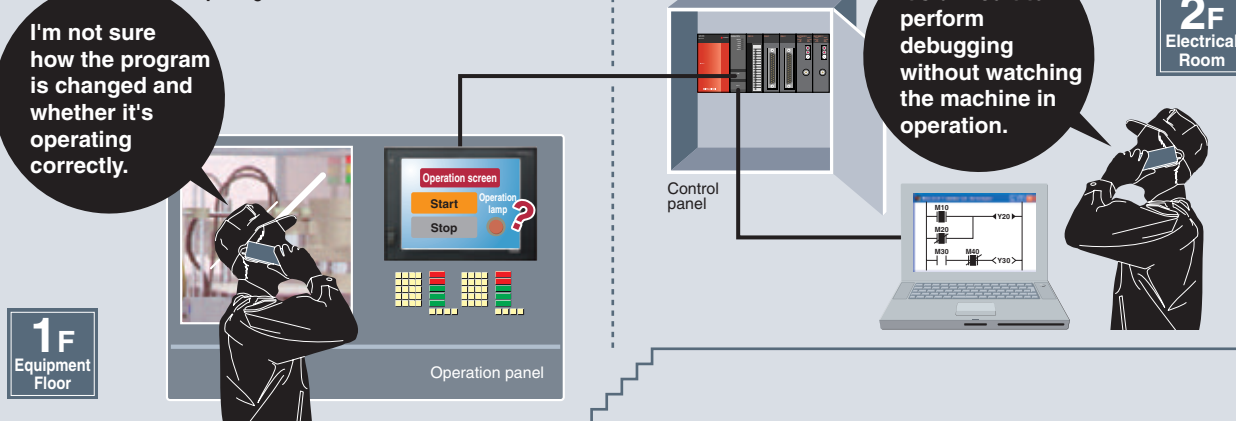


Image of wiring

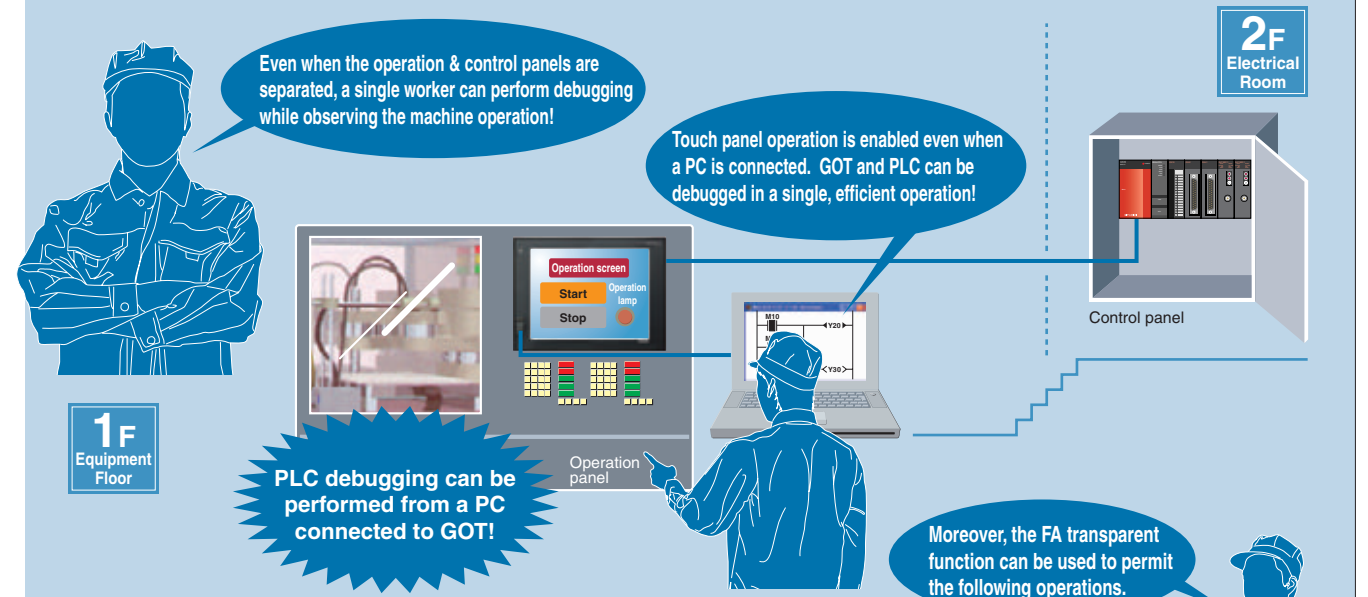
CASE 6

Smooth debugging even when the operation & control panels are separated.

Before Assuming a system in which the equipment is on the 1st floor and the control panel is on the 2nd floor in an electrical room, a debugging operation involving actual equipment operation is a major undertaking requiring several workers...



GOT Solution



PLC and PC can be connected via GOT.

FA Transparent Function

- Programming and setup software can be operated via GOT's front face USB port.
- The programming and setup of Mitsubishi PLCs, motion CPUs, inverters, and servo amplifiers can be performed from GOT's front face USB port.
- Bus connection and CPU direct connection formats are supported for GOT and PLC connections. Computer link connection will be supported in the near future. **Coming soon**

<For more details, see page 36 of this catalog.>

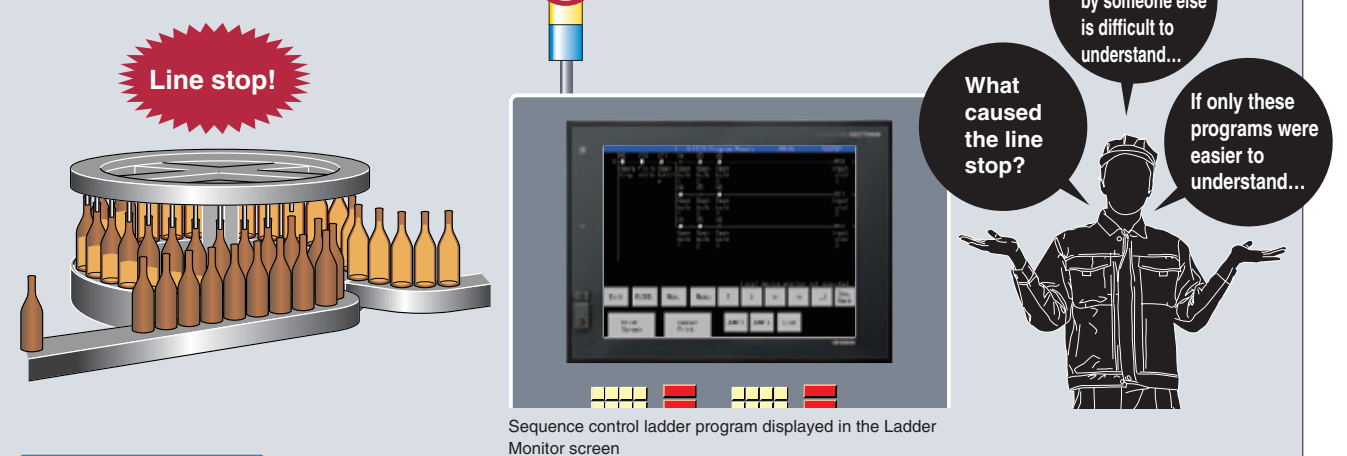
Using the GX Developer and GOT Ladder Monitor simultaneously (e.g., a large GX Developer display at the Device Test screen, and a GOT display at the Ladder Monitor screen), permits debugging operations which are both efficient and easy to view. This is also a convenient way to check the linked operation of multiple programs.



CASE 7

SFC monitor function enables quick identification of line stop causes.

Before Because ladder program configurations vary from one program creator to another, they can be confusing when viewed by someone other than the creator...



GOT Solution

SFC programs are easily understood by anyone! Moreover, GOT's SFC monitor function allows the equipment operation status to be verified at a glance, even without a PC, thereby facilitating corrective actions!

SFC programs express the equipment operation sequences in a flowchart format, making them easy to create and understand, even when created by someone else.

* : These programs are created/edited in GX Developer.



A visualized process format makes troubleshooting easy.

SFC Monitor Function **Coming soon**

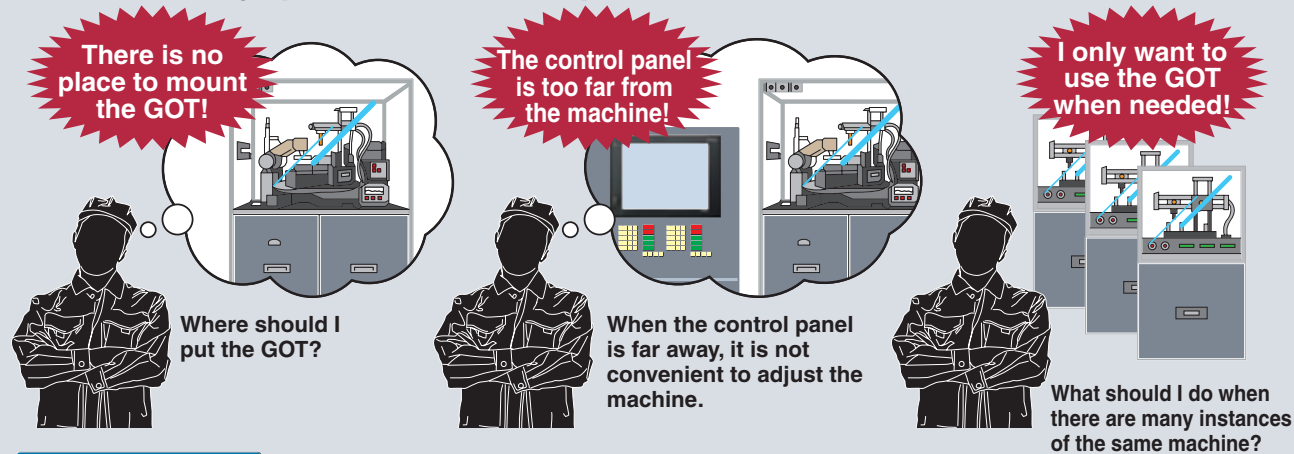
- Mitsubishi Q-Series PLC SFC programs (MELSA3, MELSA-L) can be monitored on GOT.
- SFC graphics allow the current process to be identified at a glance, for quick and efficient status verification.
- List displays such as block lists, step lists, and device lists, are also possible.

<For more details, see page 45 of this catalog.>

CASE 8

Portable handy type GOT expands machine design flexibility and increases work comfort.

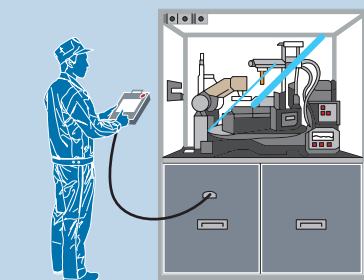
Before In machine tool manufacturing, the position and layout of the operation panel for easy operation have been a problem.



GOT Solution

Portable and wearable Handy terminals can be used in many ways.

Limitless installation possibilities

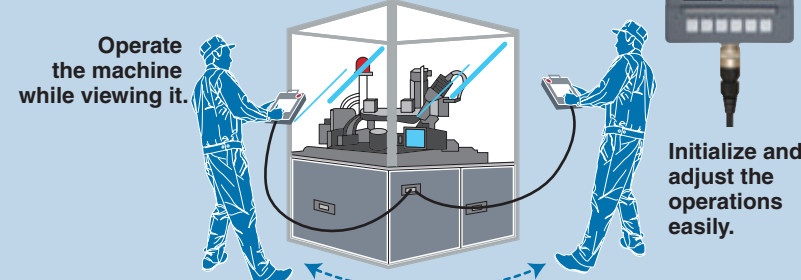


Operators can connect the GOT only when needed.

Take the GOT around only when needed

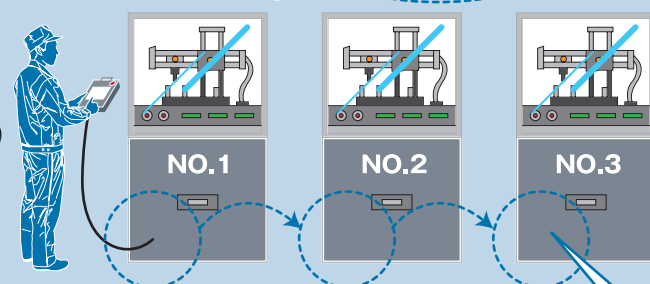
Easy to connect and disconnect. One GOT for two or more devices.

Operable from every direction



Operate the machine while viewing it.

Initialize and adjust the operations easily.



Easy to carry, easy to mount. The possibilities are endless.

Handy GOT

- Minimum mounting space required for handy terminal.
- Possible to use a single GOT to operate multiple machines by connecting the GOT to the machines one by one.
- Easy to initialize and adjust machine tools. The portable handy GOT can be used from every direction of the machine.

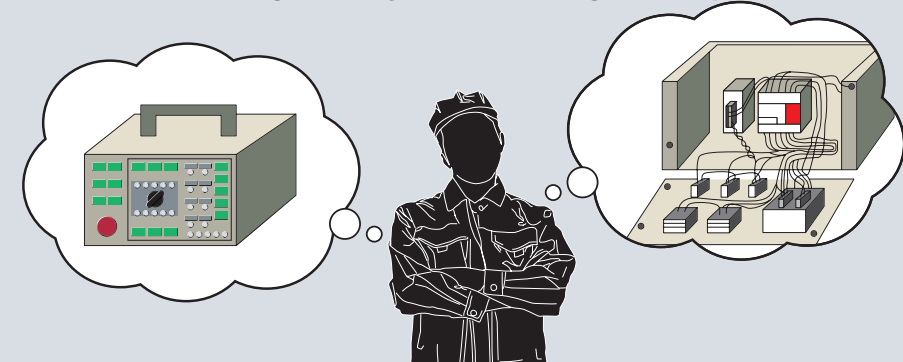
Note: Direct disconnection of the handy unit will cause the emergency stop switch to activate unless an external parallel circuit or other design is implemented. Refer to GOT Handy manual for details.

<For more details of functions, see page 46 of this catalog.>

CASE 9

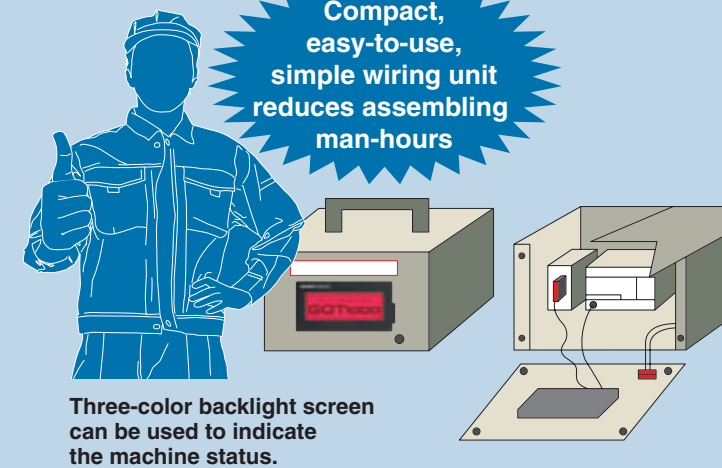
Extremely compact size expands the effective use of the GOT1000 series

Before Hardware switches and lamps take up space on the control panel, and it takes a lot of effort to change the layout and wiring when specifications are changed.



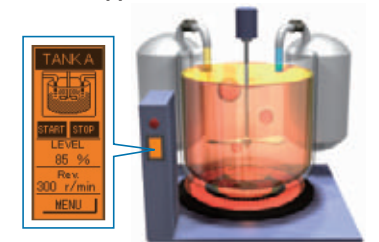
GOT Solution

Compact, easy-to-use, simple wiring unit reduces assembling man-hours



Three-color backlight screen can be used to indicate the machine status.

Both horizontal and vertical mounting available to meet the needs of different applications.



For simple and small applications, GOT1000 is just right.

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GT10 series

- Highly flexible GOT screen layout with bright, clear 3-color indication

Compact, readable display GT1020 3.7 inch type

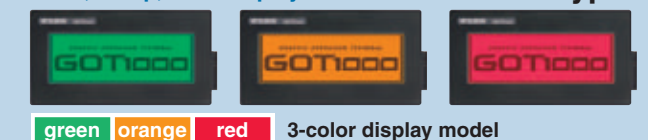


green orange red 3-color display model



white pink red 3-color display model

Clear, sharp, wide display GT1030 4.5 inch type



green orange red 3-color display model



white pink red 3-color display model

<For more details of functions, see pages 47 to 49 of this catalog.>



Handy GOT connector conversion box

GOT1000 provides a variety of functions to satisfy user requirements

Usability depends on who the users are and where they carry out their tasks. Designers want to use the most advanced HMI technology, while maintenance engineers want the safest HMI for their facilities. To satisfy all of our customers, we are constantly developing more and more functions for the GOT1000.



Greatly improved comment input, language selection and screen drawing efficiency

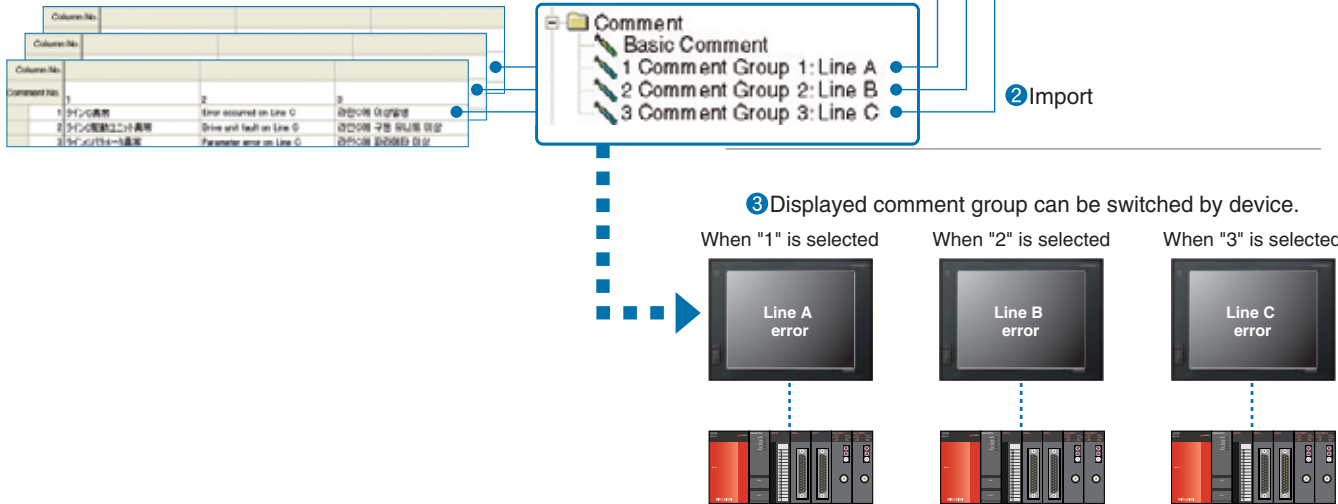
For designers

Efficient input of extensive comment data

GOT1000
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Comment groups

- CSV/Unicode text format files can be imported. Multiple files can also be imported to individual comment groups, allowing the comment input task to be distributed among several workers, greatly reducing the required input time.
- GT Designer2 allows easy column and line insertions and comment No. changes similar to those offered by Microsoft® Excel.



No need to adjust character string length

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Automatic length adjustment of comment group labels

- Automatically adjusts character size and inserts line feeds according to the object size.
- <Supported objects>
- Touch switches or lamps where "comment group" is selected for labels
 - Comment displays where "comment group" is used



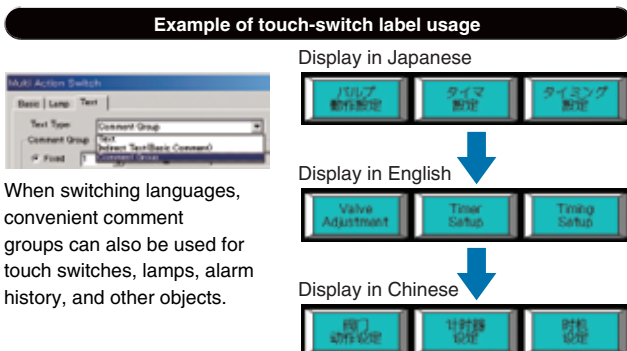
When switching languages, character string length is automatically adjusted to fit within the object.

Easy-to-create language switching screens

GOT1000
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Comment groups for switch/lamp labels and alarm history comments

- Comment groups can be used for the alarm history comments. **NEW**
 - Comment groups can be used to display label names on touch switches and lamps.
- <Supported objects>
- Touch switches, lamps, alarm history, comment display, advanced alarm



Easy creation of multilingual screens

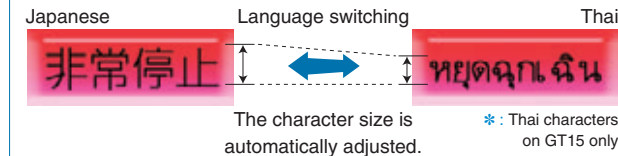
GOT1000
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Multilingual support

- Different language comments can be created for each comment group column to switch the display language.
 - Up to 10 columns can be created for 1 comment group.
 - Comment group comments can be created freely for applications, as well as for different languages.
- * : For details, see "Comment group" on page 20.

Convenient for language switching

When stroke fonts are used with switching languages for touch switches, lamps or comment displays, the character size is automatically adjusted by the size of the object. There is no need to adjust the size of the object when creating a multi-language screen.



For better work efficiency and enhanced customization functions

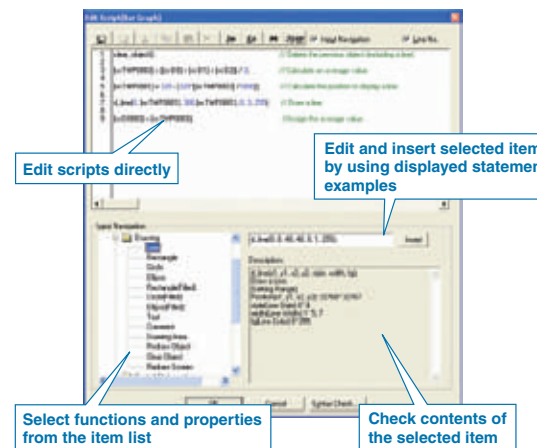
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Script function

Project script/screen script

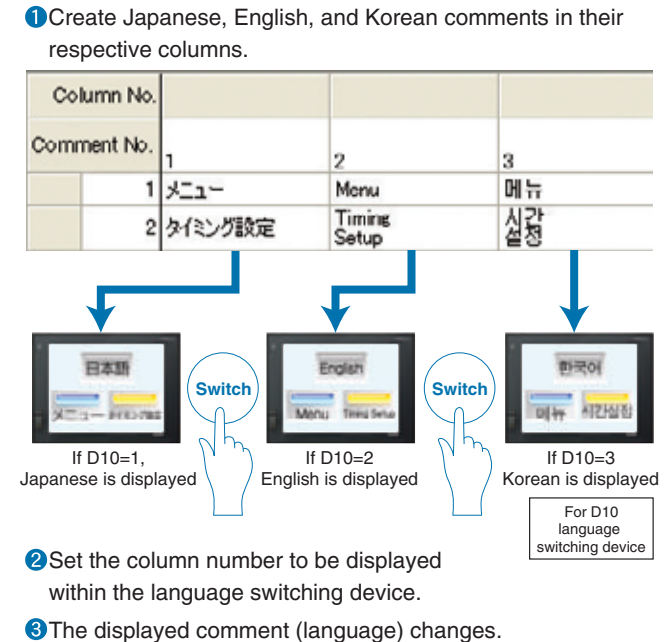
- Controlling GOT display by using GOT scripts can reduce the load on PLCs (PLC CPU, microcomputer, etc.) dramatically.
 - Along with the object script, the project/screen script can also execute a script file that includes multiple data formats (e.g. integer, real number). (Data format conversion function) **NEW**
- Input support function makes it easy to specify functions and properties, thereby preventing spelling errors and reducing the time to look up control statements.

GT Designer2 script editor screen



Users can quickly change the language display.

Example of switching between Japanese, English, and Korean screens

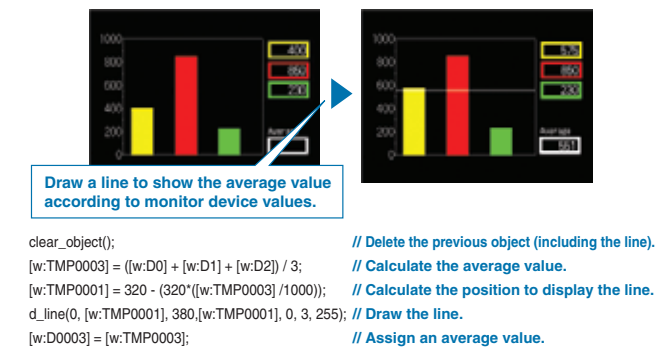


Object script (GT15 only)

- Drawing and display control functions can be specified for every object, allowing objects to be easily used in other projects.
- Scripts make screen display control highly flexible by changing properties (colors and display positions) and making the object design process flexible.

Now the optional function board (GT15-FNB) is not required.
For more details, see Notes for Use on page 65.

Example of how to use object scripts (draw straight line on graph display)



Improved usability provides designers with more comfortable and flexible screen design options

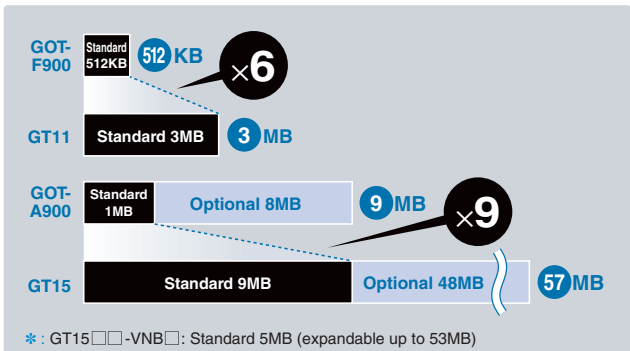
For designers

Designing without memory capacity limitations

GOT1000
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Vastly increased memory capacity

- GT15 memory capacity can be optionally expanded up to 57MB (optional function board with add-on memory + CF card).
- GT11 has 3MB memory standard.
- BMP and JPEG* images can be used to create easy-to-understand screens with minimal memory usage.
- * : JPEG format is supported only by GT15.
- The GT15 permits the installation of an extension & optional function OS on the CF card instead of on the internal flash memory (C-drive) user area. This allows a large number of optional functions to be used simultaneously. **NEW**

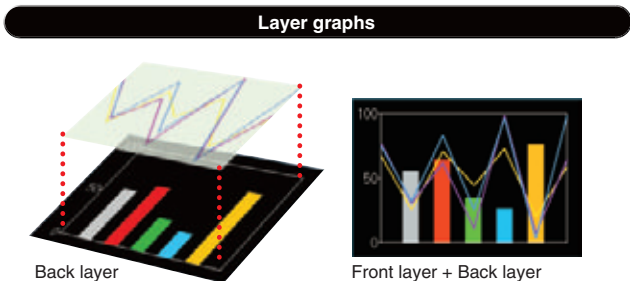


Increased flexibility in designing screens

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Component layering (Layer function)

- Component (object, figures) layering increases the flexibility of design.

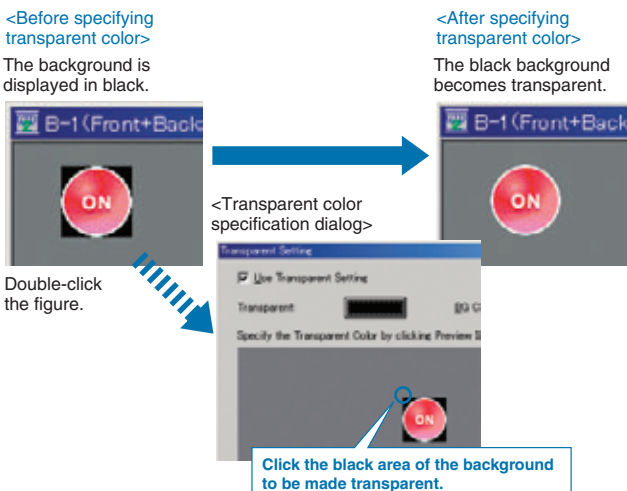


Improved expressiveness in screen design

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Transparent bitmap figures

- Designers can specify a transparent color for bitmap data.
- Since the background of figures (not limited to rectangle) can be made transparent, the expressiveness of screen design is widely expanded.



Easy check and analysis of resource data

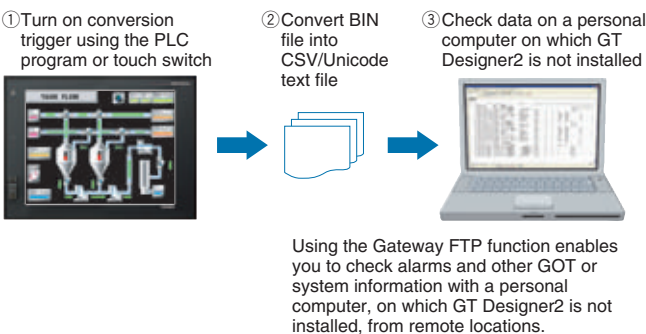
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CSV/Unicode text file conversion

- Binary resource data files can be converted into CSV or Unicode format text files by external control using a trigger device.

<Supported resource data>

- Advanced alarm log files
- Advanced recipe data files
- Operation log files



Simplify complicated production setup with the GOT

For designers

Simple process of creating complicated recipe data

GOT1000
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Advanced recipe function

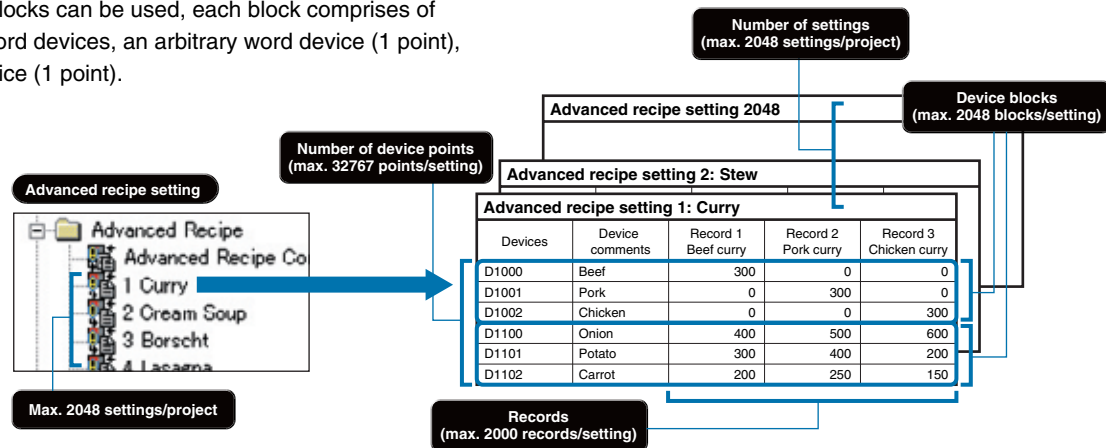
This function allows material combination data and processing conditions data (device values) to be held in the GOT, with only the required data being written to and read from the PLC.

Extensive number of recipe files, device points, and record points

- Greatly expanded capacity permits up to 2048 recipe files and 32767 device points.
- Up to 2000 types of device values can be handled by a single advanced recipe setting file.

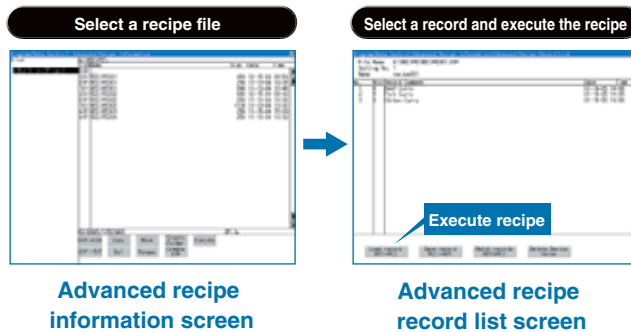
Flexible recipe data can now be created.

- Flexible recipe data can be created by combining advanced recipe settings and records.
- Reading/writing is performed by specifying the recipe No. and record No., eliminating the need for a trigger device for each file. This reduces the number of devices, and permits trigger device concentration. *1
- Up to 2048 blocks can be used, each block comprises of sequential word devices, an arbitrary word device (1 point), and a bit device (1 point).
- Because devices also permit bit and word combinations and arbitrary device settings, there is no need to centralize the sequential devices used, thereby economizing the total number of device points used.
- Advanced recipe files can be converted into CSV or Unicode format text files, and can be edited on a personal computer. *2



Easy handling of recipe data at GOT

- Recipes can be handled easily by the GOT's utility function without having to create a recipe operation screen.
- The utility function permits the following operations: folder create/delete, advanced recipe file copy/delete/rename change, record write/read/consistency check.



Now the optional function board (GT15-FNB) is not required.
For more details, see Notes for Use on page 63.

*1 : The "recipe No. saving device," "record No. saving device," and the "external control device" can be specified in the advanced recipe common settings in GT Designer2. (These settings are required when using Advanced Recipe) After values are saved to every device, reading and writing of the recipe data is enabled in accordance with the ON/OFF status of the external control device. (It is also possible to specify a trigger device for reading/writing each advanced recipe setting)

*2 : The advanced recipe file has a binary format. It must therefore be converted to either a CSV file or a Unicode text file by using GT Designer2, the GOT utility, or an external control trigger device. After being converted, only the device values can be edited. When more than 251 records are included in a exported Advanced Recipe file (CSV or Unicode text format), use a text editor or Microsoft Excel 2007 to open the file.

Connectability to various types of FA equipment and peripheral devices including support for sound output and external I/O

For designers

Continuously expanding connectable devices and models

GOT1000
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Wide selection of connectable FA devices and peripherals

PLCs

- A wide array of device models / types are now connectable. **NEW**
- Mitsubishi MELSEC Q-Series: CC-Link connection via AJ65BT-R2N (RS-232)
- Schneider Electric: MODBUS® / TCP connection to Modicon Premium, Modicon Quantum
- Yokokawa Electric: MODBUS® / TCP connection to STARDOM
- Mitsubishi MELSEC Q-Series: Large volume, high-speed communication CC-Link IE control network **Coming soon**

Microcomputers

- Supported protocol
- Mitsubishi Q/QnA/A computer link unit (8 types)
- GOT-A900 series compatible (2 types)
- GOT-F900 series compatible (2 types)
- Digital Electronics (Proface) memory link format (3 types)

Temperature controllers

- Data logging, parameter setting, and alarm display for temperature controllers are possible.

Mitsubishi CNCs

- When the C70 CNC is connected, the CNC data I/O function can be used to copy and delete work programs and parameters, etc.

* : For CNC data I/O function details, see the "CNC Monitor Function / CNC Data I/O Function" (page 43).

Mitsubishi servo amplifiers

- MR-J3-□T and MR-J2S-□CP point tables can be edited. Positioning information is easily edited by connecting GOT to the servo amplifier.

- Users can create parameter setting, alarm display, and test operation screens. There is no need to create screens to use the servo amplifier monitor function.

* : For more details on the servo amplifier monitor function, see Servo amplifier monitor function on page 43.

Mitsubishi inverters

- Up to 10 inverters can be connected in multi-drop connection with capabilities of parameter setting and alarm display.

Mitsubishi industrial robots **NEW**

- Connection to robot controllers is now possible.
- CRnQ-700 series
- CRnD-700 series

Other peripheral devices

- External devices (operation panels, switches, lamps, and relays)
- Speakers
- Video cameras
- Displays (RGB output)
- Personal computers (RGB input)
- Printers
- The latest PictBridge printers can be connected with a USB cable.
- Print GOT screens (Hardcopy function) and output production results (Report function) when an error occurs.
- Two-dimensional code readers and barcode readers
- RFID reader **NEW**



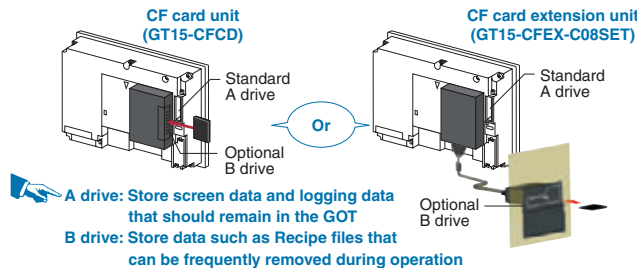
* : Connectable models and usable functions vary depending on the GOT main unit. For more details, see List of Connectable Models (page 52), Notes for Use (page 63) and Functions List (page 66).

Additional CF card unit for more convenient use

GOT1000
GRAPHIC OPERATION TERMINAL

CF card unit/CF card extension unit

- The standard CF card interface unit (A drive) and the optional CF card interface unit (B drive) can be used for separate purposes.



- Using the new CF card extension unit attached to the front face of a panel, operators can insert/remove a CF card without opening the control panel. This greatly improves the machine operability.

[Required device] • CF card unit (GT15-CFCD) or CF card extension unit (GT15-CFEX-C08SET)

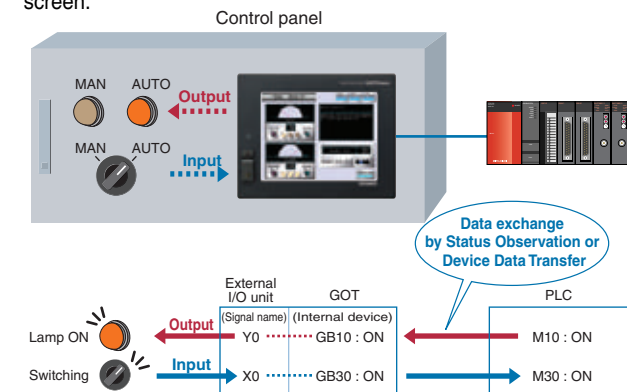
* : CF card unit and CF card extension unit cannot be used together.

Direct connection to I/O devices simplifies your system

GOT1000
GRAPHIC OPERATION TERMINAL

External I/O function

- Connecting various I/O devices (e.g. hard switches, lamps, sensors, relays) directly to the GOT can reduce PLC I/O connections and wiring in order to reduce the cost of your system.
- A user-created operation panel can be connected to use Numerical Input and ASCII Input without displaying key windows on the GOT screen.



* : An internal device is assigned to a signal in advance.

<Input: Max. 128 device points (16 input points × 8 scanning points = 128 points), Output: Max. 16 points>

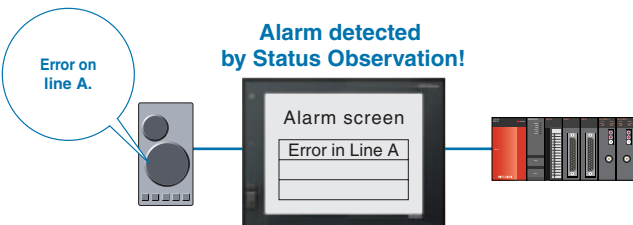
[Required device] • External I/O unit (GT15-DIO)

Sound notification of alarms

GOT1000
GRAPHIC OPERATION TERMINAL

Sound output function

- By connecting a speaker, the GOT can play WAV sound files (8kHz, 16bit mono) synchronized with device operation.
- Synchronized with alarms, audio error notifications quickly notify operators of problems.



* : A speaker with a built-in amplifier must be used. (Compatible jack: φ3.5 stereo mini-jack, straight type)

[Required device] • Sound output unit (GT15-SOUT)

High-quality images with 65536 colors provide precise detail

GOT1000
GRAPHIC OPERATION TERMINAL

For Video/RGB

Enhanced compatibility with cameras and inspection devices <Video input>

- Input images from up to four video cameras and inspection devices are simultaneously and precisely displayed on four windows in 65536 colors. Images can be saved in JPEG format.
- Since a video window can be placed anywhere on the screen the screen flexibility is improved.
- A simple one-touch operation allows users to switch the display size. (100%, 50%, 25%)

[Required device] • Video input unit (GT15V-75V4) or video/RGB input unit (GT15V-75V4R1)

Display a personal computer screen on the GOT <RGB input>

- PC images of either SVGA (800 × 600 dots) or VGA (640 × 480 dots) can be displayed at the same time as the GOT monitor screen.

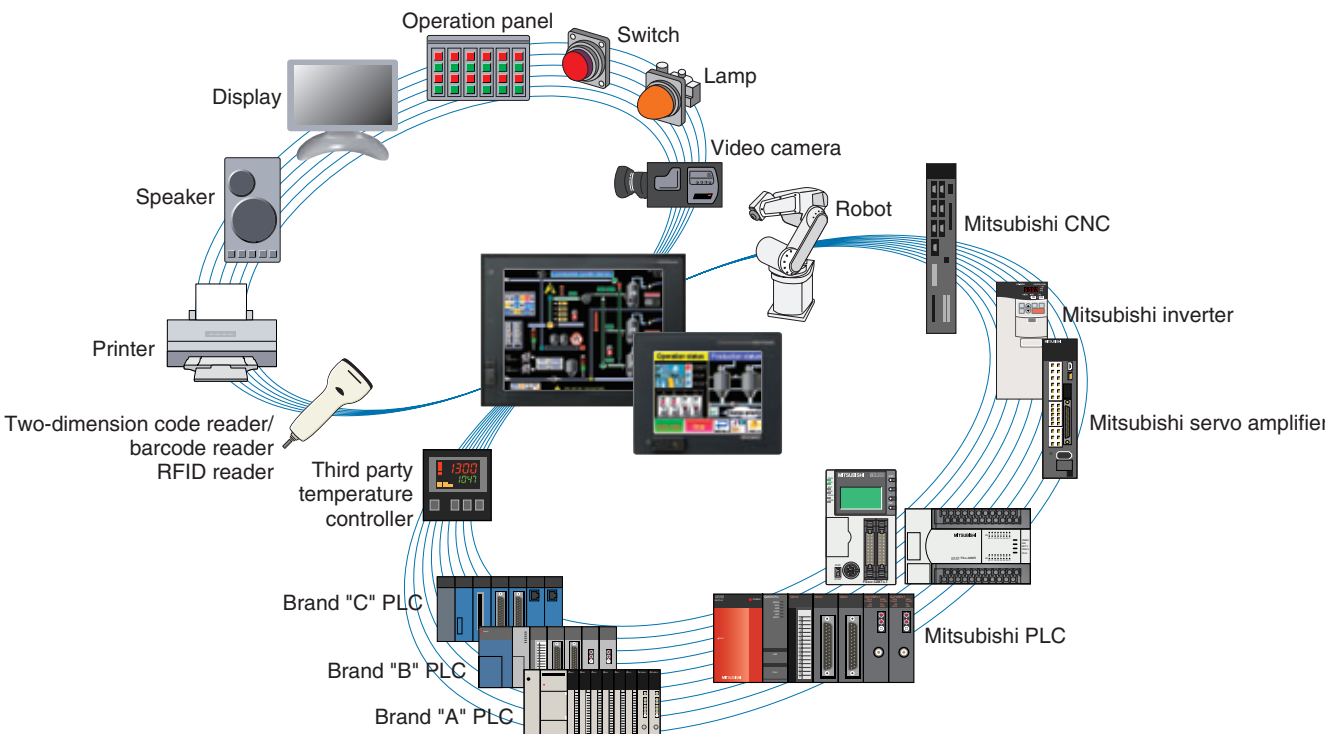
[Required device] • RGB input module (GT15V-75R1) or video/RGB input module (GT15V-75V4R1)

Display the GOT screen on a display <RGB output>

- Connect to a commercial display so that the GOT screen can be displayed larger.

[Required device] • RGB output unit (GT15V-75ROUT)

* : For GT1585V and GT1575V only. Only one of the following devices can be used at a time: video input unit, RGB input unit, video/RGB input unit, or RGB output unit.



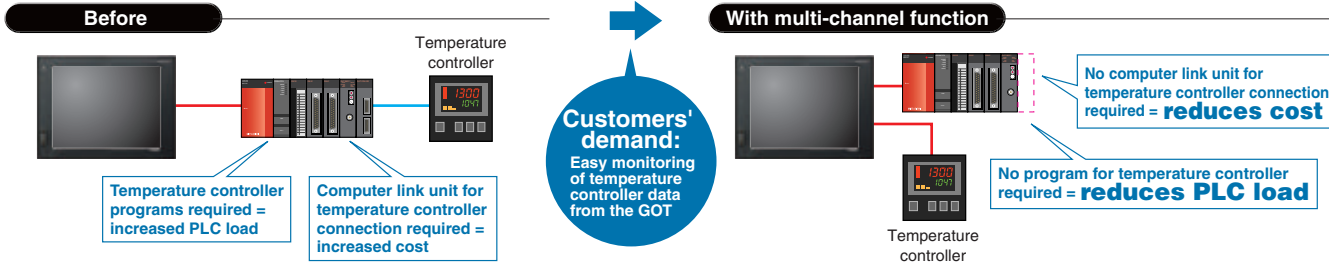
Monitor, collect, and archive data with the GOT

For designers

Central storage of FA device information on a single GOT terminal

GT 15

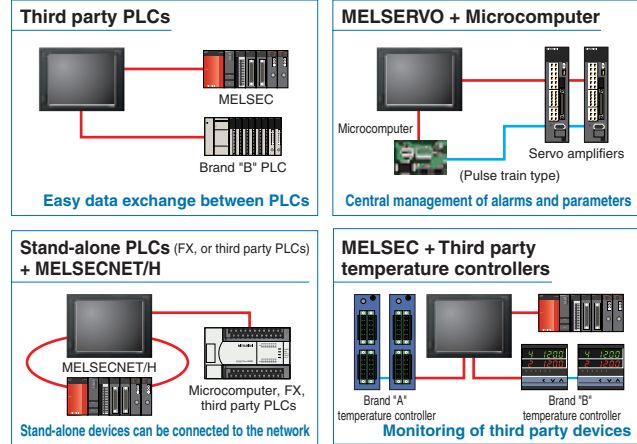
Multi-channel function



[Required device] • Optional function board (GT15-QFNB (□M) or GT15-MESB48M)
For more details, see Notes for Use on page 63.

- Monitor up to 4 channels of FA devices (e.g. PLCs, servos, inverters, and temperature controllers).
- Monitor all FA devices on a single screen on the GOT. The monitor screen can be flexibly designed.

Examples of using the multi-channel function



*: The number of channels and functions, which can be used with the multi-channel function, vary depending on the connection configuration. For more details, see Notes for Use on page 63.

Greater control flexibility for system applications

NEW GT 15

Device data transfer function

- Device values from FA devices connected to GOT can easily be transmitted to GOT's internal device. Also, the multi-channel function can be used for easy mutual data transfer between multiple FA equipment.
- Data transfer timing can be set periodically or can be set by a trigger device, enabling control of various applications.
- Easily specify the transfer source, transfer destination, and the trigger in GT Designer2.



Be alerted to worksite errors and collect device data from an office desk

GT 15

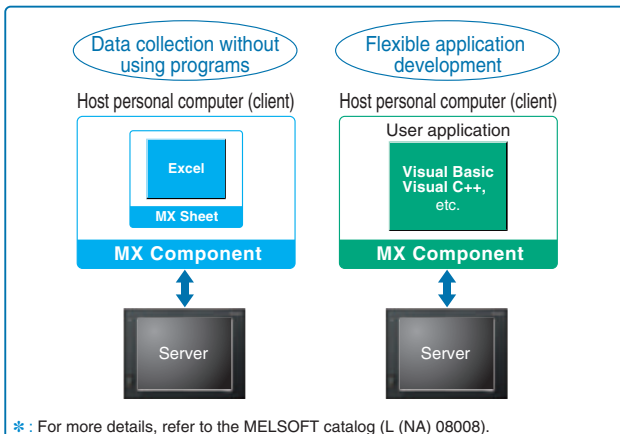
Gateway function

The gateway function remotely monitors the worksite and supports remote maintenance from the office.

1 Collect data on a personal computer (server function)

- A GOT (server) can be monitored from the host personal computer (MX Component) to perform indirect reading/writing of connected devices being monitored by the GOT.
- Even when monitoring third party devices, the server function can be used to perform reading/writing with the MX Component alone.

*: The collected data can be displayed and analyzed by Excel without using any programs other than MX sheet. Programming Visual C++ and Visual Basic enables applications to be flexibly designed and built.



*: For more details, refer to the MELSOFT catalog (L (NA) 08008).

2 Monitor other GOTs from a GOT (client function)

- A GOT (client) indirectly reads/writes device values of equipment monitored by the GOT (server).
- The client function can also be used to indirectly read/write device values of PLC CPUs other than the one to which the GOT (client) is connected.

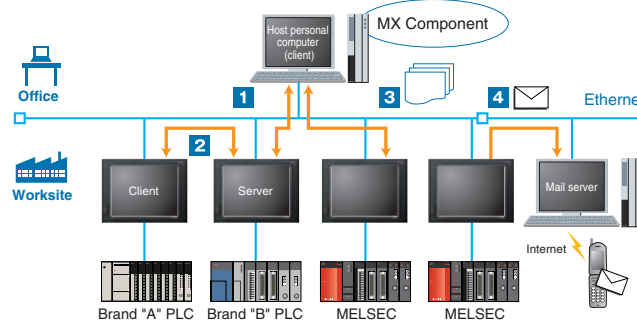
- Communication is possible between GOT1000 and GOT-A900.

3 Direct check/edit of data in CF card (FTP server function)

- Files in the CF card within the GOT (e.g. alarms, recipes, and hard copies) can be directly read and written from a personal computer.
- No need to visit all factories to collect CF cards from all GOTs when there are multiple GOTs or when a GOT is located far away from the personal computer.

4 Mail send function

- The alarm history display function can transmit alarm occurrences and recovery information by e-mail to personal computers and mobile phones.
- Error information can be checked from locations far away from the worksite.



[Required devices] • Ethernet communication unit (GT15-J71E-100) • Communication unit for connection between the GOT and the connected equipment
Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

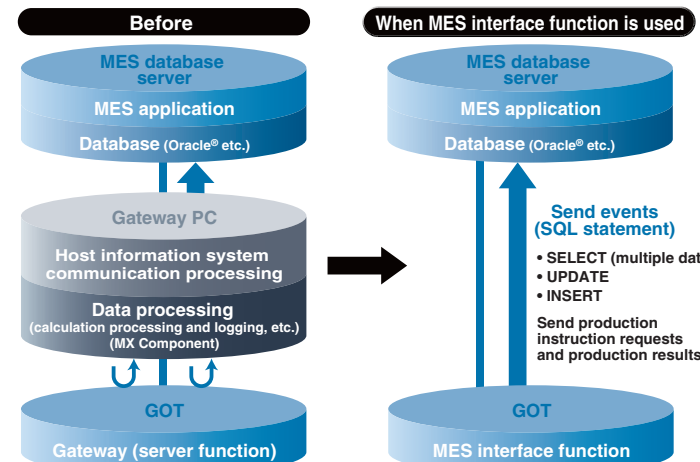
Database linkage supports enhances productivity at your worksite

NEW GT 15

MES interface function

The GOT transmits data from connected FA devices to the server personal computer database via SQL statements.

- For communication with the database, just specify the necessary data in GT Designer2 without programming. There is no need to use a gateway personal computer and complicated programs to communicate with the MES database server.
- If an error occurs during communication with the database, buffering of the transmission data (SQL statement) and recording an error log are possible. Important data can be protected, and errors can be analyzed.
- When trigger conditions are met, the actions (data calculation and transmission) are stored in the buffer. The GOT can securely execute actions without any omission even if data sending is concentrated temporarily and actions cannot be executed immediately.



[Required devices] • Optional function board (GT15-MESB48M) • Ethernet communication unit (GT15-J71E-100)
• Communication unit to connect the GOT and the device to be used
• A personal computer with screen resolution 1024 × 768 or higher for configuration is recommended.
For more details, see Notes for Use on page 63.

- Multiple database records can be acquired in a single operation, and those records can be sorted and written to devices. Database information can easily be checked at the worksite GOT. **NEW**

MES interface function

- DB link function (tag function / trigger buffering function / trigger monitor function / SQL statement transmission function <SELECT / SELECT multiple data / UPDATE / INSERT> / calculation processing function / program execution function / DB buffering function) **NEW**
- SNTP time synchronization function
- Diagnosis function
- DB server function (ODBC connection function, connection setting function, and log output function)

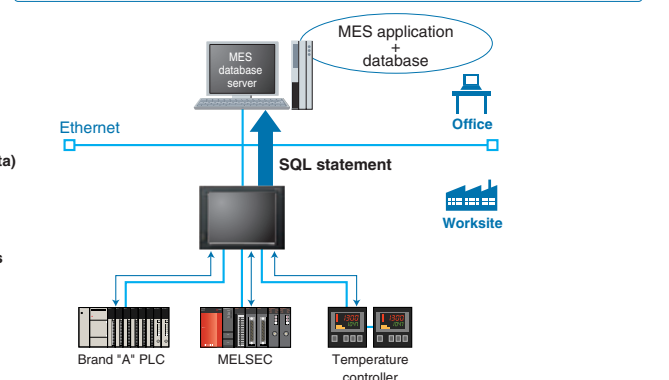
Usable databases*

- Oracle® 8i/9i/10g
- Microsoft® Access 2000/2003
- Microsoft® SQL Server 2000/2005
- Microsoft® SQL Server 2000 Desktop Engine (MSDE2000)
- Wonderware® Industrial SQL Server 9.0

*1: Not usable on a 64-bit OS.

<MES (Manufacturing Execution System)>

A manufacturing execution system (MES) is a system which controls and manages the production processes at a worksite in order to optimize quality, productivity, delivery date and cost.



e-Factory
Mitsubishi Electric e-Factory presents the appropriate products to connect production information and MES (manufacturing execution system) to improve productivity of clients' plants.

A screen design software with many user-oriented functions, making custom screen creation easy

For designers

MELSOFT GT Designer 2 Version 2

Cut screen drawing time in half*

Reduced screen drawing time

Windows® standard operability and menu configuration

Data compatibility with GT Designer

Efficient screen creation, even when there are many screens

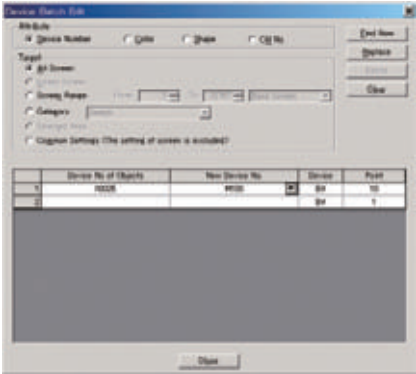
Drawing screen (editor)

- The area for designing GOT screens.
- A set maximum number of screens can be opened simultaneously (up to 25 screens). When additional screens are opened, screens starting from the first opened screen are closed.

Conversion of multiple objects and figures all at once

Batch conversion

- Device numbers, objects, figure colors, and lamp and touch switch figures can be converted all at once.
- This tool is useful for changing objects and figures located on multiple screens.
- Different types of objects (touch switches and numerical displays) and figures (circles and rectangles) can also be converted at once.



An intuitive tree display makes copying, deleting, and component registration easy

Workspace

Project workspace

The entire project settings such as the created screens and common settings can be shown in a tree view. It is easy to see the entire project so the screen to be edited can be selected quickly.

Category work space

The entire project settings can be displayed in categories in a tree view. The devices, colors, and figures of components in multiple screens can be adjusted all at once by category.

* : "Category" refers to objects or figures that have been grouped according to purpose.

Library workspace

Registered objects and figures are displayed in a tree view. Frequently used components can be registered as "favorites," permitting quick access to an object or figure.

Image display of registered components

Library image list

- Registered components can be shown by image color, making it easy to find the component to be used.
- Designing screens is made easy by selecting components from the image list and putting them on the drawing screen.



List display of object & figure attributes

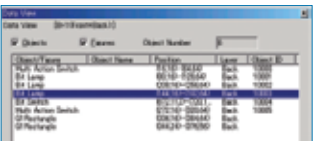
Property sheet

- An attributes list can be displayed for the selected object or figure.
- Object settings can be changed without opening the dialog box.
- Multiple same-type objects and figures can be selected, and their color and character size can be adjusted all at once.

Easy to select overlapped figures

Data list

- All objects and figures located on the screen are listed.
- Data can be edited by double-clicking the object or figure from the list.



Icon display improves work efficiency

Tool bar

- Various tool bars are available such as Figure, Object, View, and My Favorites.
- Icons show object, figure type, and operation at a glance, improving work efficiency.
- Frequently used objects and figures can be registered as My Favorites.

Dedicated component editing screen

Library editor

- A component editing screen appears by double-clicking a registered component within the library workspace.
- Editing registered components is quick and easy.

Smoother screen design

Temporary area

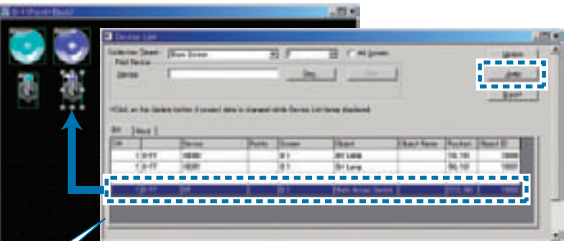
- Placing objects in the temporary area facilitates smoother screen design and screen layout change operations.

Dialog box

Device search jump for increasing work efficiency

Device list Ver.UP

- Devices used in the screen or in the project are displayed in a list. Device search can be performed by specifying a screen number or a device number.
- Double-clicking on a selected result jumps to the relevant object.
- The list can be output as a CSV format or Unicode text format file.



To jump to the relevant object, double-click or use the jump button.

* : Compared to Mitsubishi Electric's GT Designer.

The latest developments and functions of GT Designer2

MELSOFT **GT Designer2** Version2

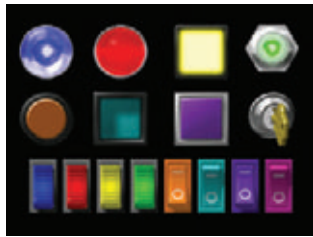
For designers

Crystal clear display, easy-to-create screens

GOT1000
GRAPHIC OPERATION TERMINAL

High-quality parts library

- User library can be easily imported.
- A variety of styles and designs are available for touch switches and lamps, easily permitting customized designs.
- All users can easily design sophisticated screen by using high-quality parts.



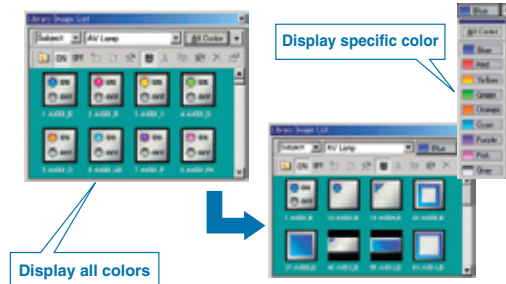
Real parts are now available

A variety of colors and easy-to-use library

GOT1000
GRAPHIC OPERATION TERMINAL

Library color selection function

- Library images can be displayed by color. The new sort method helps users quickly look for the image to be used.



Display all colors

Display specific color

Elegant characters in any font and size

GOT1000
GRAPHIC OPERATION TERMINAL

An assortment of fonts allows for more expression

- The Unicode2.1 compatible standard font, high-quality font, and TrueType font display sharp and attractive characters in all languages.
- When using a Windows® font, the font style (italic, underline, italic underline) can also be specified.
- Since the curve of stroke fonts are clear even if it is enlarged or reduced, the font size can be incrementally adjusted. Thai and Chinese (Simplified and Traditional) are available as well as Japanese.



Stroke font

Thai

Chinese (Simplified Chinese)

Chinese (Traditional Chinese)

異

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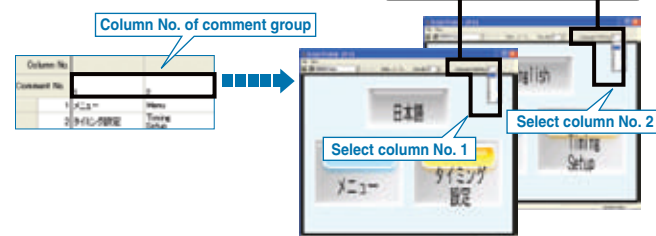
Easy confirmation of screen display

GOT1000
GRAPHIC OPERATION TERMINAL

Screen preview

- Language switching, security level change and on/off image switching of objects can be checked with GT Designer2 on a personal computer.

Example: How to switch languages



Select the column No. of the comment group to be displayed

Column No. of comment group

Select column No. 1

Select column No. 2

Display of actual GOT screen

GOT1000
GRAPHIC OPERATION TERMINAL

Window preview

- The screen design software can display window screens (key windows, overlapping windows, superimposed windows) just as they would appear on the GOT, allowing them to be previewed.
- The key pad can be displayed just as it would appear on the GOT, allowing its position, size, and appearance etc., to be checked.



Convenient when converting different screen size data

GOT1000
GRAPHIC OPERATION TERMINAL

Automatic size adjustment of direct input characters

- When changing the object size, directly entered characters are automatically adjusted according to the object size.

<Supported objects> • Touch switches, lamps



Changing the object size will automatically change the text size of the label.

* : All figures and objects can be resized according to the GOT type to be converted. This function makes the screen size adjustment dramatically easier.

Efficient screen creation when changing the screen size or resolution

GOT1000
GRAPHIC OPERATION TERMINAL

Automatic object size change

- All figures and objects can be resized according to the GOT Type to be converted. This function makes the adjustment of screen sizes a lot easier.



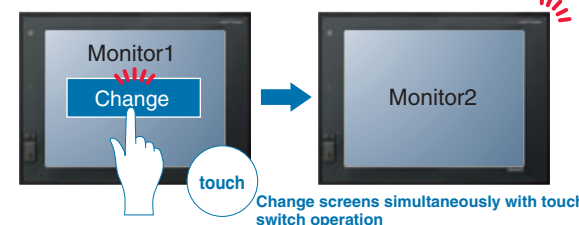
* : The multiple data enlargement/reduction function is convenient for making fine adjustments to the size of objects following a screen size change.

Enhanced functionality including F900 compatible functions (ex. Synchronized screen change)

GOT1000
GRAPHIC OPERATION TERMINAL

Complete conversion of GOT-F900 series data

- Changing screens is now synchronized with touch switch operations, increasing comfort of operation.



Change screens simultaneously with touch switch operation

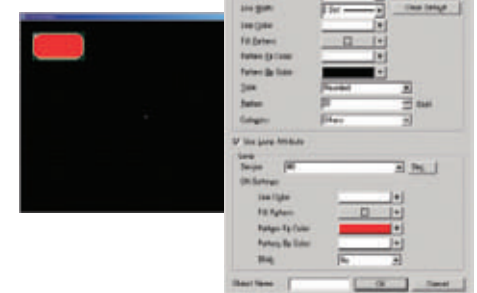
- Auto-repeat function that runs on specified intervals.

Easily create lamps from figures

GOT1000
GRAPHIC OPERATION TERMINAL

Lamp attribute added to figures

- Figures can be changed into lamps by setting colors and patterns for ON and OFF states.

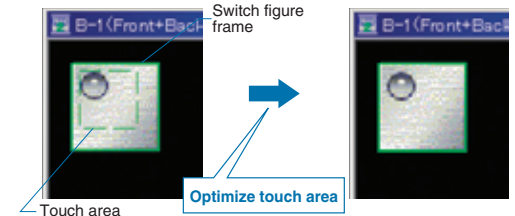


Optimized touch area of switches

GOT1000
GRAPHIC OPERATION TERMINAL

Touch area fit-in function

- Optimize the touch area (valid area) of a switch according to the figure frame. The touch area can be maximized within the switch figure frame.
- A new mode is added to hide the touch area. Users can select whether to display or to hide the touch area of switches.

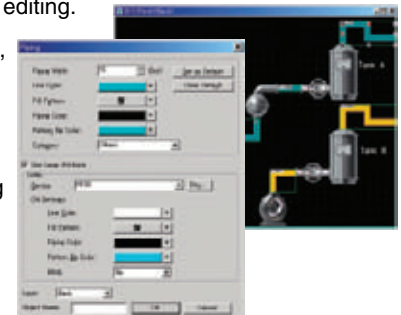


Easy creation of piping graphics

GOT1000
GRAPHIC OPERATION TERMINAL

Piping figure

- Piping graphics can be created in the same way as free form lines with easy apex editing.
- Piping width, pattern, and color can be specified.
- Lamp attributes can be specified, enabling ON/OFF and blinking displays.



Features of Functions GOT1000 • GRAPHIC OPERATION TERMINAL

Flexible screen design and data use functions provide smooth and comfortable operation

MELSOFT **GT Designer2** Version2

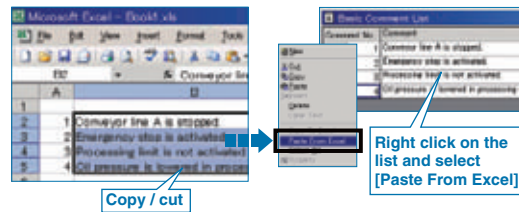
For designers

Easy comment registration using Microsoft® Excel

GOT1000
GRAPHIC OPERATION TERMINAL

Comment registration

- The comments selected on Excel can be copied/cut and pasted into the comment list.
- Comments selected on the comment list can also be copied/cut and pasted into an Excel sheet.

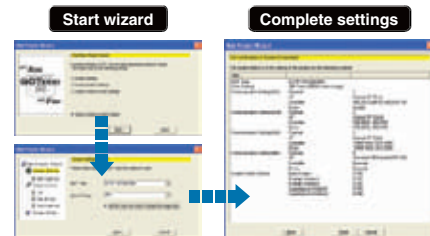


User-friendly setting procedure puts even beginners at ease

GOT1000
GRAPHIC OPERATION TERMINAL

Wizard function

- When creating a new project, the GOT type, the number of colors, communication configuration and other settings can be interactively set in order.
- All the required settings on GOT can be smoothly set by using the Wizard function.



Make the most out of existing GOT projects

GOT1000
GRAPHIC OPERATION TERMINAL

Backward compatibility

- GOT900 → GOT1000 compatibility
GOT900 project data can be used with the GOT1000.
- GOT800 → GOT1000 compatibility
GOT800 project data can be converted into data for the GOT1000 with GT Converter2.



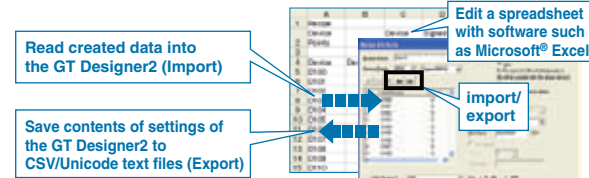
* : Backward compatibility does not extend to certain data and functions.

Higher efficiency by using familiar software

GOT1000
GRAPHIC OPERATION TERMINAL

Improved import/export function

- Device data, range settings, device values, and comments, which have been created in a CSV/Unicode text file format, can easily be imported/exported to/from GT Designer2.
- This function is useful to import a large amount of data such as logging, advanced recipes, recipes and comments.

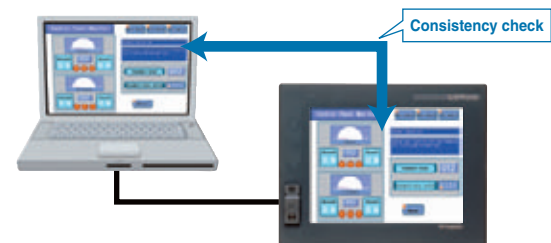


Better project data maintenance efficiency

GOT1000
GRAPHIC OPERATION TERMINAL

Project data consistency check function

- Consistency checks between the GOT's project data and the personal computer project data can be performed.
- This allows project data inconsistencies to be identified, thereby reducing unnecessary uploads and downloads.



Easy project data conversion

- This software converts project data created with older screen design software to the data for GT Designer2 (GOT1000 or GOT-A900). (Included with GT Works2 and GT Designer2)

- Supported screen design software
 - GOT800 series screen design software (SW3NIW-A8GOTP)
 - ProFace drawing software (GP-PRO/PBⅢ series)



* : Backward compatibility does not extend to certain data and functions.

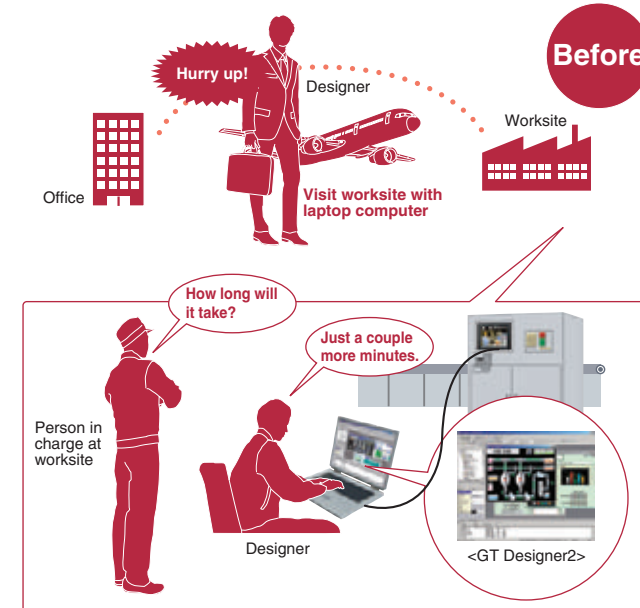
Fast and simple data transfer tool considerably improves work efficiency

GOT1000
GRAPHIC OPERATION TERMINAL

Data transfer tool

The data transfer tool, dedicated for project data upload/download, is included with GT Works2 and GT Designer2.

- Even in environments without screen design software, the data transfer tool can be used to download/upload GOT project data, and to upload resource data (e.g. alarm log files).



A simple operation to create clear, sharp document images

GOT1000
GRAPHIC OPERATION TERMINAL

Document converter

The document converter, converting files for use with the document display function, is included with GT Works2 and GT Designer2.

- When converting documents, the image quality of the documents (brightness, contrast, sharpness) can be adjusted.
- The document converter software creates clear and sharp document images.

* : For more details, see the document display function on page 39.
* : To use the document converter, Ghost Script GPL8.15 or later is needed. For more details, refer to the GT Designer2 Version 2 Screen Design Manual.

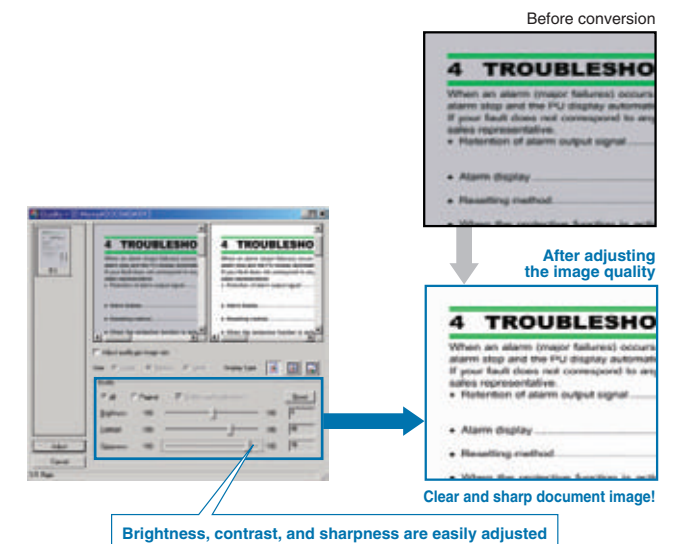
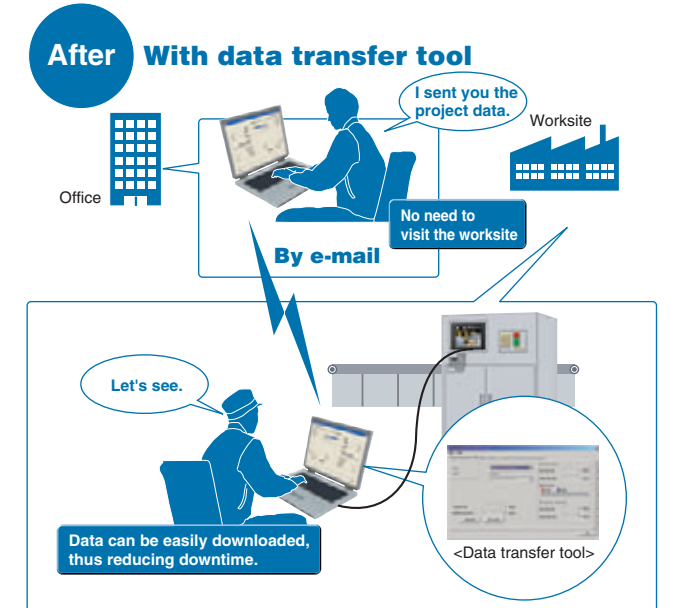
- Even at worksites without screen design software, or when a sudden problem occurs, data can easily be downloaded/uploaded by operators without special training, thereby minimizing the need for dispatching software designers to the worksite.

Supported GOT model GOT1000, GOT-A900, GOT-F900, GOT800

Supported data Project data, resource data (GOT1000 only) **NEW**

* : Advanced alarm log files (advanced alarm), alarm log files (alarm history), data log files (logging), operation log files, image files (hard copy), screen switching information files.

Supported Windows OS Windows® Vista **NEW**, Windows® XP, Windows® 2000



Time-saving debugging and simulation software

For designers

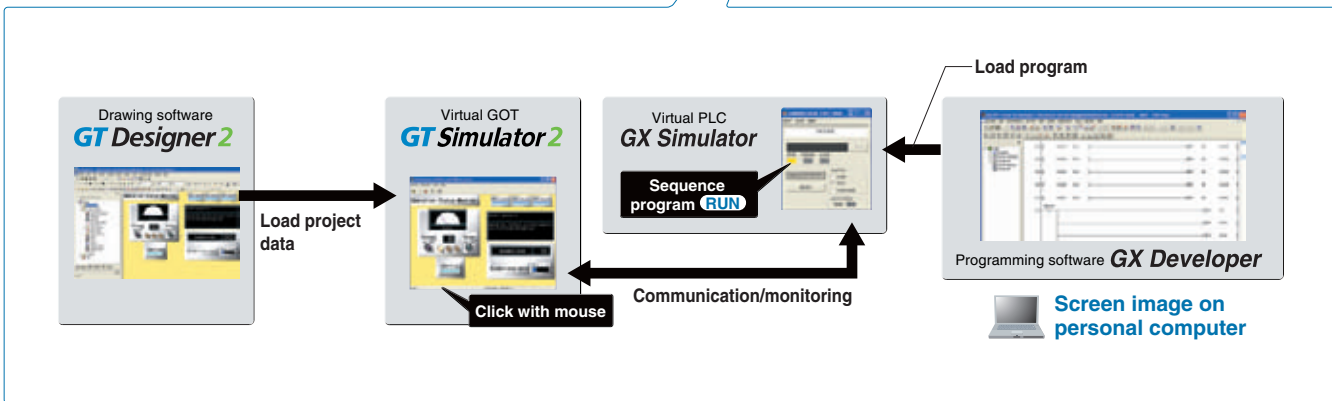
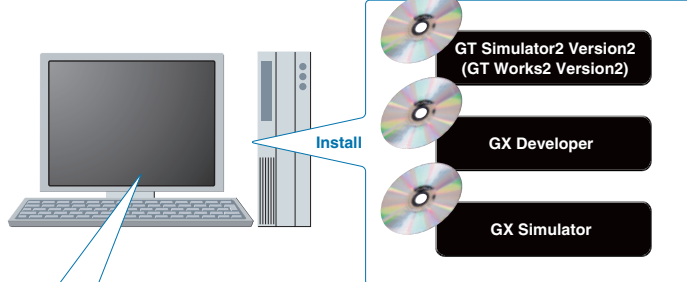
MELSOFT GT Simulator2 Version2

GT Simulator2 helps designers debug projects by simulating GOT operations on a personal computer.

Debugging from a single personal computer

- GT Simulator2 can be used in combination with a sequence program simulated by GX Simulator*, allowing debugging to be performed in an intuitive manner from a single personal computer.
- The GT Simulator2 screen debugging function permits screen editing in GT Designer2 with the results immediately verifiable in GT Simulator2, thereby greatly reducing debugging man-hours.
- The touch switch input is simulated by clicking the mouse. In addition to monitoring devices, GT Simulator2 can be used to check stored data such as system alarms, script error information, and alarm history.

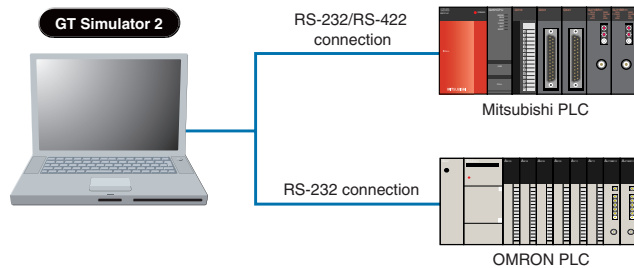
Quick and easy debugging without the GOT main unit.



Debugging is possible by connection with a PLC, without actual GOT operation required

- Debugging can be performed using a direct CPU connection between a personal computer (GT Simulator2) and a Mitsubishi or Omron PLC, without an actual GOT unit.

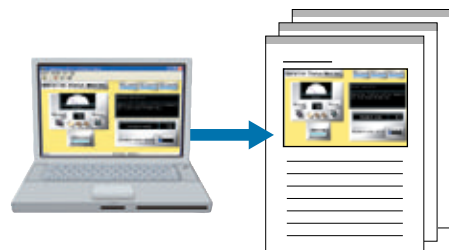
Connectable PLC	PLC ⇄ Personal computer connection
Mitsubishi PLC (Q*/QnA/A/FX series)	CPU direct connection RS-232, RS-422
Mitsubishi CNC (MELDAS C6/C64)	CPU direct connection RS-232
OMRON PLC	CPU direct connection RS-232



Powerful support of customer specifications, compatibility checks and document creation

- While observing the operation image, the customer's screen specifications can be arranged without actual unit operation.
- Screen snapshots can be printed and saved as BMP/JPEG files which are extremely useful when creating specifications and operation manuals.

*: The following products are not yet supported: Q02UCPU, Q03UDCPU, Q04UDHCPU, Q06UDHCPU.



Quick response and useful standard functions provide users with comfortable operation

For operators

Dramatically improved GOT total response

GOT1000 GRAPHIC OPERATION TERMINAL

Drawing, computing, communication; a triad of high-speed response functions.

The GOT1000 series offers faster response in drawing, computing and communication, reducing monitoring and operation stress.

High-speed drawing

Equipped with an ultra high-speed graphics chip (GT15 only)

- High-speed drawing of figures and characters is made possible by using the specially developed graphics chip specifically for the GOT1000 series.
- Sharp and quick drawing of complex, layered component screens, and detailed photographic data in 65536 colors.

High-speed computing

GT11: Equipped with 64-bit RISC processor
GT15: Equipped with 64-bit super-scalar RISC processor

- Ultra-high performance processing power to satisfy the most complex and demanding of applications.

High-speed communication

- Greatly improved response performance.
- High-speed RS-232 communication (max. 115.2 kbps).
- GT15 high-speed communication is possible by bus connection. GT11 high-speed communication is now also possible by bus connection.
- High-speed communication is possible for connections with both Mitsubishi and third party PLCs.

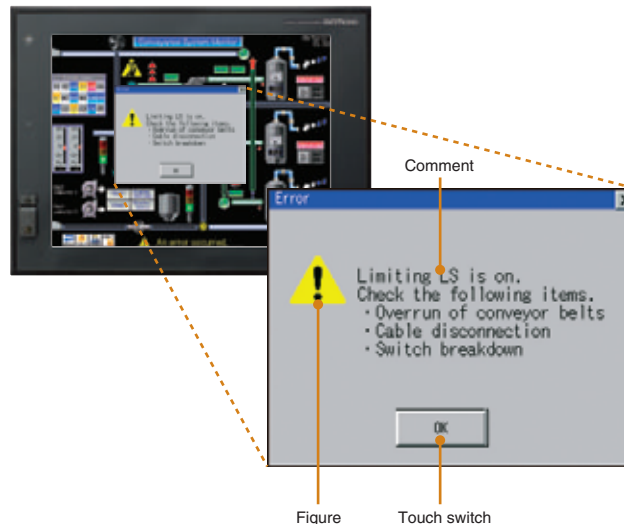
*: For connectable PLC models, see the List of connectable models, starting on page 52.

Customized dialog windows showing custom messages to operators

GOT1000 GRAPHIC OPERATION TERMINAL

Dialog window function

- Instead of using system dialogs (e.g. input error at numerical input), users can customize dialogs to display help on user operations or troubleshooting messages when alarms occur.
- With templates such as icons and an OK button, users can easily create dialogs with the wizard function. Touch switches, numeric displays, comment displays and figures can also be utilized.

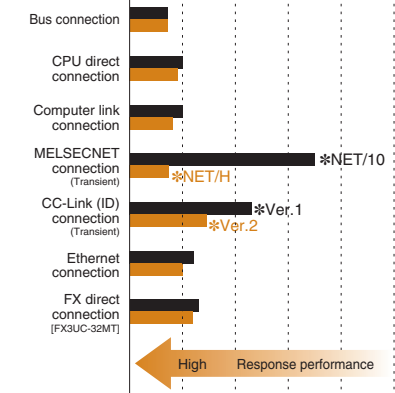


Response comparison with conventional GOT series

GOT-900
GOT1000 Approx. 4 times faster response

GT15 response performance comparison

[Using MELSEC Q series] Conventionally As of Feb. 2007



The monitor screen includes about 250 points of word devices.

Easy switching between different languages to globalize your production site

GOT1000 GRAPHIC OPERATION TERMINAL

Display in different world languages

- The Unicode2.1 compatible standard font, high-quality font, and TrueType font display sharp and attractive characters in all languages.
- Correctly display Simplified Chinese and Traditional Chinese characters*.
- Allows the creation of elaborate, high-quality screens that are both attractive and easy to understand.



- The language displayed on the GOT main unit utility screen can be set to Japanese, English, Chinese (Simplified/Traditional*), Korean (Hangul), or German.



*: Traditional Chinese can be displayed only on GT15. Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

To minimize production man-hours, the GOT provides user with worksite-required functions

For initial startup & adjustment operators

Easy data transmission without opening the cabinet

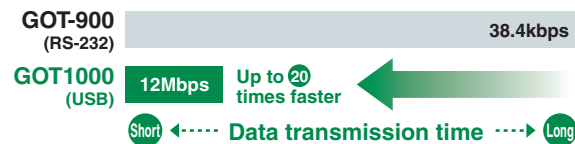
GOT1000
GRAPHIC OPERATION TERMINAL

Equipped with front USB interface

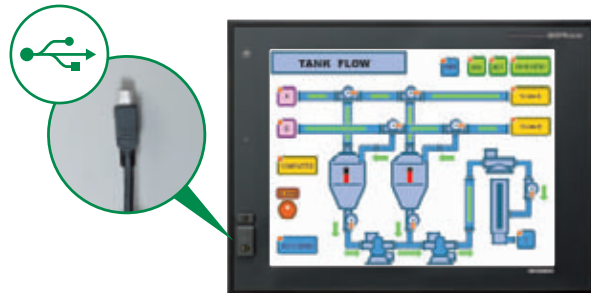
- The front USB interface allows a programming cable to be connected without having to open the cabinet.
- Data transmission using the USB interface greatly reduces the time required for startup and adjustment.
- When secured by the provided screw, the USB port cover complies with the IP67f standard*. (The screw can easily be tightened with a coin.)

* : Compliance cannot be guaranteed in all customer environments.

Comparison of project data downloading time



* : To connect the GOT to a personal computer, use the dedicated USB cable.
For more details, see Product List on page 72.



With USB cable



Standard item IP67f
(with IP67f-rated port cover installed)

Sequence program and parameters can easily be modified at the worksite

GOT1000
GRAPHIC OPERATION TERMINAL

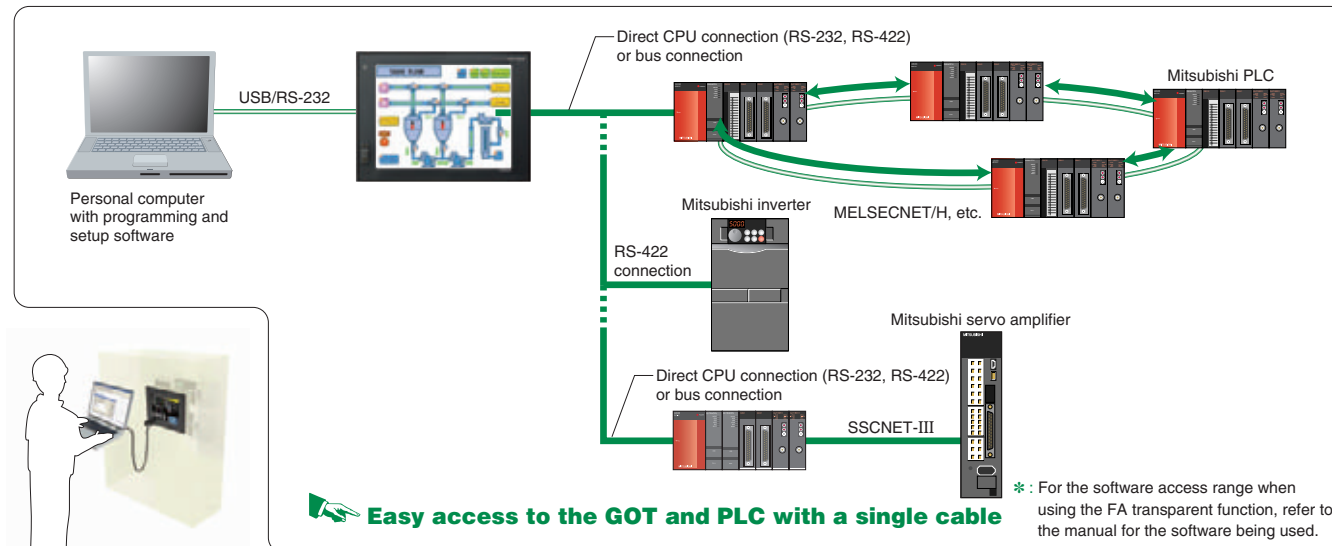
FA transparent function

- Sequence program debugging, startup, and adjustment can be performed via the GOT's front USB interface.
- There is no need to open the cabinet and change cable connections. (Operation is also possible via the RS-232 interface.)
- When multiple FA devices are connected, the communication target can be changed on the GOT main unit using the multi-channel function.

Supported software*

- GX Developer
Q/QnA/A/FXCPU, motion controller (A series)
- GX Configurator
Intelligent function module for the Q series (AD/DA/SC/CT/TC/TI/FL/PT/AS)
- PX Developer
Process CPU (Q12PHCPU/Q25PHCPU)
Redundant CPU (Q12PRHCPU/Q25PRHCPU)
- MT Developer
Motion controller (Q series)
- MR Configurator
Q172HCPU(-T)/Q173HCPU(-T)+MR-J3-□B (SSCNETIII)
- FR Configurator
FREQROL A700/F700

* : The version of the software depends on the system configuration.



* : For the software access range when using the FA transparent function, refer to the manual for the software being used.

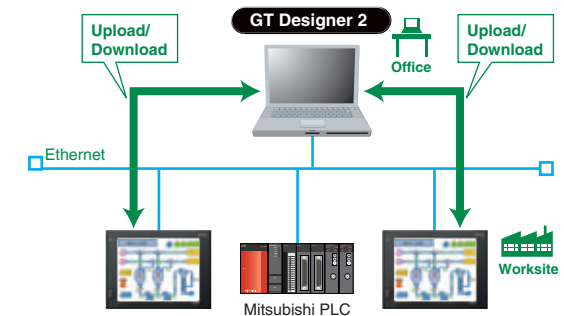
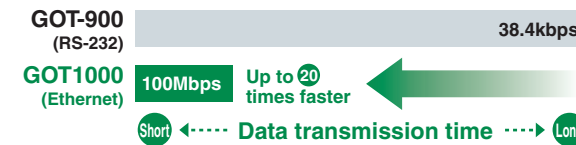
Project data can be maintained from a remote location

GOT1000
GRAPHIC OPERATION TERMINAL

High-speed uploading/downloading via Ethernet

- Project data can be uploaded and downloaded* from your personal computer to a GOT terminal from a remote site via Ethernet.

Comparison of project data downloading time



* : Ethernet communication unit (GT15-J71E71-100) must be installed on the GOT main unit where basic functions have also been installed.

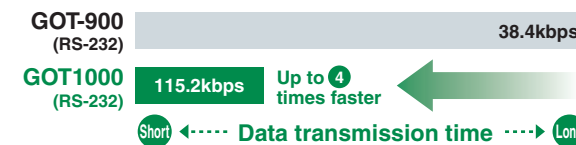
For GOT data transmissions & a variety of external connections

GOT1000
GRAPHIC OPERATION TERMINAL

Standard-item RS-232 interface

- Both the GT15 and GT11 have RS-232 interfaces located in convenient positions (bottom and side respectively) for cable connection. The GT11 also has a RS-422 interface.
- RS-232 interface is used for FA device connection, data transmission and bar-code reader connection, etc.

Comparison of project data downloading time



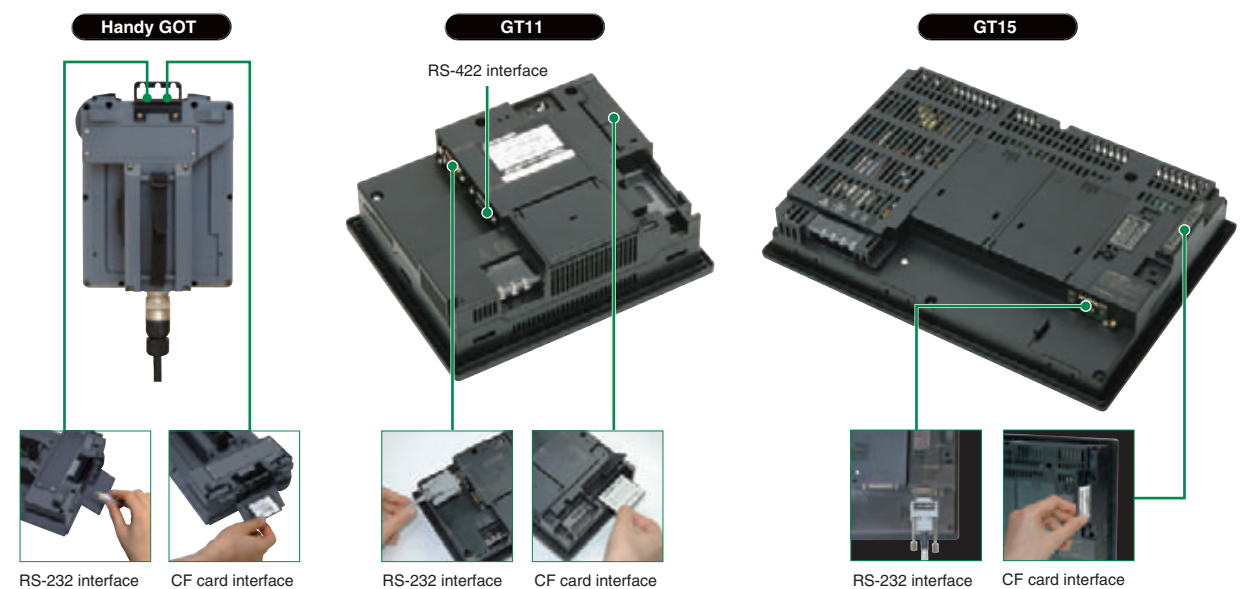
* : To connect GOT and a personal computer, use the dedicated RS-232 or RS-422 cable.
For more details, see Product List on page 72.

Multi-purpose CF card interface for functions such as data transmission and alarm storage

GOT1000
GRAPHIC OPERATION TERMINAL

Multi-purpose CF card interface

- All models are equipped with a CF card interface standard.
- The CF card interface permits rapid GOT data transmission even when the GOT is not connected to a personal computer by cable.
- When using multiple GOT units, a single CF card enables a quick GOT setup procedure simply by copying the data to each GOT unit.



* : The above image is GT115□-Q□BD.

Error detection and recovery through the GOT's Alarm Function with advanced features

For maintenance personnel

Accurate communication minimizes machine downtime even during an alarm

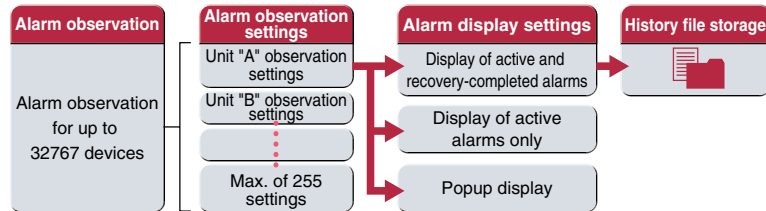
GT15

GOT1000
GRAPHIC OPERATION TERMINAL

Advanced alarm

Advanced alarm features

- 1 A wider monitoring range protects even large-scale systems
- 2 Rapid detection and corrective action for a wide array of alarms
- 3 Easy-to-understand error displays for the operator
- 4 Improved system alarms
- 5 Support in identifying alarm causes



1 A wider monitoring range protects even large-scale systems

- Alarm observation is possible for up to 32767 devices with a maximum of 255 alarm observation setting groups.
- Three types of alarm displays can be specified for a single alarm observation setting.
- Up to 32767 alarms can be saved in the alarm history.
- Batch display of large amounts of alarm information in large-scale systems, and unit-specific classification for easy management.

2 Rapid detection and corrective action for a wide array of alarms

Four-step alarm notification

- Alarm occurrence conditions can be divided into 4 steps and conveyed to the operator in an easy-to-understand, step-by-step format.

For example,

STEP1: Alarms by line (upper step)

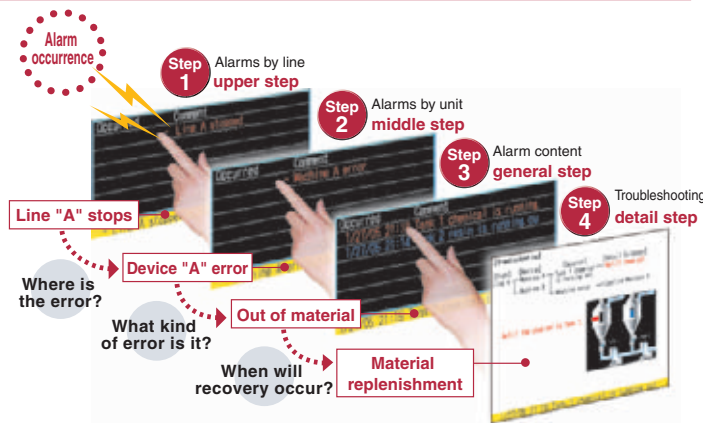
STEP2: Alarms by unit (middle step)

STEP3: Alarm content (general step)

STEP4: Troubleshooting (detail step)

When multiple alarms occur, the above format permits the operator to quickly organize and identify the alarm conditions (what happened and where), resulting in effective troubleshooting.

- The contents of the 4 steps shown above can be freely defined to suit the application in question, with switching between the step displays performed by the step switching device or by touch-screen operation.



Group-specific & level-specific displays

- Alarms can be classified by group and level, with only the specified alarms being displayed.
- This makes it easy to identify the locations and types of alarms even when many alarms have occurred, and permits higher priority alarms to be handled first, resulting in a speedy system recovery.

Alarm	Group	Level	Group
M0	Transport G	Mid-level	Transport G alarm display
M1	Transport G	Mid-level	
M2	Transport G	Mid-level	
M3	Transport G	Mid-level	
M4	Transport G	Major	Transport G major alarm display
M5	Process G	Major	
M6	Process G	Minor	Minor alarm display
M7	Process G	Minor	
M8	Process G	Minor	
M9	Process G	Minor	

Arrows indicate that M4, M5, M6, M7, M8, and M9 are part of the "Combination of level & group" display.

By group:

Alarms are divided into groups (e.g. transport unit group, processing unit group), with alarms displayed only for the specified groups.

By level:

Alarms are divided into levels (major, mid-level, minor), with only the specified level alarms displayed.

Combination of group & level:

Only the specified group and level alarms are displayed.

3 Easy-to-understand display

- The use of colors and popups produce easily recognizable alarm displays.
- Ensuring that alarms are not overlooked and that the alarm contents are understood, results in a speedy system recovery.

Display subject switching

Display switching can display only active alarms or all contents.

Comment display color

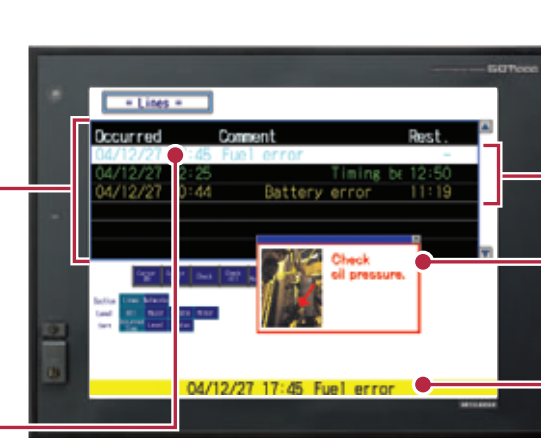
Comment display colors can be specified for each alarm status (occurred, restored, and checked) and for each level and group, etc.

Sorting

A sorting function permits the display order to be changed such as date & time, level, group, alarm status, occurrence count, and downtime.

Cursor display color

The cursor display color can be specified. Alarm displays are harder to miss, and the freedom of screen design has been increased.



Floating alarm display

Permits the entire text of long comments which cannot be contained in the display area to be read.

Details display

JPEG images can be displayed in the details display area.

Alarm popup display

A popup display format ensures that user alarms and system alarms are not missed. The background color can be specified.

4 Improved system alarms

- The PLC/GOT/Network monitoring subject can be specified in advance, with only those specified alarms being displayed.
- It can be set so that only the active alarms are displayed. Alarm history display and history file storage are also possible.

5 Support in identifying alarm causes (utility function)

- Alarm occurrence conditions can be displayed in time-series graph form.
- Alarm occurrence counts can be displayed in bar-graph form.
- A graphical statistics display facilitates efficient analysis of error causes.

Display various documents on the GOT at the worksite

GT15

GOT1000
GRAPHIC OPERATION TERMINAL

Document display function

- When a system error occurs, referring to recovery methods in check lists and/or manuals on the GOT can reduce downtime.
- Even if there is no personal computers at the worksite, operation guidance and work instructions can be displayed on the GOT.

- Pages can be changed, scrolled through, enlarged or reduced, and multi-page documents can be displayed.
- Document converter* is used to format documents to be displayed and save them to CF cards as JPEG files.
- Documents created by applications such as Microsoft® Word can be used, reducing the man-hours of screen design.
- Supported file format: doc, xls, ppt, pdf, jpg, bmp
- The brightness and contrast of difficult to read documents can be adjusted when the documents are converted with the document converter to allow for better viewing on the GOT.



Display of documents and manuals on the GOT can reduce downtime.

[Required devices] • Optional function board (GT15-QFNB (□M) or GT15-MESB48M) • CF card
For more details, see Notes for Use on page 63.

*: For more details, see Document converter on page 33.

GOT provides complete traceability for safe and secure operation

For maintenance personnel

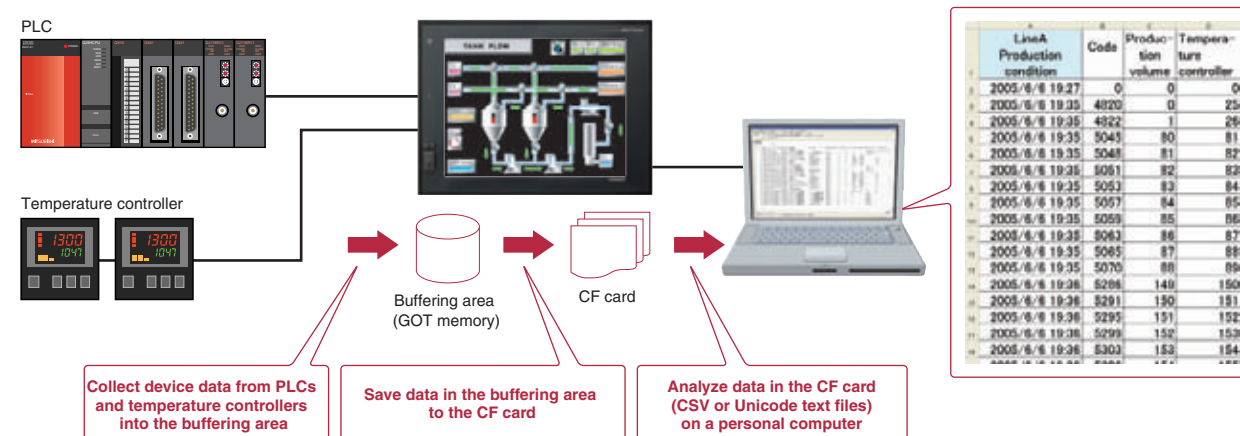
Smooth operation from the collection of various data to storage of time-series data



GOT1000
GRAPHIC OPERATION TERMINAL

Logging function

- Collecting data from temperature controllers and other units with the GOT can reduce the load on the PLC.
- Up to 250 devices per setting and 32 settings per project can be set.
- Collected data can be used for record and analytical purposes when being saved to a CF card.
- Files can be saved in the GOT dedicated binary file, CSV or Unicode text file formats.



Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

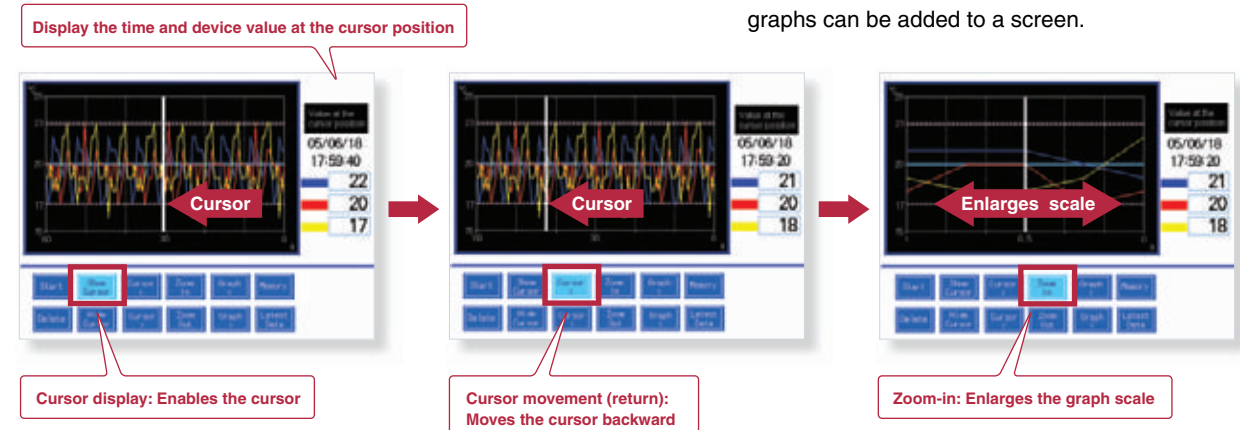
Easy-to-read logging data in a graphical display

GT
15

GOT1000
GRAPHIC OPERATION TERMINAL

Historical trend graph

- Data collected by the logging function can be displayed in a time-series graph from a CF card as well as from the buffering area.
- Enabling the cursor displays the device value and time of the cursor position, and allows for enlargement or reduction of scale.
- Up to 32 data devices can be displayed in a graph; up to 8 graphs can be added to a screen.



Now the optional function board (GT15-FNB) is not required.
For more details, see Notes for Use on page 63.

* : Logging function settings are required to use historical trend graph.

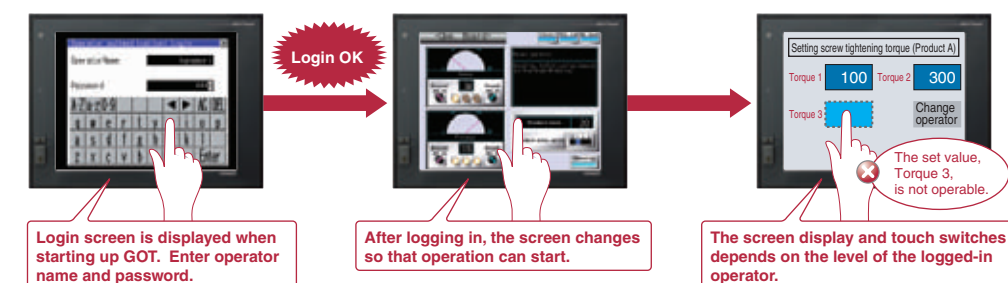
Enhanced security system by password control

GT
15

GOT100
GRAPHIC OPERATION TERMINAL

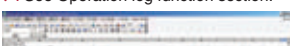
Operator authentication function

- When starting up the GOT or switching screens, a login screen appears to authenticate the operator name and password. The display and operation screen depends on the operator logged-in so that security is strengthened.



- If there is no operation for a certain period of time after logging-in, the login screen appears again, and the password must be re-entered to start operation. This prevents incorrect operation.
 - It is possible to add operators and change passwords in the GOT main unit utility screen.
- Combined with the operation log function, who, what, when, and how the operator operated can be recorded.

* : See Operation log function section.



Combined with the operation log function, who, what, when, and how the operator operated can be recorded.
* : See Operation log function section.

Date: 11/09/2007 10:28:04
 Function : NUM_VAL
 Numerical Input
 Screen No: BASE_2
 Operation:
 Torque | setvalue
 Operator : JonSmith (1011)
 User ID : 1-
 Action No: 1
 Data Type: BIN/6
 Device : D100
 Change To: 100
 Chng From: 10

Example :
Jon Smith changed
the Numerical Input
(D100) value from 10 to
100 on base screen 2

 Setting the level (authority) of operation and display for each operator can strengthen security and prevent operation errors.

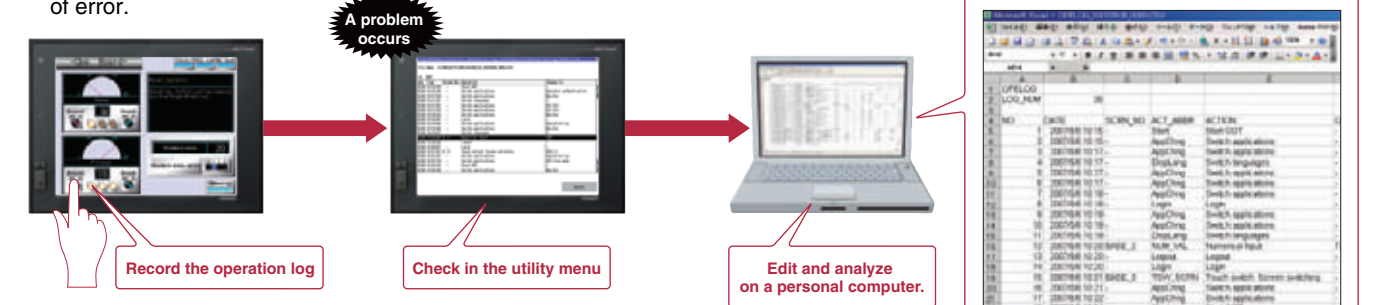
Helpful for identification and analysis of problem causes

GT
15

causes **GOT100**
GRAPHIC OPERATION TERMINA

Operation log function

- Operations performed by operators on the GOT can be recorded with respect to time.
- When problems occur (e.g. system error), users can confirm when and how the operations were performed by referring to the operation log, using it to specify and analyze the cause of error.



- Users can specify which operations to save in the log by changing the device value and GOT operation state.
<Specifiable operations>
Touch switch operation, numerical input operation, security level change, screen change, etc.
- The operation log is saved in the CF card, and the data can be edited and analyzed on a personal computer. In addition, the data can also be displayed on the utility screen of the GOT main unit.

<Specifiable operations>

Touch switch operation, numerical input operation, security level change, screen change, etc.

- The operation log is saved in the CF card, and the data can be edited and analyzed on a personal computer. In addition, the data can also be displayed on the utility screen of the GOT main unit.

 Refer to the operation log file, and investigate the problem cause.

[Required devices] • CF card

Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

Functions designed to support maintenance work significantly reduces downtime!

For maintenance personnel

Back up important sequence programs to be safe and secure in case of an emergency

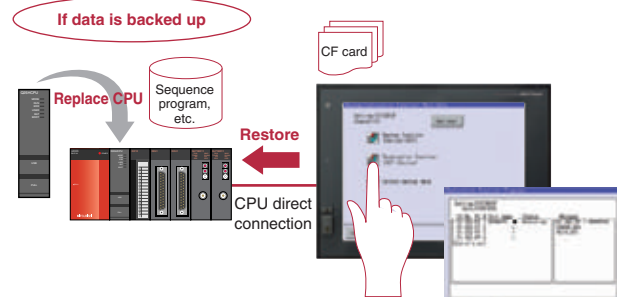
GT 15

Backup/restoration function

- <Objective data> Programs, parameters, device comments, device initial value data, file registers **NEW**, etc.
- <Objective model> MELSEC Q-Series (excluding Q12PRH / Q25PRHCPU), Q-Series motion controllers (SV13 / SV22 only) **NEW** CNC C70
- <Usable connection type> Bus connection, CPU direct connection, computer link connection, Ethernet connection (host only)

Example of use ①

In case of PLC CPU failure, users can quickly replace the faulty device and restore the system by using previously backed up data.

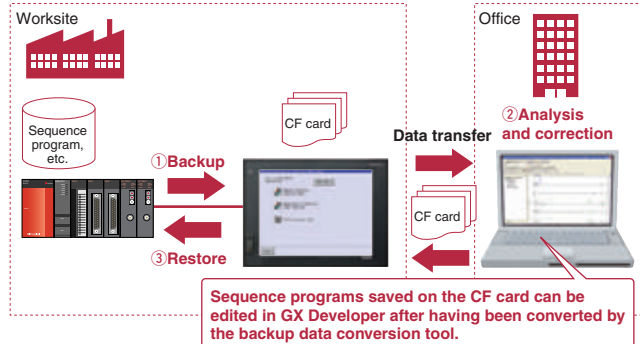


- The sequence program and parameter data of the PLC CPU and motion controller can be backed up to the CF card in the GOT.
- Automatic backups are possible by using a trigger device, or by specifying the time and day. **NEW**
- Users can perform batch operation to restore the data to the PLC CPU or motion controller.

The backup data conversion tool is shipped with GT Works2 / GT Designer2.

Example of use ②

When a problem occurs, or when the PLC CPU program is updated, the sequence program data can be transferred, analyzed, and corrected without requiring an experienced engineer, increasing time and cost efficiency.



PLC CPU programs can be easily changed without a personal computer at the worksite or any previous GX Developer knowledge.

[Required device] • CF card * : When replacing the PLC CPU, the restoration function may not be available depending on the system configuration and connection type.

Easy-to recognize backlight state

GOT1000

Color-coded front face LED

- The color of the LED on the front of the GOT unit indicates whether the backlight is OFF or has expired.

[Power LED: Color-coded message]

Green ON	When normal power is being supplied	Orange/green blinking	When backlight life has expired
Orange ON	When in screen-save mode	OFF	When power is not being supplied

For planned commodity maintenance

GT 15

Maintenance time notification function

- The backlight ON time is automatically monitored, and the operator is notified when maintenance is required. This facilitates scheduled maintenance and prevents system malfunctions.

<Subject to be monitored>

Backlight, display area, touch keys, and built-in flash memory

Warning! Backlight needs replacement soon.

[Required devices] • Battery
Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

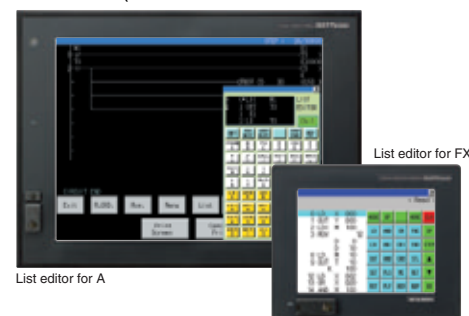


Convenient method for minor program changes onsite

GOT1000

List editor for A/List editor for FX

- MELSEC-A series, FX series PLC sequence programs can be edited in a list format (instruction word).
- Permits minor program changes onsite, even without peripheral devices.
- The GT15 permits sequence program editing while viewing the ladder circuit (combined with the circuit monitor function).



Now the optional function board (GT15-FNB/GT11-50FNB) is not required. For more details, see Notes for Use on page 63.

PLC device monitoring/changes

GOT1000

System monitor function

- Mitsubishi PLC CPU devices can be monitored and changed.
- Monitoring can be performed by selecting the device to be monitored, or by specifying the initial device.
- The current values and setting values of the timer (T) and counter (C) can be changed.
- The buffer memory (BM) of a special function unit can be monitored and changed.
- The display format (decimal/hexadecimal) and the device comment display status (on/off) can be switched.

* : Function restrictions apply when using the following CPUs.
Q02UCPU, Q03UDCPU, Q04UDHCPU, Q06UDHCPU, Q172DCPU, Q173DCPU, Q173NCCPU, CRnQ-700



Easy adjustment of Q series motion controller

GOT1000

Q series motion monitor function

- Up to 3 Q-type motion controllers can be used on a single base, with monitoring and parameter settings possible.

<Objective models>

- Q172D/Q173DCPU
- Q172(N)/Q173(N)CPU
- Q172H/Q173HCPU

* : Supported only if the Q series motion controller CPU has SV13/SV22 OS version. Moreover, available functions of the Q series motion monitor vary according to the CPU type.



Easy-to-understand display of buffer memory values and I/O information

GOT1000

Intelligent unit monitor function

- Buffer memory values of intelligent function units and the ON/OFF status of I/O units can be monitored and changed.
- When a QCPU (Q mode) is in use, the CPU operating status and existing errors can be monitored by PLC diagnosis.

* : Supported by GT15 series XGA/SVGA/VGA models.



Now the optional function board (GT15-FNB) is not required. For more details, see Notes for Use on page 63.

At-a-glance monitoring of MELSECNET network status

GOT1000

Network monitor function

- Network status of the MELSECNET/H, MELSECNET/10 and MELSECNET II can be monitored on a dedicated screen.
- Communication line and information from the host and other stations can be monitored to check the communication status.



Easy startup and adjustment of servo amplifier

GOT1000

Servo amplifier monitor function

- In a system which outputs pulse strings, the GOT can be connected to a servo amplifier in a serial connection to perform the following operations: setting up, monitoring, alarm display, diagnosis, parameter setting, and test operations.
- When multiple servo amplifiers are connected, monitor screens can be easily switched on a GOT by specifying station numbers.

* : Available monitoring functions vary according to the servo amplifier type.



Save space and cost when no dedicated display device is required

GOT1000

CNC monitor function / CNC data I/O function

CNC monitor function

- Connecting to a CNC (C70, C6 / C64) enables functions such as position display and alarm diagnosis, and allows tool offset parameters to be set.

CNC data I/O function

- This function can be used to copy and delete CNC C70 work programs, parameters, etc.

[Required device] • CF card

* : Supported by GT15 series XGA and SVGA models.



Extensive FA device compatibility reduces your maintenance work

For maintenance personnel

GOT Ladder Monitor Function is greatly improved with One-Touch Ladder Jump function

GT15

Ladder monitor function

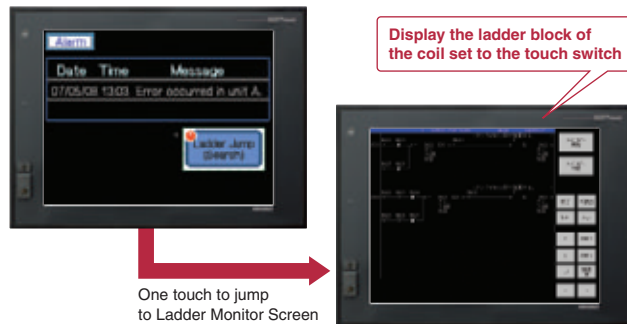
MELSEC Q/QnA/A/FX series PLC sequence programs can be monitored in a circuit diagram (ladder format).

Wide monitoring range

- Not only the PLCs connected to the GOT, but also the PLC of other stations, multiple CPUs, multiple programs in the CPU, and local devices (Q series only) can be monitored.

One-Touch Ladder Jump function (Q/QnA series)

- By setting a program name and coil number of the PLC to a touch switch, the relative ladder circuit block can be displayed directly.

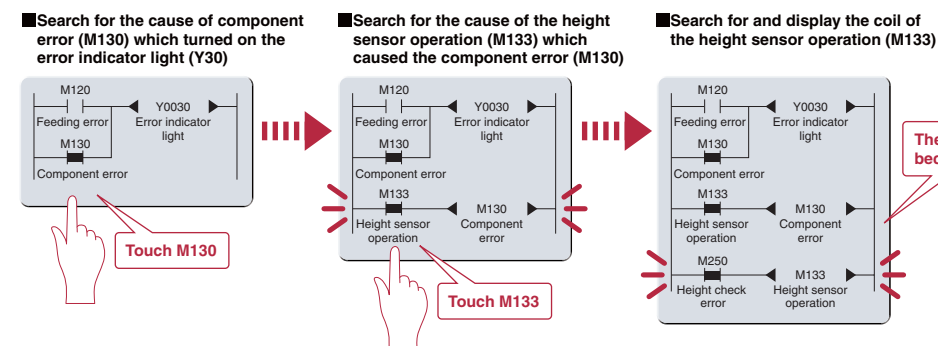


- For the touch switch, users can set the PLC station No., CPU No., program name, and coil No. The touch switch will then display the corresponding ladder blocks within the multiple programs that are contained in the PLCs connected to the GOT, other station PLCs, and multiple CPUs. Local devices can be monitored for the Q series PLC.

Other useful functions

- Device values and timer (T) / counter (C) set values can be changed while viewing the change points on the Ladder Monitor. **Version upgrade**
- When a problem occurs, the alarm history can be displayed and a back-tracking ladder search can be performed to find the contact which triggered the alarm. **<Defect search>**

Example of defect search (when error indicator light [Y30] is on)



Since the cause of operation halts and interlocks can be checked, unexpected problems can be detected quickly.

[Required devices] To use Q/QnA Ladder Monitor Function, the optional function board GT15-QFNB (□M) or GT15-MESB48M is required. Now the optional function board (GT15-FNB) is not required to use the Ladder Monitor Function for A series. For more details, see Notes for Use on page 63.



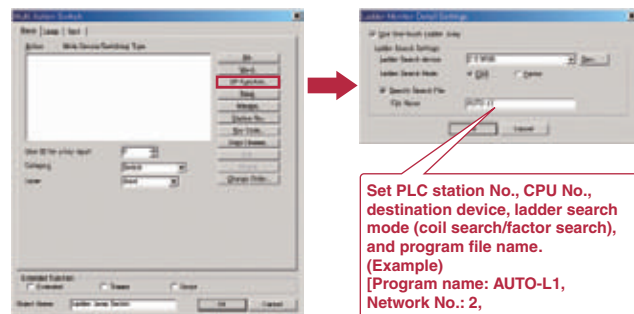
* : Ladder Monitor Function is supported by GT15 series XGA/SVGA/VGA models.

Device comments are stored in GOT CF card (Q/QnA series)

- Since the comment data of sequence programs can be stored in the GOT CF card to be displayed in the Ladder Monitor screen, the memory capacity of the PLC is greatly saved.
- Device comments in the sequence programs written in Korean (Hangul) characters can also be displayed.

How to use One-Touch Ladder Jump function

- Select [SP Function]-[Ladder Monitor] from the touch switch property dialog.



Monitor SFC programs on GOT to make troubleshooting even easier

GT15

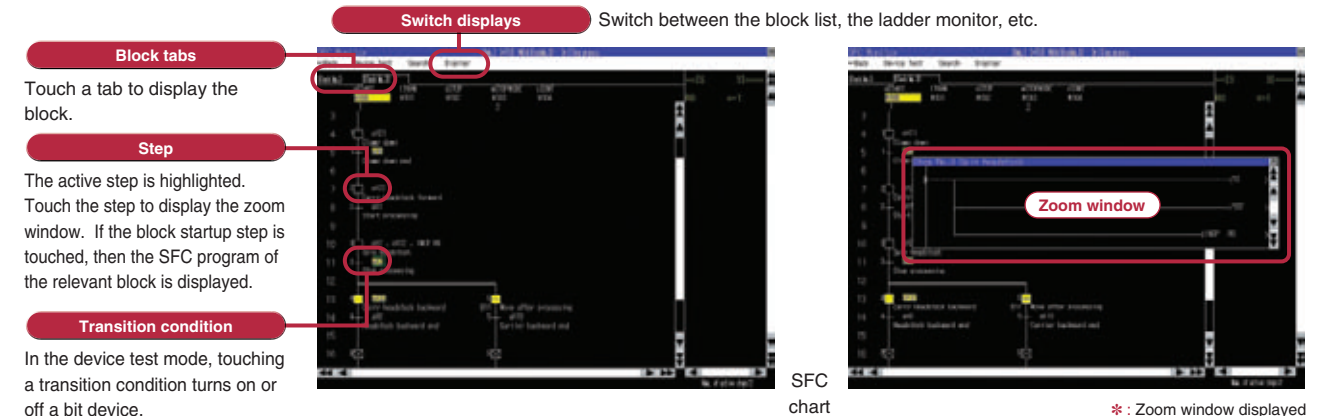
SFC monitor function

Coming soon

MELSEC Q series PLC SFC programs (MELSAP3, MELSAP-L) can be monitored in a graphical format.

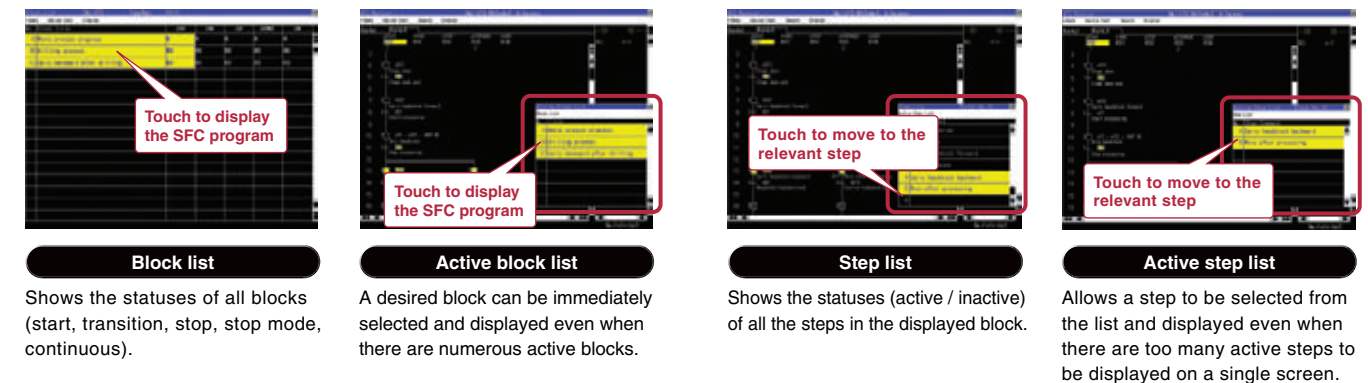
Easy monitoring of the program's progress

- SFC charts can be displayed from user-created screens or the utility menu. In user-created screens, setting program names and block numbers to touch switches makes it possible to jump to the relevant SFC programs, simply by touching the switches.
- Active steps are highlighted, and SFC programs can automatically be scrolled along with the progress of running programs, allowing quick and easy monitoring of the program status.



An array of displays permits the program's overall status to be seen at a glance

- The overall status of a program is easily grasped by using various lists, even when the program has numerous blocks and steps.



Easy device tests

- Device tests can be performed from the SFC program or the block list. By turning on and off the transition condition devices, it is possible to provide a convenient way to execute active steps as a test.

[Required devices] Requires an optional function board (GT15-QFNB□M or GT15-MESB48M) and a CF card.

<SFC (Sequential Function Chart)>

SFC programs express the equipment operation sequences in a flowchart format, making them easy to create and understand, even when created by someone else.

- Block: Indicates each process in the line.
- Step: A unit to indicate the operation of the equipment that exists in each process. The more detailed controls are programmed in ladder programs.
- Active block: Indicates the block where operation is currently in progress.
- Active step: Indicates the step where operation is currently in progress.

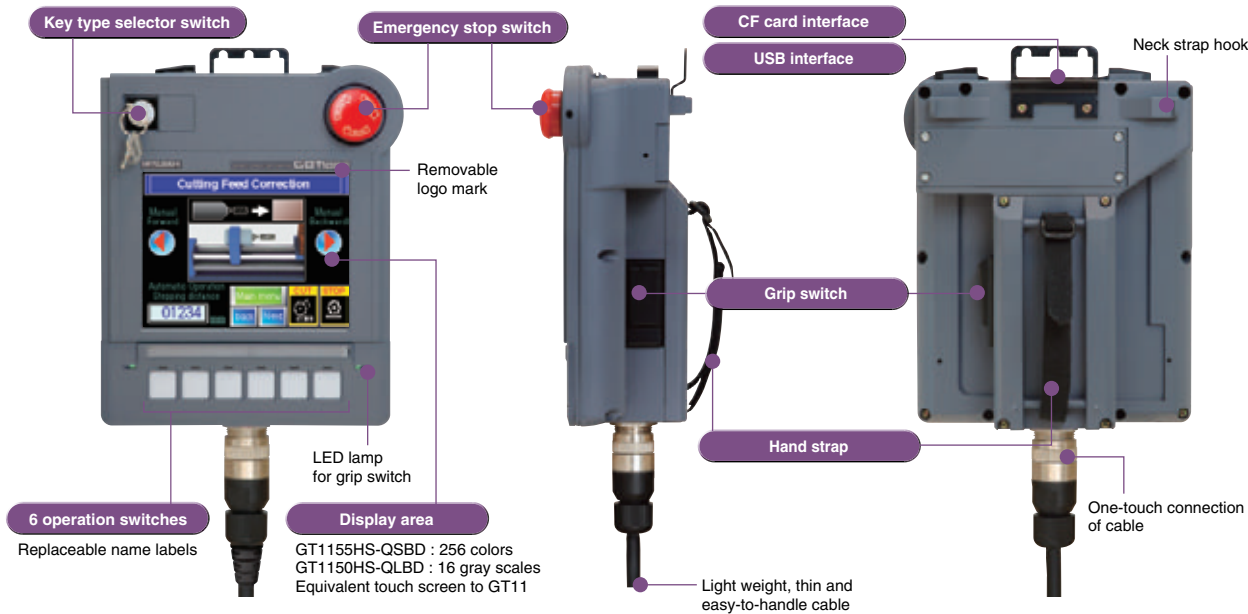
* : Supported by the GT15 Series XGA / SVGA / VGA models.

* : Not supported by the Q02UCPU, Q03UDCPU, Q04UDHCPU, Q06UDHCPU.

Portable and wearable Handy terminal can also be mounted on a wall or a machine

Handy GOT

GT1155HS-QSBD/GT1150HS-QLBD



Display area equivalent to GT11

- The GT1155HS-QSBD has a 256-color display; the GT1150HS-QLBD has a 16 degree gray scale display.

Key type selector switch

- Restricts access of certain operations (manual/auto switching, mode selection, setup change, etc.) to authorized operators.

Emergency stop switch using two break contacts

- Improved safety by using two break contacts connected in series, either of which can execute a stop command when being switched off.

Grip switch

- The three position (OFF-ON-OFF) switch can be connected to external devices as a dead-man switch. The grip switch can be used for immediate execution of a command to stop a machine.

6 operation switches

- When wired directly to external devices, these switches can be used as pushbutton switches to operate and stop various machines. The operation switch name labels can be changed freely.
- The control panel is equipped with 6 LED lamps (green) for the operation confirmation of each of these switches.

CF card interface

- The CF card interface enables quick GOT data transfer.

USB interface

- The USB interface permits fast data transfer between GT Designer2 and the GOT.

RS-232 interface

- An RS-232 interface is provided for the GOT data transfer when the USB interface is not used.

RS-232/RS-422 communication

- Either RS-232 or RS-422 can be selected for communication with connected devices.

Optional devices

- Emergency stop switch guard (GT11H-50ESCOV)
- Connector conversion box for Handy GOT
- CF card
- Optional function board (GT11-50FNB)
- Replacement battery (GT11-50BAT)
- External connection cable
- Personal computer connection cable (RS-232 cable/USB cable)
- Protective sheet

Experience the colors of the compact GOT lineup

GT10

GT1030

GT1020

- The 3-color LED backlight offers users a variety of display backgrounds.
- Two selectable wide screen sizes: 4.5" model with 288 × 96 pixel resolution, and 3.7" model with 160 × 64 pixel resolution.
- The high-brightness LCD offers clear imaging even under external lighting conditions.
- Thin in depth, and conforming to the protective structure IP67f standard.



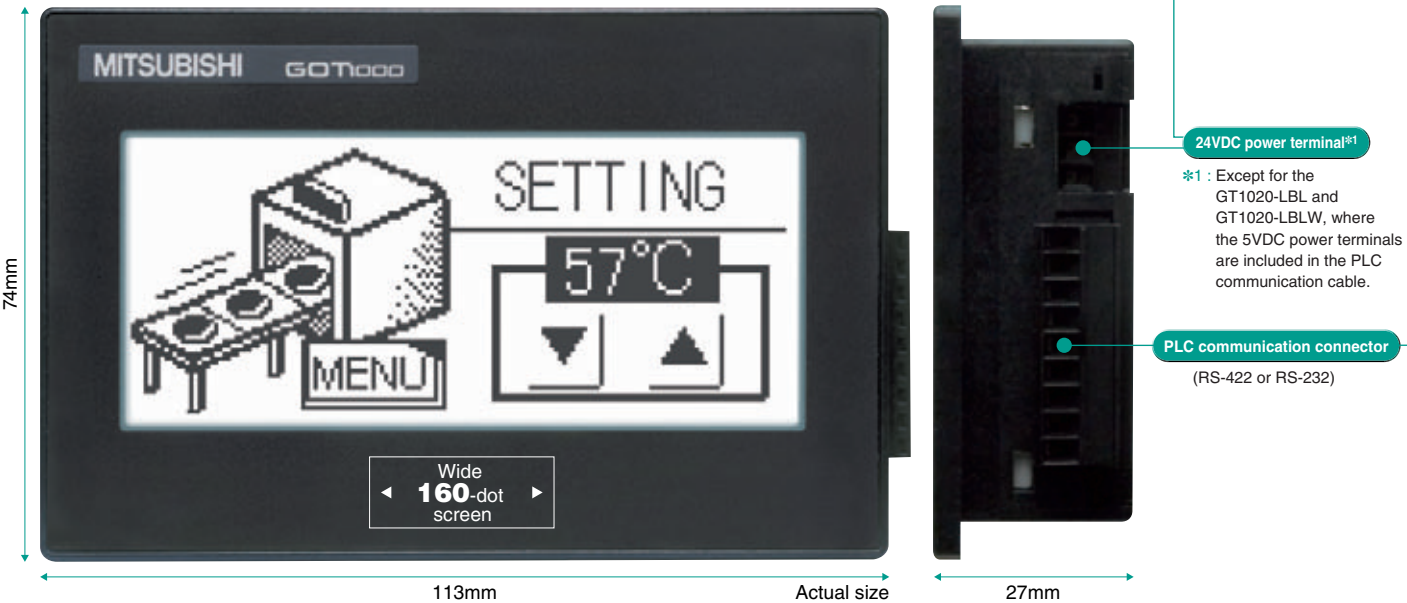
GT1030 Wide and creative visual solutions

- 4.5" type: 3-color LED (green/orange/red) type • GT1030-LBD (RS-422 connection) • GT1030-LBD2 (RS-232 connection)
3-color LED (white/pink/red) type • GT1030-LBDW (RS-422 connection) • GT1030-LBDW2 (RS-232 connection)



GT1020 Super-small display

- 3.7" type: 3-color LED (green/orange/red) type
• GT1020-LBD (RS-422 connection) • GT1020-LBD2 (RS-232 connection) • GT1020-LBL (RS-422 connection, 5VDC power supply)
3-color LED (white/pink/red) type
• GT1020-LBDW (RS-422 connection) • GT1020-LBDW2 (RS-232 connection) • GT1020-LBLW (RS-422 connection, 5VDC power supply)



The usability of a GOT1000 condensed into a compact body

Flexible screen layout

GT1030
GT1020

GT1030



- The use of the matrix type touch panel enables simultaneous two-point press.
 - Matrix type touch panel
 - Minimum unit of touch key size: 16 × 16 dots
 - Maximum number of touch keys: 50/screen

GT1020



- Due to the high resolution of the analog touch panel, touch switches can be placed with up to 1 pixel accuracy.
 - Analog touch panel
 - Min. unit of touch key size: 2 × 2 dots
 - Maximum number of touch keys: 50/screen

Wide, high-resolution LCD screen

GT1030

- The resolution has been improved while keeping the same panel cut size as our F930GOT. (1.2 times higher resolution than the F930)

F930

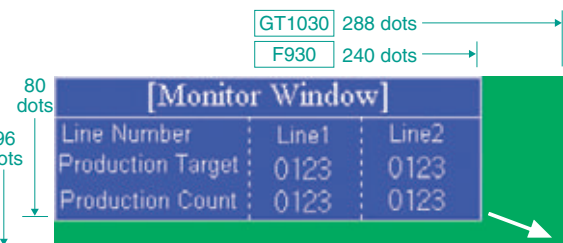


- Resolution: 240 × 80

GT1030



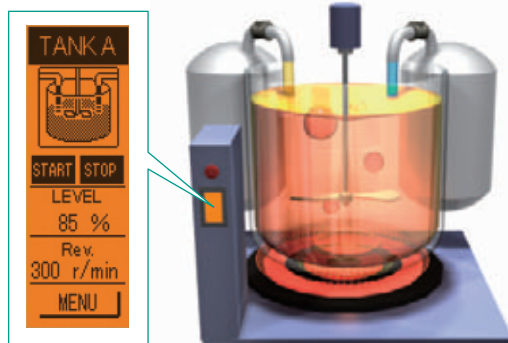
- Resolution: 288 × 96



Versatile mounting

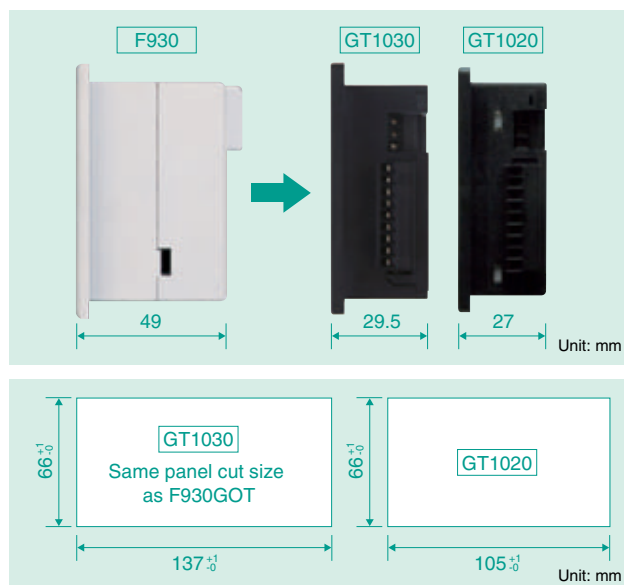
GT1030
GT1020

- Both horizontal and vertical mounting available to meet the needs of different application.



Thin and interchangeable panel cut size

GT1030
GT1020

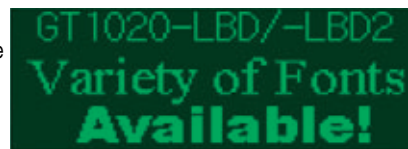


Choose your font!

GT1030
GT1020

- A variety of fonts are available including the standard type set and Windows® type set.
- When Windows® fonts are selected, italic, underline and underlined italic are also available.

*1: Standard fonts cannot be changed.
*2: Fonts in user's personal computer where GT Designer2 is installed.



Font type	Size	Font name	GT1030	GT1020
Standard*1	6 × 8 dots	Gothic	○	○
	12 dots	Gothic	○	—
	16 dots	Gothic	○	○
High quality	12 dots	Gothic/Mincho	○	○
	16 dots	Gothic/Mincho	○	○
TrueType		Gothic/Mincho	○	○
Windows® type		*2	○	○

Power supply and communication

GT1020

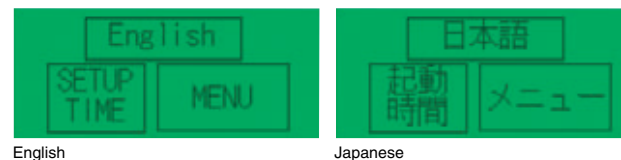
- The 5VDC type GOT draws power through the FX programming port communication cable. Additional power supply not needed.



Simple set-up of language switching windows

GT1030
GT1020

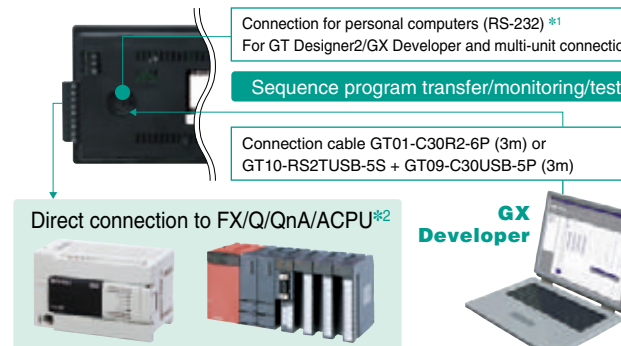
- Language switching windows can be easily created allowing one language to be switched to another, for example English to Japanese.
- Up to 10 languages can be switched per comment group. Window switching can take place not only for languages but also for different applications.



Transparent mode

GT1030
GT1020

- Through the personal computer communication connector on the back of the GOT, users can debug, modify and test sequence programs.



*1: When two GT10 series units are connected, this connector is available to communicate with the second GT10 unit.
*2: GT1020-LBL and GT1020-LBLW can only be connected to the FX PLC.

Alternative start-up screen

GT1030
GT1020

- Users can set-up alternative images to be displayed when the GOT starts up.

*: Bitmap images only.



Character from all over the world for people all over the world

GT1030
GT1020

- GT10 series can display a number of languages for a variety of countries and areas.

Compatible with Unicode 2.1

Functionality of the GOT1000 series in a compact design

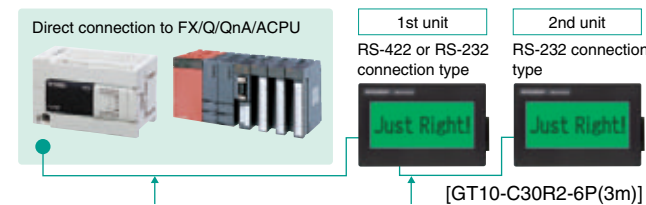
GT1030
GT1020

- Recipe function included
The GOT has a built-in memory for up to 4000 points (corresponding to 16-bit word devices) of recipe data. Using this memory the GOT can transfer a range of values to/from the PLC.
- Communication drivers
 - Pre-installed OS: The OS of the GOT is installed before shipment from the factory.
 - Communication driver: The communication driver installed before shipment is provided for the FX Series PLC. To connect Q/QnA/A Series PLC or a microcomputer board or third party PLC, you have to install the required communication driver available using GT Designer2.
- Screen saver and alarm function

Multi-unit connection for high cost performance

GT1030
GT1020

- Up to two units of GT10 can be connected in serial.



*: When two GT10 units are connected, transparent functionality is disabled.

Trouble free

- The GT10 series uses an LED backlight for high reliability that does not require replacement. [GT1030](#) [GT1020](#)
- The GT10 series is equipped with a flash ROM, therefore it does not require a battery. [GT1020](#)
- Major functionality (For more information, see the corresponding manual.)

Features	◎ Screen data: up to 1024 base screens + 3 types of key windows ◎ Font: Gothic (size: 6 × 8 dots, 16 dots [12 dots available only on GT1030], high quality, TrueType, Windows fonts) ◎ Screen switching function, screen call, language switching function, password protection, system information, connected equipment setting and startup logo
Figure drawing	◎ Straight line, continuous straight line, rectangle, polygon, chamfered rectangle, circle, ellipse, arc, elliptical arc, circular sector, elliptical sector ◎ Scale display ◎ Painting ◎ Image type (BMP/DXF)
Object	◎ Comment registration (basic comment/comment group) ◎ Object registration ◎ Data calculation function ◎ Offset function ◎ Security function ◎ Lamp display ◎ Touch key ◎ Numerical display/input ◎ ASCII display/input ◎ Clock display (GT1030: built-in clock, GT1020: linked to PLC clock) ◎ Comment display ◎ Alarm list/alarm history ◎ Parts display ◎ Panel meter ◎ Trend graph/line graph/bar graph/statistical band graph/statistical circle graph ◎ State monitoring function ◎ Recipe function (4000 points) ◎ Time action function

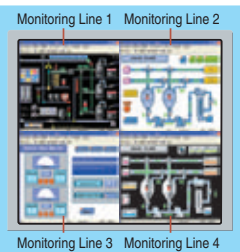
MELSOFT ***GT SoftGOT1000*** Version2
For GOT1000

Remote monitoring over the factory LAN **Improved usability**

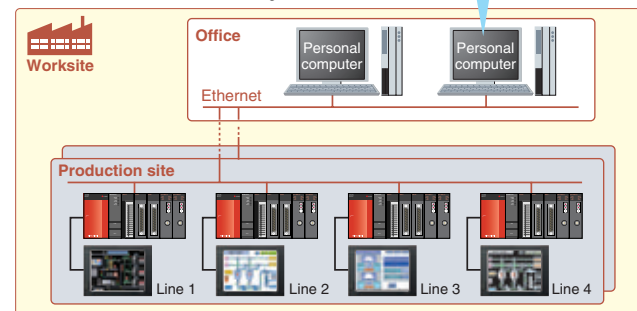


- Conditions at the production sites can be monitored from a remote location.

 **Reduce cost by minimizing the system recovery time**

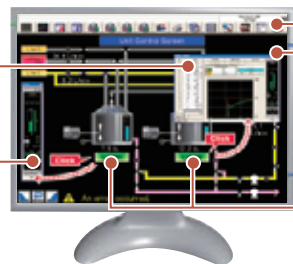


Upon occurrence of problems, the status of on-site equipment can be quickly monitored from your office. This reduces the time for an initial diagnosis.



- GT SoftGOT1000 and PX Developer monitoring tools can be connected to easily establish an instrumentation monitoring system.

Tools for monitoring, operating and tuning loop control tags. (The display position can be specified.)



Clicking on buttons executes various operations such as starting up the GT SoftGOT1000 and switching base screens.

Make your desktop into a graphic monitoring window by displaying the GT SoftGOT1000 base screen in full-screen mode and sending the window to the back of the screen.

Clicking on touch switches and objects displays various screens of PX Developer monitoring tools. (The display position can be specified.)

Item	Description	
	With DOS/V personal computer	With PC CPU module
Personal computer	PC/AT compatible PC on which Windows®2000, Windows®XP, or Windows Vista® operates.	CONTEC PC CPU unit (PPC-852-21B, PPC-852-21G, PPC-852-22F)*7
OS	Microsoft® Windows®2000 Professional Operating System (English version)*2 *4 Microsoft® Windows®XP Professional Operating System (English version)*3 *4 *9 Microsoft® Windows®XP Home Edition Operating System (English version)*3 *4 *9 Microsoft® Windows®XP Embedded Operating System (English version)*3 *4 *9 NEW Microsoft® Windows Vista® Ultimate Operating System (English version)*3 *4 *9 NEW Microsoft® Windows Vista® Enterprise Operating System (English version)*3 *4 *9 NEW Microsoft® Windows Vista® Business Operating System (English version)*3 *4 *9 NEW Microsoft® Windows Vista® Home Premium Operating System (English version)*3 *4 *9 NEW Microsoft® Windows Vista® Home Basic Operating System (English version)*3 *4 *9 NEW	
CPU	Other than Microsoft® Windows®Vista: PentiumII® 300MHz or higher Microsoft® Windows®Vista: 800MHz or higher (1GHz or higher recommended)	
Required memory	Other than Microsoft® Windows®Vista: 128MB or more Microsoft® Windows®Vista: 512MB or more (1GB or more recommended)	
Free hard disk space*1	For installation (product only): 250MB or more	
Disk drive	CD-ROM disk drive	
Display colors	65536 colors or more	
Display	Display usable on the above OS, which have a resolution of VGA (640 × 480 dots) or higher	
Software	When creating or editing project data: GT Designer2*5 When using with PX Developer : PX Developer Version 1.14Q or later GT Designer2 Version 2.47Z or later	
Hardware*6	GT15-SGTKEY-U (License key (for USB port)) GT15-SGTKEY-P (License key (for parallel port))	GT15-SGTKEY-U (License key (for USB port))
Other	Internet Explorer Ver. 5.0 or higher must be installed. Mouse, keyboard, printer and CD-ROM drive usable with the above OS	

Item	
Resolution (dots)	640 × 480, 800 × 600, 1024 × 768, 1280 × 1024, 1600 × 1200
Display colors	65536 colors
Memory capacity	57MB
Connection configuration*10	Bus connection*11, CPU direct connection, computer link connection, MELSECNET connection, Ethernet connection

- *#1: Use of GT Designer2 and PX Developer requires additional vacant memory space. For these space requirements, refer to the GT Designer2 Version 2 Basic Operation/Data Transfer Manual, and to the PX Developer Operation Manual (Monitor Tool). Additional memory space is also required when using user-created applications.
- *#2: Administrator authority is required to install GT SoftGO1000.
- *#3: Administrator authority is required to install and operate GT SoftGO1000.
- *#4: "Compatibility mode," "user account," "desktop appearance (font)" and "remote desktop" are not supported.
- *#5: GT Designer2 and GT SoftGO1000 must be installed from the same GT Works2 / GT Designer2.
- *#6: The PC must be equipped with a USB port to use the GT15-SGKEY-U. The PC must be equipped with a parallel port (Centro/printer connector) to use the GT15-SGKEY-P.
- *#7: For CONTEC PC CPU unit, refer to the manual for the PC CPU module.
- *#8: Use is possible only when PPC-852-226 is preinstalled.
- *#9: Supported only by a 32-bit OS.
- *#10: The required devices vary depending on the connection configuration.
- *#11: Connectable only when using a PC CPU unit.

Mitsubishi PLCs and motion controllers

Series	Model name	Connection configuration					
		CPU direct connection	Computer link	MELSECNET/H ^{※1}	MELSECNET/10 ^{※2}	Ethernet	
MELSEC-Q series (Q mode)	Q00JCPU	USB connection	○	○	○ ^{※5}	○ ^{※5}	○
	Q00CPU ^{※3}						
	Q01CPU ^{※3}						
	Q02CPU ^{※3}						
	Q02HCPUR ^{※3}						
	Q08HCPU ^{※3}						
	Q12HCPUR ^{※3}						
	Q25HCPUR ^{※3}						
	Q12PHCPU						
	Q25PHCPU						
	Q12PRHCPU	○	○	○	○	○	
	Q25PRHCPU						
	Q12PRHCPU						
	Q25PRHCPU						
	Q02JCPU						
	Q03UDCPU						
	Q04UDHCPU						
	Q06UDHCPU						
	QJ72LP25-25						
	QJ72LP25G						
QJ72BR15	○	×	×	×	×		
Redundant system (main base)	Q12PRHCPU	×	×	○	○ ^{※5※6}	○ ^{※5※6}	○
	Q25PRHCPU						
	Q12PRHCPU						
	Q25PRHCPU						
Redundant system (extension base)	Q02JCPU	×	×	○	○	○	○
	Q03UDCPU						
	Q04UDHCPU						
	Q06UDHCPU						
MELSECNET/H remote I/O station	QJ72LP25-25	○	×	×	×	×	×
	QJ72LP25G						
	QJ72BR15						
	Q02CPU-A						
MELSEC-Q series (A mode)	Q02HCPUR-A	○	○	×	○	○	○
	Q08HCPU-A						
	Q2ACPU						
MELSEC-QnA series (QnACPU type)	Q2ACPU-S1	○	○ ^{※4}	×	○	○	○ ^{※4}
	Q3ACPU						
	Q4ACPU						
	Q4ARCPU						
MELSEC-QnA series (QnASCPU type)	Q2ASCPU	○	○ ^{※4}	×	○	○	○ ^{※4}
	Q2ASCPU-S1						
	Q2ASHCPU						
	Q2ASHCPU-S1						
MELSEC-A series (AnCPU type) ^{※1,2}	A2UCPU	○ ^{※7}	○	×	○	○	○
	A2UCPU-S1						
	A3UCPU						
	A4UCPU						
	A2ACPU						
	A2ACPU-P21						
	A2ACPU-R21						
	A2ACPU-S1						
	A2ACPU-P21-S1						
	A2ACPU-R21-S1						
	A3ACPU						
	A3ACPU-P21						
	A3ACPU-R21						
	A1NCPUR						
	A1NCPUR-P21						
	A1NCPUR-R21						
	A2NCPUR						
	A2NCPUR-P21						
	A2NCPUR-R21						
	A2NCPUR-S1						
	A2NCPUR-P21-S1						
	A2NCPUR-R21-S1						
	A3NCPUR						
	A3NCPUR-P21						
A3NCPUR-R21							
MELSEC-A series (AnSCPU type) ^{※10}	A2USCPU	○ ^{※7}	○	×	○	○	○
	A2USCPU-S1						
	A2USHCPU-S1						
	A1SCPU						
	A1SCPU-C24-R2						
	A1SHCPU						
	A2SCPU						
	A2SCPU-S1						
	A2SHCPU						
	A2SHCPU-S3						
	A1SJCPU						
	A1SJCPU-S3						
	A1SJHCPU						
	A1SJHCPU-S3						
MELSEC-A series ^{※10}	A0J2HCPUR	○ ^{※7}	○	×	×	×	○
	A0J2HCPUR-P21						
	A0J2HCPUR-R21						
	A0J2HCPUR-DC24						
	A2CCCPU						
	A2CCCPU-P21						
	A2CCCPU-R21						
	A2CCCPU-C24						
	A2CCCPU-C24-PRF						
	A2CJCPU-S3						
Motion controller CPU (Q series)	A1FXCPU	○ ^{※7}	×	×	×	×	×
	Q172CPU						
	Q173CPU						
	Q172CPUR						
	Q173CPUR						
	Q172HCPUR						
	Q173HCPUR						
	Q172DCPU						
	Q173DCPU						
	Motion controller CPU (A series/large type)						
A273UHCPUR							
A273UHCPUR-S3							
A273UCPU							
A273UCPU-S3							
Motion controller CPU (A series/small type) ^{※10}	A171SCPU	○ ^{※8}	○	×	×	○	○
	A171SCPU-S3						
	A171SCPU-S3N						
	A171SHCPUR						
	A171SHCPUR						
	A172SHCPU						
	A172SHCPUR						
	A173UHCPUR						
MELSEC-FX series	A173UHCPUR-S1	○	×	×	×	×	×
	FX0S						
	FX0N						
	FX1S						
	FX1N						
	FX1NC						
	FX2N						
	FX2NC						
	FX3U						
	FX3UC						

- *1: Connection configuration for network type MELSECNET/H mode and MELSECNET/H extension mode (PC-to-PC net).
- *2: Connection configuration for network type MELSECNET/H mode (PC-to-PC net). (Including the case where the module is switched from MELSECNET/H to MELSECNET/H+ (PC-to-PC net)).
- *3: For multi-CPU configuration, use the CPU function version B or later.
- *4: When using a computer link module for A series or an Ethernet module with QnACPU, GT SoftGOT1000 cannot monitor the module.
- *5: Use the PLC CPU and MELSECNET/H network module function version B or later.
- *6: Use the driver (SWDNC-MNETH-B) of version K or later for the MELSECNET/H board.

- **For computer link connection***

CPU series	Serial communication module/computer link module
MELSEC-Q series (Q mode)	QJ71C24(-R2)/QJ71C24N(-R2)/QJ71CMO
MELSEC-Q series (A mode)	A1S71UC24-R2/A1S71UC24-R2
MELSEC-QnA series	AJ71QC24(-R2)/AJ71QC24N(-R2)/ A1S71UC24(-R2)/A1S71UC24N(-R2)
MELSEC-A series	AJ71C24-S8/AJ71UC24/A1S71UC24-R2/ A1S71UC24-R2

*1 : Only RS-232 communication is possible

- **For MELSECNET/H and MELSECNET/10 connection**

Use a network unit applicable to the network board used for GT SoftGOT1000. The network boards that can be used with GT SoftGOT1000 are shown below. • Q80BD-J71BR11 (coaxial loop) • Q80BD-J71LP21-25 (optical loop) • Q80BD-J71LP21G (optical loop)

- **For Ethernet connection**

CPU series	Ethernet module
MELSEC-Q series (Q mode)	QJ71E71-100/QJ71E71-B5/QJ71E71-B2/QJ71E71
MELSEC-QnA series	AJ71Q71N3-T/AJ71Q71E1N-B5/AJ71Q71E1N-B2/AJ71Q71E1N-T/ AJ71Q71E1N-B5T/AJ71Q71E1/AJ71Q71E1-B5/A1S71Q71N3-T/ A1S71Q71E1N-B5/A1S71Q71E1N-B2/A1S71Q71E1N-T/ A1S71Q71E1N-B5T/A1S71Q71E1-B5/A1S71Q71E1-B2
MELSEC-Q series (A mode)/ MELSEC-A series/ A series motion controller CPU*	AJ71E71N3-T/AJ71E71N-B5/AJ71E71N-B2/AJ71E71N-T/ AJ71E71N-B5T/AJ71E71-T/S3/A1S71E71N3-T/A1S71E71N-B5/ A1S71E71N-B2/A1S71E71-T/A1S71E71N-B5T/ A1S71E71-B5-S3/A1S71E71-T-B2-S3

*1 : Only the device ranges within AnACPU specifications are supported

Third party PLCs

Manufacturer		Model name	Connection configuration		
			CPU direct connection (RS-232)	Computer link (RS-232)	Ethernet
OMRON	Micro PLC	CPM2A	○	—	—
	Small-size PLC	C200HX	○	—	—
		C200HG			
		CQM1			
		CQM1H			
		CS1H			
		CS1G			
		CS1D			
		CJ1H			
		CJ1G			
	CJ1M	○	—	—	
	OV500				
	CV1000				
	CV2000				
Large-size PLC	CVM1				
Yaskawa Electric		GL120	○	×	×
		GL130			
		GL60S			
		GL60H	×	○	
		GL70H			
		CP-3200SH	×	○	
		CP-9300MS		×	
		MP920		○	○
		MP930	○		
		MP940			
		PROGIC-8		×	×
		CP-9200 (H)			
		MP2200	×	○	○
		MP2300			
Yokogawa Electric		F3SP05	—	—	○
		F3SP08			
		F3FP36			
		F3SP21			
		F3SP25			
		F3SP35			
		F3SP28			
		F3SP38			
		F3SP53			
		F3SP58			
		F3SP59			
		F3SP66			
		F3SP67			

- **For computer link connection**

MEMOBUS module/communication module	JAMSC-IF60, JAMSC-IF61, CP-217IF, 217IF-01, 217IF, 218IF-01
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- **For Ethernet connection**

Communication module	218IF, 218IF-01
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Modules usable when connected with PLCs made by Yokogawa Electric Corporation

- **For Ethernet connection**

Ethernet interface module	F3LE01-5T, F3LE11-0T, F3LE12-0T
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[CNCs] Mitsubishi CNCs

Series	Model name	Connection configuration				
		CPU direct connection	Computer link	MELSECNET/H ^{※1}	MELSECNET/10 ^{※2}	Ethernet
CNC C70	Q173NCCPU	○ ^{※1}			○	
MELDAS C6/C64	FCA C6		×	×	×	
	FCA C64	○ ^{※3}				○ ^{※3}

Usable units when connected to MELDAS C6 / C64

- **For Ethernet connection**

CPU series	Ethernet module
MEI DAS C6/C64	ECU16-FX875

[Robot] NEW Mitsubishi Industrial Robots

Controller Name	Connection configuration				
	CPU direct connection	Computer link	MELSECNET/H ^(*)	MELSECNET/10 ^(*)	Ethernet
CRnQ-700					
CRnD-700					

- *7 Only the following version number or later can be used to write data to the AnNCPUs(S1), A2SCPU, A0J2HCPU and A2CCPU. Earlier versions cannot be used.
 - AnNCPU(S1): Version 1.0 or later for a CPU with link, and version H or later for a CPU without link
 - A2SCPU: Version H or later • A0J2HCPU: Version E or later • A0J2HCPU-DC24: Version B or later
 - A2CCPU: Version H or later
- *8 When connected with GT SoftGOT1000, the CPUs cannot be connected simultaneously with other MELSOFT products (GX Developer, etc.).
- *9 Use MELDAS C6/C64 of the following NC system software version.
 - NC system software version D0 or later
- *10 Computer link unit version H or later must be used for the A2SCPU, A1S1HCPU, A1SHCPU, A1SJHCPU, A0J2HCPU, A1J1SHCPU and A1J1HCPU. Computer link connection, A0J2-C24-1-A or A0J2-C24-1-B (computer link unit for A0J2HCPU cannot be used).
- *11 Accessing I/Q13NCCPU, CRnQ-00 must be performed via USB or RS-232C of CPU in the multi-CPU system.

Mitsubishi PLCs/motion controllers

A wide selection of Mitsubishi PLCs and motion controllers are supported.

Series	Model name	Connection configuration									
		GT15/GT11							GT10		
		Bus connection *2 *3	CPU direct connection	Computer link	MELSECNET/H *1	MELSECNET/10 *1 *4	CC-Link (ID) *1 *5	CC-Link (via G4) *6	Ethernet *1	CPU direct connection	Computer link *2
MELSEC-Q series (Q mode)	Q00JCPU	○ *8									
	Q00CPU *7										
	Q01CPU *7										
	Q02CPU *7										
	Q02HCPU *7										
	Q06HCPU *7										
	Q12HCPU *7										
	Q25HCPU *7										
	Q12PHCPU										
	Q25PHCPU										
	Redundant system (main base)	×	○	×	○	○	○	○			
	Redundant system (extension base)	×	×	○	×	×	○	○			
	Q02UCPU									×	×
	Q03UDCPU										
	Q04UDHCPU										
	Q06UDHCPU										
	MELSECNET/H remote I/O station	×	○	○	×	×	×	×			
	QJ72LP25-25										
	QJ72LP25G										
	QJ72BR15										
	Q02CPU-A	×	○	○	×	○	○	×	○	○	×
	Q02HCPU-A										
	Q06HCPU-A										
MELSEC-QnA series (QnACPU type)	Q2ACPU									○	○
	Q2ACPU-S1									○	○
	Q3ACPU									○	○
	Q4ACPU									○	○
MELSEC-QnA series (QnACPU type)	Q4ARCPU	○ *10	○	○	×	○	○	×	○	×	×
	Q2ASCPU										
	Q2ASCPU-S1										
	Q2ASHCPU										
MELSEC-A series (AnACPU type)	A2UCPU										
	A2UCPU-S1										
	A3UCPU										
	A4UCPU										
	A2ACPU										
	A2ACPU-P21										
	A2ACPU-P21										
	A2ACPU-S1										
	A2ACPU-P21-S1										
	A2ACPU-P21-S1										
	A3ACPU										
	A3ACPU-P21										
	A3ACPU-P21										
	A1NCPUR21										
	A1NCPUR21										
	A2NCPUR21										
	A2NCPUR21-S1										
	A2NCPUR21-S1										
	A3NCPUR21										
	A3NCPUR21										

- *1 : Supported only by GT15.
 *2 : Supported only by the GT15, GT11□-Q□BDQ and GT115□-Q□BDA.
 *3 : When connecting multiple GOTs, note that the following GOT models cannot be used together: GOT1000 series, GOT-A900 series, GOT800 series and A77GOT.
 *4 : When MELSECNET/H is used in NET/10 mode, the GOT terminal cannot be connected directly to a remote I/O station.
 *5 : CC-Link (ID): Connected as CC-Link (intelligent device station).
 *6 : CC-Link (via G4): Connected to a CC-Link system via AJ65BT-G4-S3 or AJ65BT-R2N.
 *7 : When using A series computer link (C24 modules) or an Ethernet module with QnACPU, only the device ranges within AnACPU specifications are supported.
 *8 : The following devices cannot be monitored:
 • Devices that have been newly added to the QnACPU
 • Latch relay (L) and step relay (S)
 • In the QnACPU, the latch relay (L) and step relay (S) are separate devices from the internal relay (M), but the internal relay is nonetheless accessed when either the latch relay or step relay is specified.)
 • File register (R)
 *9 : Use CPU function version B or later in a multi-CPU system.
 *10 : When using a bus extension connector box, it must be installed on an extension base. (It cannot be installed on the main base.)
 *11 : Use function version B or later for the CPU and MELSECNET/H network unit.
 *12 : In Q4ARCPU redundant system, GOT must be connected via bus connection to the last stage's redundant system extension base A68RB version B or later.
 *13 : Computer link unit software version U or later must be used for the A2SCPU, A2SHCPU, A1SHCPU, A1SJHCPU, A0J2HCPU and A172SHCPU computer link connections.
 A0J2-C214-S1 (dedicated computer link unit for A0J2HCPU) cannot be used.

Series	Model name	Connection configuration									
		GT15/GT11							GT10		
		Bus connection *2 *3	CPU direct connection	Computer link	MELSECNET/H *1	MELSECNET/10 *1 *4	CC-Link (ID) *1 *5	CC-Link (via G4) *6	Ethernet *1	CPU direct connection	Computer link *2
MELSEC-A series (AnACPU type)	A2USCPU										
	A2USCPU-S1										
	A2USHCPU-S1										
	A1SCPU										
	A1SCPU-C24-R2										
	A1SHCPU										
	A2SCPU										
	A2SCPU-S1										
	A2SHCPU										
	A2SHCPU-S1										
	A1SJCPU										
	A1SJCPU-S3										
	A1SJHCPU										
	A0J2HCPU										
	A0J2HCPU-P21										
	A0J2HCPU-P21										
MELSEC-A series	A2CCPU										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
	A2CCPU-P21										
Motion controller CPU (Q series)	Q172CPU										
	Q173CPU										
	Q172CPUN										
	Q173CPUN										
	Q172HCPU										
	Q173HCPU										
	Q172DCPU										
	Q173DCPU										
	A273UCPU										
	A273UHCPU										
	A273UHCPU-S3										
	A373UCPU										
	A373UCPU-S3										
	A171SCPU										
	A171SCPU-S3										
	A171SCPU-S3N										
Motion controller CPU (A series) (small type)	A171SHCPU										
	A171SHCPU										
	A172SHCPU										
	A172SHCPU										
	A173UHCPU										
	A173UHCPU-S1										
MELSEC-FX series	FX0S										
	FX0N										
	FX1S										
	FX1N										
	FX1NC										
	FX2N										
	FX2NC										
	FX3U										
	FX3UC										
	FX0S										
	FX0N										
	FX1S										
	FX1N										
	FX1NC										
	FX2N										
	FX2NC										

- *12 : Only the following software version or later can be used to write data to the AnNCPU(S1), A2SCPU, A0J2HCPU and A2CCPU. Earlier versions cannot be used.
 • AnNCPU(S1) : Version L or later for CPUs with link, and version H or later for CPUs without link
 • A2SCPU : Version H or later
 • A0J2HCPU (with/without link) : Version E or later
 • A0J2HCPU-DC24 : Version B or later
 • A2CCPU : Version H or later
 *13 : Cannot connect to bus if an extension base is connected.
 *14 : Use of SV13, SV22 or SV43 requires a motion controller with the following OS version installed.
 SW6RN-SV13□ : 00H or later (00E or later in the case of bus connection or CPU direct connection with Q172CPU or Q173CPU)
 SW6RN-SV22□ : 00H or later (00E or later in the case of bus connection or CPU direct connection with Q172CPU or Q173CPU)
 SW6RN-SV43□ : 00B or later
 *15 : Only a USB interface is available on the Q172HCPU, Q173HCPU, Q172DCPU and Q173DCPU.
 The Q172HCPU, Q173HCPU, Q172DCPU and Q173DCPU can be accessed via RS-232 of the QCPU of a multi-CPU system.
 *16 : Use a unit with the following Serial No.
 Q172CPU Serial No. K***** or later
 Q173CPU Serial No. J***** or later
 *17 : Use a unit with the following Serial No.
 Q172CPU Serial No. N***** or later
 Q173CPU Serial No. M***** or later
 *18 : When an expansion base is used, use A168B.

- * : Applicable GOT varies depending on the connection destination.
 GT15 ... When connected via RS-232 : All models (Use the built-in interface of the GOT main unit.)
 When other than RS-232 : All models (Bus connection and network connection are enabled by mounting a communication unit on the GOT main unit.)
 GT11 ... When connected via RS-422 : GT115□-Q□BDQ, GT115□-Q□BDA
 When using bus connection : GT115□-Q□BDQ, GT115□-Q□BDA
 GT10 ... When connected via RS-232 : GT1030-LBD2/LBDW2, GT1020-LBD2/LBDW2
 When connected via RS-422 : GT1030-LBD/LBDW, GT1020-LBD/LBDW, GT1020-LBL/LBLW
 (The GT1020-LBL/LBLW can be used only with the MELSEC-FXCPU.)

The GOT1000 series allows connection to Mitsubishi PLCs and a variety of other FA devices.

Modules usable when connected with Mitsubishi PLCs

For computer link connection

CPU series	Serial communication module/computer link module ^{*1}		
	Model	CH1	CH2
MELSEC-Q series (Q mode) Motion controller CPU (Q series) MELSECNET/H remote I/O station	QJ71C24	RS-232	RS-422/485
	QJ71C24-R2	RS-232	RS-232
	QJ71C24N	RS-232	RS-422/485
	QJ71C24N-R2	RS-232	RS-232
	QJ71C24N-R4	RS-422/485	RS-422/485
MELSEC-Q series (A mode)	QJ71CMO	Modular connector	RS-232
	A1SJ71UC24-R2	RS-232	—
MELSEC-QnA series	A1SJ71UC24-R4	RS-422/485	—
	AJ71QC24	RS-232	RS-422/485
	AJ71QC24-R2	RS-232	RS-232
	AJ71QC24-R4	RS-422	RS-422/485
	AJ71QC24N	RS-232	RS-422/485
	AJ71QC24N-R2	RS-232	RS-232
	AJ71QC24N-R4	RS-422	RS-422/485
	A1SJ71QC24	RS-232	RS-422/485
	A1SJ71QC24-R2	RS-232	RS-232
	A1SJ71QC24N	RS-232	RS-422/485
	A1SJ71QC24N-R2	RS-232	RS-232
	A1SJ71QC24N1	RS-232	RS-422/485
	A1SJ71QC24N1-R2	RS-232	RS-232
	AJ71UC24	RS-232	RS-422/485
	MELSEC-A series Motion controller CPU (A series)	A1SJ71UC24-R2	RS-232
A1SJ71UC24-R4		RS-422/485	—
AJ71UC24		RS-232	RS-422/485
A1SJ71UC24-R2		RS-232	—
A1SJ71UC24-R4		RS-422/485	—
A1SJ71C24-R2		RS-232	—
A1SJ71C24-R4		RS-422/485	—
A1SCPUC24-R2		RS-232	—
A2CCPUC24		RS-232	RS-422/485

The GOT can be connected with third party PLCs through RS-232 communication at up to 115.2kbps or Ethernet.

- *#1: GT10 cannot be connected.
- *#2: The GOT cannot be connected to the CQM1-CPU11 because it does not have an RS-232C interface.
- *#3: RS-422 or RS-232C is selectable.
- *#4: RS-232C/RS-422 converter (TXU-2051) is required.
- *#5: Connection to the DH485 network via an adapter (1770-KF3) is possible.
- *#6: Connection to the DH485 requires a C-Series or later CPU. (B-Series and earlier models do not support the DH485 protocol.)
- *#7: A one-to-one connection requires a D-Series or later CPU. (C-Series and earlier models do not support the DF1 half-duplex format.)
- *#8: EtherNet/IP (PCCP protocol) is supported.
- *#9: Only GT15 is applicable.
- *#10: GT10 is applicable only to the following models :
CP-9200H, MP920, MP930, MP940, MP2200, MP2300.
- *#11: Only MODBUS®/TCP connection is supported. Ethernet connection is not supported.

* Applicable GOT varies depending on the connection destination.	
GT15 ... When connected via RS-232	All Models (Use the built-in interface of the GOT main unit.)
When other than RS-232	All Models (Bus connection and network connection are enabled by mounting a communication unit on the GOT main unit.)
GT11 ... When connected via RS-232 or RS-422	GT115 □ □ □ BD
When using bus connection	GT115 □ □ □ BDQ, GT115 □ □ □ BDA
GT10 ... When connected via RS-232	GT1030-LBD2/LBDW, GT1020-LBD2/LBDW2
When connected via RS-422	GT1030-LBD/LBW, GT1020-LBD/LBDW, GT1020-LBL/LBLW (The GT1020-LBL/LBLW can be used only with the MELSEC-FXCPU.)

■ Modules usable when connected with third party computer link and Ethernet modules

Temperature controllers/indicating controllers

The GOT can be used to log data, set parameters and display alarms.

Manufacturer		Model name	GT15/GT11/GT10				
			Computer link connection		CPU direct connection		Ethernet connection for
			RS-422	RS-232	RS-422	RS-232	
Siemens AG		SIMATIC S7-200 Series	×	×	×		×
		SIMATIC S7-300 Series					
		SIMATIC S7-400 Series					

link and Ethernet modules

Manufacturer		RS-422	RS-232	Ethernet
Fuji Electric FA Components & Systems	RS-232C interface card	—	NV1L-RS2	—
	RS-232C/485 interface capsule	FFK120A-C10	FFK120A-C10	
	General interface module	NC1L-RS4 FFU120B	NC1L-RS2 FFU120B	
Matsushita Electric Works Computer communication unit		AFPX-COM3	AFP2462 AFP3462 AFP5462 AFPX-COM1 AFPX-COM2 AFPX-COM4	—
Yaskawa Electric MEMOBUS module/ communication module		JAMSC-120NOM27100 JAMSC-IF612 217IF 217IF-01	JAMSC-IF60 JAMSC-IF61 CP-217IF 217IF 217IF-01 218IF-01	218IF 218IF-01
Yokogawa Electric Personal computer link module/ Ethernet interface module		LC02-0N F3LC11-2N	LC01-0N LC02-0N F3LC01-1N F3LC11-1N F3LC11-1F F3LC12-1F	F3LE01-5T F3LE11-0T F3LE12-0T
Allen-Bradley (RockwellAutomation,Inc.) EtherNet/IP communication module		—	—	175E-ENBT
Schneider Electric SA Ethernet unit		—	—	TSX ETY 4102 TSX ETY 5102 140 NOE 771 00 140 NOE 771 10 140 NWM 100 00

*#1: Supported only by GT15. Use GT15-RS4-TE. The GT15-RS4-9S is not applicable.

*#2: If the temperature controller/indicating controller is designed for RS-485, use the RS-232/RS-485 converter supplied by the manufacturer.

*#3: If the temperature controller/indicating controller is designed for RS-422, use the RS-232/RS-422 converter supplied by the manufacturer.

*#4: Only indicating controllers with RS-232 serial communication function can be connected.

*#5: Use a communication extension module (Z-COM).

*#6: Use a communication extension module (Z-COM) depending on the temperature controller system configuration

*#7: Select a model name that supports the MODBUS® communication function.



Specifications

GT15

General specifications

Item	Specification
Operating ambient temperature* ^{#1}	Display 0 to 50°C Other than display 0 to 55°C
Storage ambient temperature	-20°C to 60°C
Operating ambient humidity* ^{#2}	10 to 90%RH, no condensation
Storage ambient humidity* ^{#2}	10 to 90%RH, no condensation
Vibration resistance* ^{#3}	Conforming to JIS B 3502 and IEC 61131-2 Under intermittent vibration Under continuous vibration Frequency 5 to 9Hz 9 to 150Hz 5 to 9Hz 9 to 150Hz Acceleration — 9.8m/s ² — 4.9m/s ² Half amplitude 3.5mm — 1.75mm — Sweep count 10 times in each of X, Y and Z directions
Impact resistance	Conforming to JIS B 3502 and IEC 61131-2 (147m/s ² , 3 times in each of X, Y and Z directions)
Operating atmosphere	No corrosive gas
Operating altitude* ^{#4}	2000m or less
Installation location	In control panel
Overvoltage category* ^{#5}	Ⅱ or lower
Contamination level * ^{#6}	2 or less
Cooling method	Self-cooling

- *^{#1} : When an extension unit is mounted on the MELSECNET/H communication unit (GT15-J71LP23-25 or GT15-J71BR13) or CC-Link communication unit (GT15-J61BT13), the operating ambient temperatures are 5°C lower than the maximum temperatures shown in the general specifications table.
- *^{#2} : Water bulb temperature for STN display type must be 39°C or lower.
- *^{#3} : Refer to the Communication Unit User's Manual for vibration resistance specifications when using the MELSECNET/10 communication unit (GT15-75J71LP23-Z or GT15-75J71BR13-Z) or CC-Link communication unit (GT15-75J61BT13-Z). (The specifications of communication units are different from those of the GOT main unit.)
- *^{#4} : Do not operate or store the GOT unit in pressurized environments where the pressure exceeds the 0m elevation atmospheric pressure, as this could result in abnormal operation.
- *^{#5} : Assuming that the device is connected at some point between a public power distribution network and local system equipment. Category Ⅱ applies to devices that are supplied with power from fixed equipment. The surge withstand voltage is 2500V for devices with ratings up to 300V.
- *^{#6} : Index that indicates the level of foreign conductive matter in the operating environment of device. Contamination level 2 denotes contamination by non-conductive matter only, though momentary conductivity may occur due to occasional condensation.

Performance specifications

Item		Specification							
		GT1595-XTBA GT1595-XTBD	GT1585V-STBA GT1585V-STBD GT1585-STBA GT1585-STBD	GT1575V-STBA GT1575V-STBD GT1575-VTBA GT1575-VTBD	GT1575-VTBA GT1575-VTBD	GT1575-VNBA GT1575-VNBD	GT1572-VNBA GT1572-VNBD	GT1565-VTBA GT1565-VTBD	GT1562-VNBA GT1562-VNBD
Display	Type	TFT color LCD (high-brightness, wide viewing angle)				TFT color LCD		TFT color LCD (high-brightness, wide viewing angle)	TFT color LCD
	Screen size	15"	12.1"	10.4"				8.4"	
	Resolution	XGA:1024 × 768 [dots]	SVGA:800 × 600 [dots]		VGA:640 × 480 [dots]				
	Display size	304.1(W) × 228.1(H) [mm]	246(W) × 184.5(H) [mm]	211(W) × 158(H) [mm]				171(W) × 128(H) [mm]	
	Number of displayed characters	16-dot standard font: 64 chars. × 48 lines (2-byte) 12-dot standard font: 85 chars. × 64 lines (2-byte)	16-dot standard font: 50 chars. × 37 lines (2-byte) 12-dot standard font: 66 chars. × 50 lines (2-byte)		16-dot standard font: 40 chars. × 30 lines (2-byte) 12-dot standard font: 53 chars. × 40 lines (2-byte)				
	Display colors	65536 colors				256 colors	16 colors	65536 colors	16 colors
	View angle*5	Right/left: 75°, Up: 50°, Down: 60°	GT1585V Right/left: 60°, Up: 40°, Down: 50° GT1585 Right/left: 65°, Up: 45°, Down: 55°	Right/left/up/down: 85°	Right/left/up/down: 85°	Right/left: 45°, Up: 30°, Down: 20°		Right/left: 65°, Up: 50°, Down: 60°	Right/left: 45°, Up: 20°, Down: 20°
	Contrast adjustment	—							
	Intensity	450 [cd/m ²]	GT1585V:350 [cd/m ²] GT1585:400 [cd/m ²]	400 [cd/m ²]	380 [cd/m ²]	200 [cd/m ²]		380 [cd/m ²]	150 [cd/m ²]
	Intensity adjustment	8-step adjustment				4-step adjustment		8-step adjustment	4-step adjustment
Life	Approx. 52,000 hours (operating ambient temperature: 25°C)	Approx. 50,000 hours (operating ambient temperature: 25°C)		Approx. 41,000 hours (operating ambient temperature: 25°C)					
Backlight		Cold-cathode fluorescent tube (replaceable), with backlight OFF detection function. Backlight off time and screen save time can be set.							
Life*1	Approx. 50,000 hours or more			Approx. 40,000 hours or more					
	(Time for display intensity reaches 50% at operating ambient temperature of 25°C)								
Touch panel	Type	Analog resistive type	Matrix resistive type						
	Number of touch keys	—	1900 keys/screen (38 lines × 50 columns)		1200 keys/screen (30 lines × 40 columns)				
	Key size	Min. 2 × 2 [dots] (per key)	Min. 16 × 16 [dots] (per key) (16 × 8 only on lowermost line)		Min. 16 × 16 [dots] (per key)				
	No. of simultaneous touch points	Simultaneous touch prohibited*2 (1 point only)	Max. 2 points						
	Life	1,000,000 times or more (operating force 0.98N or less)							
Human sensor	Detection distance	1[m]		—					
	Detection range	Right/left/up/down: 70°		—					
	Detection delay time	0 to 4 [sec]		—					
Memory *3	C drive	9MB built-in flash memory (for saving project data, extended function OS/optional function OS)			5MB built-in flash memory (for saving project data, extended function OS/optional function OS)		9MB built-in flash memory (for saving project data, extended function OS/optional function OS)	5MB built-in flash memory (for saving project data, extended function OS/optional function OS)	
	Life (No. of writings)	100,000 times							
Battery	GT15-BAT type lithium battery (optional)								
	Backed up data	Clock data and maintenance time notification data							
	Life	Approx. 5 years (operating ambient temperature: 25°C)							
Built-in interface	RS-232	RS-232, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: D-sub 9-pin (male) Application: Communication with connected devices, connection to personal computer (project data upload/download, OS installation, FA transparent function)							
	USB	USB (full speed: 12 Mbps), device 1ch Application: Connection to personal computer (project data upload/download, OS installation, FA transparent function)							
	CF card	Compact flash slot, 1ch, Connector shape: TYPE I Application: Data transfer, data storage, GOT startup							
	Optional function board	1ch for optional function board installation							
	Extension unit	2ch for communication unit/optional unit installation							
Buzzer output	Single tone (tone length adjustable)								
Protective construction	JEM1030 Front: IP67*4 In panel: IP2X								
External dimensions (without USB port cover)	397(W) × 296(H) × 61(D) [mm]	316(W) × 242(H) × 52(D) [mm]	303(W) × 214(H) × 49(D) [mm]				241(W) × 192(H) × 52(D) [mm]		
Panel cut dimensions	383.5(W) × 282.5(H) [mm]	302(W) × 228(H) [mm]	289(W) × 200(H) [mm]				227(W) × 176(H) [mm]		
Weight (excl. mounting brackets)	5.0 [kg]	2.8 [kg]	GT1575V:2.3 [kg] GT1575:2.4 [kg]	2.4 [kg]	2.3 [kg]		1.9 [kg]		
Applicable software packages	Screen design software	GT Designer2 Version 2.73B or later							
	Simulation software	GT Simulator2 Version 2.73B or later							

- *^{#1} : Using the GOT screen save/backlight OFF functions prevents screen burn-in and extends the backlight life.
- *^{#2} : An analog resistive touch display is used. When 2 points on the screen are touched simultaneously, if a switch is located the middle of the 2 points then the switch will be activated. Therefore, avoid touching 2 points on the screen simultaneously.
- *^{#3} : The built-in memory is a ROM that permits overwriting of new data without having to delete the existing data.
- *^{#4} : Conforms to the IP67 (JEM1030) standard when the USB port cover is installed. (The USB interface conforms to IP2X (JEM1030) when a USB cable is connected.)
However, this does not guarantee protection in all users' environments.

- *^{#5} : LC panels have characteristics of tone reversal. Note that even within the indicated view angles, the screen display may not be clear enough depending on the display color.
- *^{#6} : The GT1555-VTBD can be operated with a stylus pen. Using a stylus pen enables touching small switches without fault. Use a stylus pen within the following specifications.
- Material: Polyacetal resin
 - Point tip radius: 0.8mm or more

Power supply specifications

Item	Specification									
	GT1595-XTBA	GT1585V-STBA GT1585-STBA	GT1575V-STBA GT1575-VTBA GT1575-VNBA GT1572-VNBA GT1565-VTBA GT1562-VNBA	GT1595-XTBD	GT1585V-STBD GT1585-STBD	GT1575V-STBD GT1575-VTBD GT1575-VNBD GT1572-VNBD GT1565-VTBD GT1562-VNBD	GT1555-VTBD	GT1555-QTBD	GT1555-QSBD	GT1550-QLBD
Input power supply voltage	100 to 240VAC (+10%, -15%)			24VDC (+25%, -20%)						
Input frequency	50/60Hz ±5%			—						
Input maximum voltampere	110VA (at max. load)			—						
Power consumption	56W or less	41W or less	39W or less	57W or less (2380mA/24VDC)	43W or less (1790mA/24VDC)	41W or less (1710mA/24VDC)	19W or less (790mA/24VDC)	18W or less (750mA/24VDC)	17W or less (710mA/24VDC)	15W or less (620mA/24VDC)
	With backlight off	30W or less	28W or less	32W or less (1330mA/24VDC)	30W or less (1250mA/24VDC)	30W or less (1250mA/24VDC)	14W or less (580mA/24VDC)	13W or less (540mA/24VDC)		
Inrush current	50A or less (4ms, at max. load)	45A or less (4ms, at max. load)	40A or less (4ms, at max. load)	100A or less (4ms, at max. load)	115A or less (1ms, at max. load)	115A or less (1ms, at max. load)	67A or less (1ms, at max. load)	60A or less (1ms, at max. load)		
Permissible instantaneous failure time	Within 20ms (100VAC or more)			Within 10ms						
Noise resistance	Noise width 1μs, and noise frequency 25 to 60Hz, by noise simulator with noise voltage 1500Vp-p			Noise width 1μs, and noise frequency 25 to 60Hz, by noise simulator with noise voltage 500Vp-p						
Withstand voltage	1500VAC for 1 minute between power supply terminal and ground for 1 minute			500VAC for 1 minute between power supply terminal and ground for 1 minute						
Insulation resistance	10MΩ or higher with an insulation resistance tester (500VDC between power supply terminal and ground)									
Applicable wire size	0.75 to 2 [mm ²]									
Clamp terminal	Clamp terminals for M3 screw RAV1.25-3, V2-S3.3, V2-N3A, FV2-N3A									
Tightening torque (terminal block's terminal screws)	0.5 to 0.8 [N·m]									

Performance specifications

Item		Specification			
		GT1555-VTBD	GT1555-QTBD	GT1555-QSBD	GT1550-QLBD
Display	Type	TFT color LCD (high-brightness, wide viewing angle)		STN color LCD	STN monochrome (black and white) LCD
	Screen size	5.7"			
	Resolution	VGA:640 × 480 [dots]	QVGA:320 × 240 [dots]		
	Display size	115(W) × 86(H) [mm]			
	Number of displayed characters	16-dot standard font: 40 chars. × 30 lines (2-byte) 12-dot standard font: 53 chars. × 40 lines (2-byte)	16-dot standard font: 20 chars. × 15 lines (2-byte) 12-dot standard font: 26 chars. × 20 lines (2-byte)		
	Display colors	65536 colors		4096 colors	monochrome 16 gray scale
	View angle* ^{#5}	Right/left: 80°, Up: 80°, Down: 70°	Right/left: 70°, Up: 70°, Down: 50°	Right/left: 55°, Up: 65°, Down: 70°	Right/left: 45°, Up: 20°, Down: 40°
	Contrast adjustment	—			
	Intensity	350 [cd/m ²]	400 [cd/m ²]	380 [cd/m ²]	220 [cd/m ²]
	Intensity adjustment	8-step adjustment			
Life	Approx. 50,000 hours (operating ambient temperature: 25°C)				
Backlight	Cold-cathode fluorescent tube (not replaceable), with backlight OFF detection function. Backlight off time and screen save time can be set.				
	Life* ^{#1}	Approx. 75,000 hours or more			Approx. 58,000 hours or more
(Time for display intensity reaches 50% at operating ambient temperature of 25°C)					
Touch panel * ^{#6}	Type	Matrix resistive type			
	Number of touch keys	1200 keys/screen (30 lines × 40 columns)	300 keys/screen (15 lines × 20 columns)		
	Key size	Min. 16 × 16 [dots] (per key)			
	No. of simultaneous touch points	Max. 2 points			
	Life	1,000,000 times or more (operating force 0.98N or less)			
Human sensor	Detection distance	—			
	Detection range	—			
	Detection delay time	—			
Memory * ^{#3}	C drive	9MB built-in flash memory (for saving project data, extended function OS/optional function OS)			
	Life (No. of writings)	100,000 times			
Battery		GT15-BAT type lithium battery (optional)			
	Backed up data	Clock data and maintenance time notification data			
	Life	Approx. 5 years (operating ambient temperature: 25°C)			
Built-in interface	RS-232	RS-232, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: D-sub 9-pin (male) Application: Communication with connected devices, connection to personal computer (project data upload/download, OS installation, FA transparent function)			
	USB	USB (full speed: 12 Mbps), device 1ch Application: Connection to personal computer (project data upload/download, OS installation, FA transparent function)			
	CF card	Compact flash slot, 1ch, Connector shape: TYPE I Application: Data transfer/storage, GOT startup			
	Optional function board	1ch for optional function board installation			
	Extension unit	1ch for communication unit/optional unit installation			
Buzzer output		Single tone (tone length adjustable)			
Protective construction		JEM1030 Front: IP67* ^{#4} In panel: IP2X			
External dimensions (without USB port cover)		167(W) × 135(H) × 60(D) [mm]			
Panel cut dimensions		153(W) × 121(H) [mm]			
Weight (excl. mounting brackets)		1.1 [kg]			
Applicable software packages	Screen design software	GT Designer2 Version 2.73B or later			
	Simulation software	GT Simulator2 Version 2.73B or later			



Specifications

GT11/GT10

General specifications

Item		Specification				
Operating ambient temperature	Display	0 to 50°C*5				
	Other than display	0 to 55°C (horizontal installation), 0 to 50°C (vertical installation)*5				
Storage ambient temperature		-20°C to 60°C				
Operating ambient humidity*1		10 to 90%RH, no condensation				
Storage ambient humidity*1		10 to 90%RH, no condensation				
Vibration resistance	Conforming to JIS B 3502 and IEC 61131-2		Frequency	Acceleration	Half amplitude	Sweep count
		Under intermittent vibration	5 to 9Hz	—	3.5mm	10 times in each of X, Y and Z directions
			9 to 150Hz	9.8m/s ²	—	
		Under continuous vibration	5 to 9Hz	—	1.75mm	
			9 to 150Hz	4.9m/s ²	—	
Impact resistance		Conforming to JIS B 3502 and IEC 61131-2 (147m/s ² , 3 times in each of X, Y and Z directions)				
Operating atmosphere		No corrosive gas				
Operating altitude*2		2000m or less				
Installation location		In control panel*6				
Overvoltage category*3		Ⅱ or lower				
Contamination level*4		2 or less				
Cooling method		Self-cooling				

*1 : Water bulb temperature for STN display type must be 39°C or lower.

*2 : Do not operate or store the GOT unit in pressurized environments where the pressure exceeds the 0m elevation atmospheric pressure, as this could result in abnormal operation.

*3 : Assuming that the device is connected at some point between a public power distribution network and local system equipment. Category Ⅱ applies to devices that are supplied with power from fixed equipment. The surge withstand voltage is 2500V for devices with ratings up to 300V.

*4 : Index that indicates the level of foreign conductive matter in the operating environment of device. Contamination level 2 denotes contamination by non-conductive matter only, though momentary conductivity may occur due to occasional condensation.

*5 : 0 to 40°C for GT115□□HS

*6 : Excluding GT115□□HS

Performance specifications

Item		Specification								
		GT1155-QTBD	GT1155-QSBD	GT1150-QLBD	GT1155HS-QSBD	GT1150HS-QLBD	GT1155-QTBDQ GT1155-QTBDA	GT1155-QSBDQ GT1155-QSBDA	GT1150-QLBDQ GT1150-QLBDA	
Display	Type	TFT color LCD	STN color LCD	STN monochrome (black and white) LCD	STN color LCD	STN monochrome (black and white) LCD	TFT color LCD	STN color LCD	STN monochrome (black and white) LCD	
	Screen size	5.7"								
	Resolution	QVGA:320 × 240 [dots]								
	Display size	115(W) × 86(H) [mm] (in horizontal display mode)				115(W) × 86(H) [mm]		115(W) × 86(H) [mm] (in horizontal display mode)		
	Number of displayed characters	16-dot standard font: 20 chars. × 15 lines (2-byte)				12-dot standard font: 26 chars. × 20 lines (2-byte) (in horizontal display mode)				
	Display colors	256 colors		monochrome (black and white) 16 gray scale	256 colors	monochrome (black and white) 16 gray scale	256 colors		monochrome (black and white) 16 gray scale	
	View angle	Right/left: 70°, Up: 70°, Down: 50° (in horizontal display mode)	Right/left: 50°, Up: 50°, Down: 60° (in horizontal display mode)	Right/left: 45°, Up: 20°, Down: 40° (in horizontal display mode)	Right/left: 50°, Up: 50°, Down: 60°	Right/left: 45°, Up: 20°, Down: 40°	Right/left: 70°, Up: 70°, Down: 50° (in horizontal display mode)	Right/left: 55°, Up: 65°, Down: 70° (in horizontal display mode)	Right/left: 45°, Up: 20°, Down: 40° (in horizontal display mode)	
	Contrast adjustment	16-step adjustment					16-step adjustment			
	Intensity	400 [cd/m ²]	350 [cd/m ²]	220 [cd/m ²]	350 [cd/m ²]	220 [cd/m ²]	400 [cd/m ²]	380 [cd/m ²]	220 [cd/m ²]	
	Intensity adjustment	8-step adjustment								
Life	Approx. 50,000 hours (operating ambient temperature: 25°C)									
Backlight		Cold-cathode fluorescent tube (not replaceable), with backlight OFF detection function. Backlight off time and screen save time can be set.								
	Life*1	Approx. 75,000 hours or more		Approx. 54,000 hours or more		Approx. 54,000 hours or more		Approx. 75,000 hours or more		
Touch panel		(Time for display intensity reaches 50% at operating ambient temperature of 25°C)								
	Type	Matrix resistive type								
	Number of touch keys	300 keys/screen (matrix consisting of 15 lines × 20 columns)								
	Key size	Min. 16 × 16 [dots] (per key)								
	No. of simultaneous touch points	Max. 2 points								
Memory	Life	1,000,000 times or more (operating force 0.98N or less)								
	C drive*2	3MB built-in flash memory (for saving project data, OS)								
	Life (No. of writings)	100,000 times								
Battery	D drive	Built-in SRAM, 512 Kbytes (battery backup)								
		GT11-50BAT type lithium battery								
	Backed up data	Clock data, alarm history and recipe data								
Built-in interface	Life	Approx. 5 years (operating ambient temperature: 25°C)								
	Bus	—					1ch for OCPU (Q mode)/motion controller CPU (Q series) or 1ch for QnA/ACPU/motion controller CPU (A series) Application: For bus connection of PLC			
	RS-422	RS-422, 1ch, Transmission speed: 115200/ 57600/38400/19200/9600/4800 bps, Connector shape: D-sub 9-pin (female) Application: Communication with connected devices			—		—			
	RS-422/232	—			RS-422/232, 1ch, (Select one when using.) Transmission speed: 115200/ 57600/38400/19200/9600/4800 bps, Connector shape: Round type, 32-pin (male) Application: Communication with connected devices		—			
	RS-232	RS-232, 1ch, Transmission speed: 115200/ 57600/38400/19200/9600/4800 bps, Connector shape: D-sub 9-pin (male) Application: Communication with connected devices, connection to personal computer (project data upload/download, OS installation, FA transparent function)			RS-232, 1ch, Transmission speed: 115200/ 57600/38400/19200/9600/4800 bps, Connector shape: Mini-DIN 9-pin (female) Application: Connection to personal computer (project data upload/download, OS installation, FA transparent function)		RS-232, 1ch, Transmission speed: 115200/ 57600/38400/19200/9600/4800 bps, Connector shape: D-sub 9-pin (male) Application: Connection to barcode reader, personal computer (project data upload/download, OS installation, FA transparent function)			
	USB	USB (full speed: 12 Mbps), device 1ch Application: Connection to personal computer (project data upload/download, OS installation, FA transparent function)								
	CF card	Compact flash slot, 1ch, Connector shape: TYPE I Application: Data transfer and storage								
	Optional function board	1ch for optional function board installation					(Optional function board in main unit)			
	Buzzer output		Single tone (tone length adjustable)							
	Protective construction		JEM1030 Front: IP67*3 In panel: IP2X				JEM1030 Front: IP65*4			
External dimensions (without USB port cover)		164(W) × 135(H) × 56(D) [mm]				167(W) × 135(H) × 65(D) [mm]				
Panel cut dimensions		153(W) × 121(H) [mm]				153(W) × 121(H) [mm]				
Weight		0.7 [kg] (excl. fittings)				1.0 [kg] (main unit only)				
Applicable software packages	Screen design software	GT Designer2 Version 2.73B or later								
	Simulation software	GT Simulator2 Version 2.73B or later								

*1 : Using the GOT screen save/backlight OFF functions prevents screen burn-in and extends the backlight life.

*2 : The built-in memory is a ROM that permits overwriting of new data without having to delete the existing data.

*3 : Conforms to the IP67 (JEM1030) standard when the USB port cover is installed. (The USB interface conforms to IP2X (JEM1030) when a USB cable is connected.) However, this does not guarantee protection in all users' environments.

*4 : This does not guarantee protection in all users' environments. The specification is not applied when the interface protective cover and rear face protective cover are removed.

Power supply specifications

Item	Specification							
	GT1155-QTBD GT1155-QSBD GT1155HS-QSBD	GT1150-QLBD GT1150HS-QLBD	GT1155-QTBDQ GT1155-QTBDA	GT1155-QSBDQ GT1155-QSBD A	GT1150-QLBDQ GT1150-QLBDA	GT1030-LBD GT1030-LBD2 GT1030-LBDW GT1030-LBDW2	GT1020-LBD GT1020-LBD2 GT1020-LBDW GT1020-LBDW2	GT1020-LBL GT1020-LBLW
Input power supply voltage	24VDC (+10%, -15%), ripple voltage of 200mV or less							5VDC (±5%), supplied from PLC communication cable
Input frequency	—							
Input maximum voltampere	—							
Power consumption	9.84W or less (410mA/24VDC)	9.36W or less (390mA/24VDC)	11.16W or less (465mA/24VDC)	9.72W or less (405mA/24VDC)	7.92W or less (330mA/24VDC)	2.2W or less (90mA/24VDC)	1.9W or less (80mA/24VDC)	1.1W or less (220mA/5VDC)
With backlight off	4.32W or less (180mA/24VDC)		5.04W or less (210mA/24VDC)			1.7W or less (70mA/24VDC)		0.6W or less (120mA/5VDC)
Inrush current	15A or less (2ms, at max. load)		26A or less (4ms, at max. load)			18A or less(26.4VDC) 1ms		13A or less(26.4VDC) 1ms
Permissible instantaneous failure time	Within 5ms		Within 10ms			Within 5ms		
Noise resistance	Noise width 1μs, and noise frequency 30 to 100Hz, by noise simulator with noise voltage 1000Vp-p		Noise width 1μs, and noise frequency 25 to 60Hz, by noise simulator with noise voltage 500Vp-p			Noise width 1μs, and noise frequency 30 to 100Hz, by noise simulator with noise voltage 1000Vp-p		
Withstand voltage	500VAC for 1 minute between power supply terminal and ground for 1 minute							—
Insulation resistance	10MΩ or higher with an insulation resistance tester (500VDC between power supply terminal and ground)							—
Applicable wire size	0.75 to 2 [mm ²]*1					0.14 to 1.0mm ² (twisted wire), 0.14 to 1.5mm ² (solid wire)		
Clamp terminal	Clamp terminals for M3 screw RAV1.25-3, V2-N3A, FV2-N3A*1					Al2.5-6BU, Al0.34-6TQ and Al0.5-6WH (made by Phoenix Contact)		
Tightening torque (terminal block's terminal screws)	0.5 to 0.8 [N·m]*1					0.22 to 0.25 [N·m]		
Grounding	—					Class D grounding (100Ω or less) When the unit cannot be grounded, ground it to the panel.		—

* : Excluding GT115□□HS

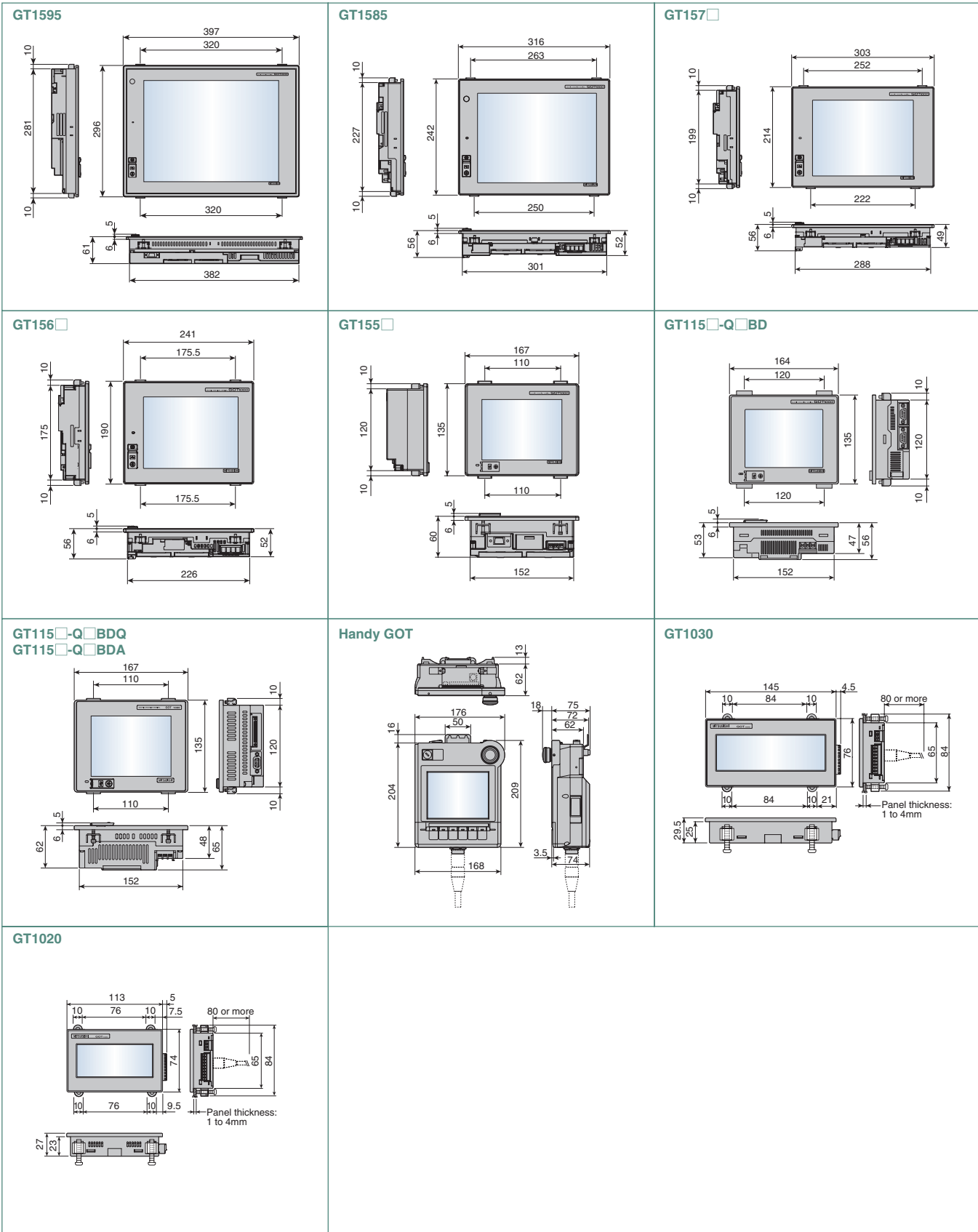
Performance specifications

Item		Specification							
		GT1030-LBD	GT1030-LBDW	GT1030-LBD2	GT1030-LBDW2	GT1020-LBD GT1020-LBL	GT1020-LBDW GT1020-LBLW	GT1020-LBD2	GT1020-LBDW2
Display	Type	STN monochrome (black and white) LCD							
	Screen size	4.5"				3.7"			
	Resolution	288 × 96 [dots] (in horizontal mode)				160 × 64 [dots] (in horizontal mode)			
	Display size	109.42(W) × 35.98(H) [mm] (in horizontal mode)				86.4(W) × 34.5(H) [mm] (in horizontal mode)			
	Number of displayed characters	16-dot standard font: 36 chars. × 6 lines (1-byte) or 18 chars. × 6 lines (2-byte) (in horizontal mode)				16-dot standard font: 20 chars. × 4 lines (1-byte) or 10 chars. × 4 lines (2-byte) (in horizontal display mode)			
	Display colors	Monochrome (black and white)							
	View angle	Right/left: 30°, Up: 20°, Down: 30° (in horizontal display mode)							
	Contrast adjustment	16-step adjustment							
	Intensity	200 [cd/m ²] (in green)	300 [cd/m ²] (in white)	200 [cd/m ²] (in green)	300 [cd/m ²] (in white)	200 [cd/m ²] (in green)	300 [cd/m ²] (in white)	200 [cd/m ²] (in green)	300 [cd/m ²] (in white)
Intensity adjustment	8-step								
Life*1	Approx. 50,000 hours (Time after which display contrast reaches 20% at operating ambient temperature of 25°C)								
Backlight	Color	3-color LED (green, orange and red) (replacement not needed)	3-color LED (white, pink and red) (replacement not needed)	3-color LED (green, orange and red) (replacement not needed)	3-color LED (white, pink and red) (replacement not needed)	3-color LED (green, orange and red) (replacement not needed)	3-color LED (white, pink and red) (replacement not needed)	3-color LED (green, orange and red) (replacement not needed)	3-color LED (white, pink and red) (replacement not needed)
	Function	Status (on/blinking/off) control is possible. Screen save time can be set.							
Touch panel	Type	Matrix resistive type				Analog resistive type			
	Number of touch keys	Max. 50 keys/screen				—			
	Key size	Min. 16 × 16 [dots] (per key)				Min. 2 × 2 [dots] (per key)			
	No. of simultaneous touch points	Max. 2 points				Simultaneous pressing of more than one key is impossible (If there is a switch near the center of the pressed keys, the switch may function.)			
	Life	1,000,000 times or more (operating force 0.98N or less)							
Memory	User memory*2	Built-in flash ROM for saving project data (1.5 Mbytes or less), OS				Built-in flash ROM for saving project data (512 Kbytes or less), OS, alarm history, recipe data			
	Life (No. of writings)	100,000 times							
Battery	Backed up data	GT11-50BAT type lithium battery				—			
	Life	Clock data, alarm history and recipe data				—			
Built-in interface	Life	Approx. 5 years (operating ambient temperature: 25°C)							
	For communication with PLC	RS-422, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: Connector terminal block, 9-pin Application: Communication with PLC	RS-232, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: Connector terminal block, 9-pin Application: Communication with PLC	RS-422, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: Connector terminal block, 9-pin Application: Communication with PLC	RS-232, 1ch, Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: Connector terminal block, 9-pin Application: Communication with PLC				
	For communication with personal computer	RS-232, 1ch Transmission speed: 115200/57600/38400/19200/9600/4800 bps, Connector shape: Mini DIN 6-pin (female) Application: Communication with personal computer (project data upload/download, OS installation, transparent function)							
Buzzer output		Single tone (tone length adjustable/none)							
Protective construction*4		Conforming to IP67f (JEM1030) (front panel)							
External dimensions		145(W) × 76(H) × 29.5(D) [mm]				113(W) × 74(H) × 27(D) [mm]			
Panel cut dimensions		137(W) × 66(H) [mm]				105(W) × 66(H) [mm]			
Weight		0.3 [kg] (excl. fittings)				0.2 [kg] (excl. fittings)			
Screen design software		GT Designer2 Version 2.73B or later							

GOT main unit

External dimensions

(Unit: mm)



Panel cut dimensions

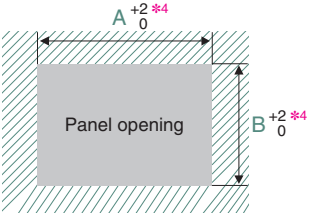
When GOT is installed

(Unit: mm)

Screen size	Type of GOT main unit	A	B
15"	GT1595	383.5	282.5
12.1"	GT1585 ^{*1}	302	228
10.4"	GT157 ^{*2}	289	200
8.4"	GT156 ^{*3}	227	176
5.7"	GT155 ^{*3}	153	121
5.7"	GT115 ^{*3}	137	66
4.5"	GT1030	105	66
3.7"	GT1020	105	66

^{*1} : Same dimensions as A985GOT(-V)
^{*2} : Same dimensions as A975/970GOT(-B)
^{*3} : Same dimensions as F940GOT
^{*4} : For GT10, the tolerances are +1/0.

For compatibility with GOT900 series, see "Backward compatibility" (page 63).



When CF card extension unit (mounting unit on control panel) is installed

Type	A	B
GT15-CFEX-C08SET	94.0	33.0

Cautions when installing and uninstalling

When installing the CF card extension unit on the control panel, make sure that the extension unit does not interfere with the extension unit cable or the CF card interface of GOT. Place the CF card extension unit at a distance of 25mm or more from GOT. For installation locations, see the GT15 User's Manual.

Product installation interval

Keep the following distances between the GOT and structural objects and other devices.

GT15

(Unit: mm)

Item	GT1595	GT1585	GT157	GT156	GT155
GOT only					
When bus connection unit is installed	50 or more (20 or more)		50 or more (31 or more)	50 or more (36 or more)	65 or more
When serial communication unit is installed					
When RS-422 conversion unit is installed	50 or more	51 or more	68 or more	73 or more	—
When Ethernet communication unit is installed					50 or more (40 or more)
When CC-Link communication unit is installed (GT15-J61BT13)					50 or more (32 or more)
When MELSECNET/H communication unit (coaxial) is installed	50 or more (20 or more)	50 or more (24 or more)	50 or more (38 or more)	50 or more	72 or more
When MELSECNET/H communication unit (optical) is installed					50 or more (20 or more) ^{*1}
When printer unit is installed	50 or more (20 or more)		50 or more (31 or more)	50 or more (36 or more)	50 or more
When video input unit is installed	—	50 or more (20 or more) ^{*2}	—	—	—
RGB input unit					
Video/RGB input unit	—	50 or more (20 or more) ^{*3}	—	—	—
RGB output unit					
CF card unit					
CF card extension unit	50 or more (20 or more)		50 or more (31 or more)	50 or more (36 or more)	65 or more
External input/output unit					
Audio output unit					
A					
B			80 or more (20 or more)		
C (When CF card is not used)			50 or more (20 or more)		
D (When CF card is used)			50 or more (20 or more)		100 or more
E			50 or more (20 or more)		100 or more (20 or more)

^{*1} : The distance varies depending on the cable to be used. For details, consult the closest Mitsubishi Electric System & Service office.
The values in the table are given for your reference.
^{*2} : The distances required when the coaxial cable 3C-2V (JIS C 3501) is used.
^{*3} : The distance varies depending on the cable to be used. When the bending radius of the cable is larger than the indicated value, keep a space appropriate to the bending radius.

Dimensions shown in parentheses apply when there are no devices nearby (contactor, etc.) which produce radiated noise or heat. Even with these dimensions, however, the ambient temperature must never exceed 55°C. Depending on the unit and cable being used, a cable length longer than the dimension A (dimension D for GT10) shown above may be required.

GT11

(Unit: mm)

GOT main unit	A, D	B	C	E
GT1155	50 or more	80 or more ^{*1}	50 or more ^{*2}	100 or more
GT1150	50 or more	80 or more	100 or more	100 or more (20 or more)

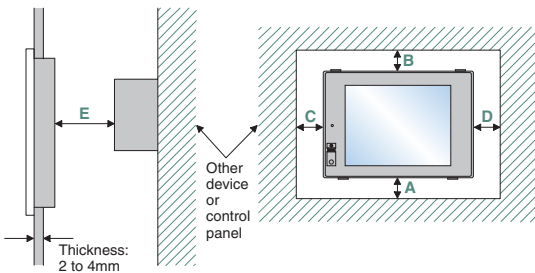
^{*1} : 50 or more (20 or more) in the case of vertical installation
^{*2} : 80 or more (20 or more) in the case of vertical installation

GT10

(Unit: mm)

GOT main unit	A	B	C	D	E
GT1030	50 or more	50 or more	50 or more	50 or more	50 or more
GT1020	50 or more (20 or more) ^{*1}	50 or more (20 or more)	50 or more (20 or more)	50 or more	50 or more (20 or more) ^{*2}

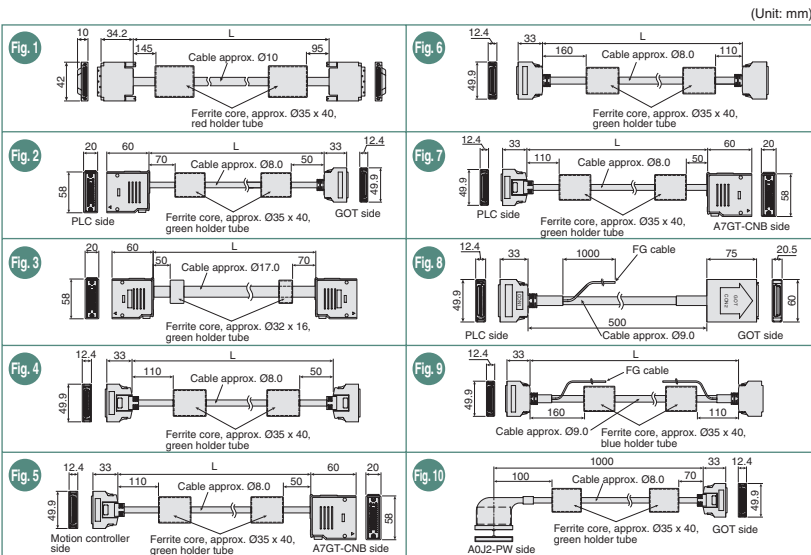
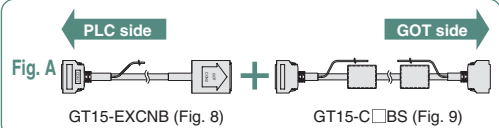
^{*1} : 50 or more when an RS-232C/USB conversion adapter is used
^{*2} : 80 or more when a personal computer connection cable is used or when a personal computer RS-232C interface is used for connecting multiple GOTs
50 or more when an RS-232C interface is used for using an RS-232C/USB conversion adapter



Bus connection cables

Cable model name	Cable length	External dimensions
GT15-QC-B	0.6, 1.2, 3, 5, 10m	Fig. 1
GT15-QC-BS	15, 20, 25, 30, 35m	Fig. 1
GT15-C-NB	1.2, 3, 5m	Fig. 2
GT15-AC-B	0.6, 1.2, 3, 5m	Fig. 3
GT15-A370C-B-S1	1.2, 2.5m	Fig. 4
GT15-A370C-B	1.2, 2.5m	Fig. 5
GT15-A1SC-B	0.7, 1.2, 3, 5m	Fig. 6
GT15-A1SC-NB	0.45, 0.7, 3, 5m	Fig. 7
GT15-C-EXSS-1 ^{*1}	10.6, 20.6, 30.6m	Figs 8 and 9
GT15-EXCNB	0.5m	Fig. 8
GT15-C-BS	0.7, 1.2, 3, 5, 10, 20, 30m	Fig. 9
GT15-J2C10B	1m	Fig. 10

^{*1} : GT15-C-EXSS-1 is a set consisting of GT15-EXCNB and GT15-C-BS. (See Fig. A.)



(Unit: mm)



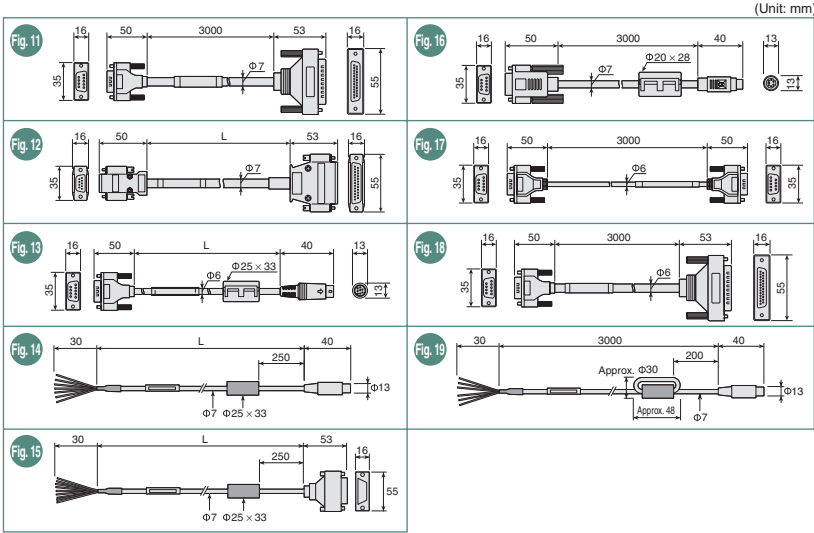
External dimensions

RS-422 cables

Cable model name	Cable length	External dimensions
GT01-C30R4-25P	3m	Fig. 11
GT01-C□R4-25P	10, 20, 30m	Fig. 12
GT01-C□R4-8P	1, 3, 10, 20, 30m	Fig. 13
GT10-C□R4-8P	1, 3, 10, 20, 30m	Fig. 14
GT10-C□R4-25P	3, 10, 20, 30m	Fig. 15

RS-232 cables

Cable model name	Cable length	External dimensions
GT01-C30R2-6P	3m	Fig. 16
GT01-C30R2-9S	3m	Fig. 17
GT01-C30R2-25P	3m	Fig. 18
GT10-C30R2-6P	3m	Fig. 19



Communication units/optional units

Communication units/bus extension connector boxes

Product name	Model name	External dimensions
Bus connection unit	Standard model of bus connection unit for QCPU (Q mode)/motion controller CPU (Q Series)	1ch GT15-QBUS Fig. 20
	Standard model of bus connection unit for QnA/ACPU/motion controller CPU (A Series)	2ch GT15-QBUS2 Fig. 21
	Thin model of bus connection unit for QCPU (Q mode)/motion controller CPU (Q Series)	1ch GT15-ABUS Fig. 20
	Thin model of bus connection unit for QnA/ACPU/motion controller CPU (A Series)	2ch GT15-ABUS2 Fig. 21
	Thin model of bus connection unit for QCPU (Q mode)/motion controller CPU (Q Series)	1ch GT15-75QBUSL Fig. 22
	Thin model of bus connection unit for QnA/ACPU/motion controller CPU (A Series)	2ch GT15-75QBUS2L Fig. 22
Serial communication unit	RS-232 serial communication unit (D-sub 9-pin (male))	GT15-RS2-9P Fig. 23
	RS-422/485 serial communication unit (D-sub 9-pin (female))	GT15-RS4-9S Fig. 23
	RS-422/485 serial communication unit (terminal block)	GT15-RS4-TE Fig. 24
	RS-232-->RS-422 conversion unit (9-pin)	GT15-RS2T4-9P Fig. 25
RS-422 conversion unit	RS-232-->RS-422 conversion unit (25-pin)	GT15-RS2T4-25P Fig. 25
	Bus extension connector box	A9GT-QCNC Fig. 26
Bus connector conversion box	MELSECNET/H	A7GT-CNB Fig. 27
	Optical loop unit	GT15-J71LP23-25 Fig. 28
Communication unit	Coaxial bus unit	GT15-J71BR13 Fig. 29
	CC-Link communication unit	GT15-J61BT13 Fig. 30
Ethernet communication unit	Intelligent device station unit	GT15-J71E71-100 Fig. 31

Optional units

Product name	Model name	External dimensions
Printer unit	GT15-PRN	Fig. 32
Video input unit	GT15V-75V4	Fig. 33
RGB input unit	GT15V-75R1	Fig. 33
Video/RGB input unit	GT15V-75V4R1	Fig. 33
RGB output unit	GT15V-75ROUT	Fig. 33
CF card unit	GT15-CFCD	Fig. 34
CF card extension unit	GT15-CFEX-C08SET	Fig. 35
Audio output unit	GT15-SOUT	Fig. 36
External input/output unit	GT15-DIO	Fig. 37
Handy GOT connector conversion box	GT11H-CNB-37S	Fig. 38

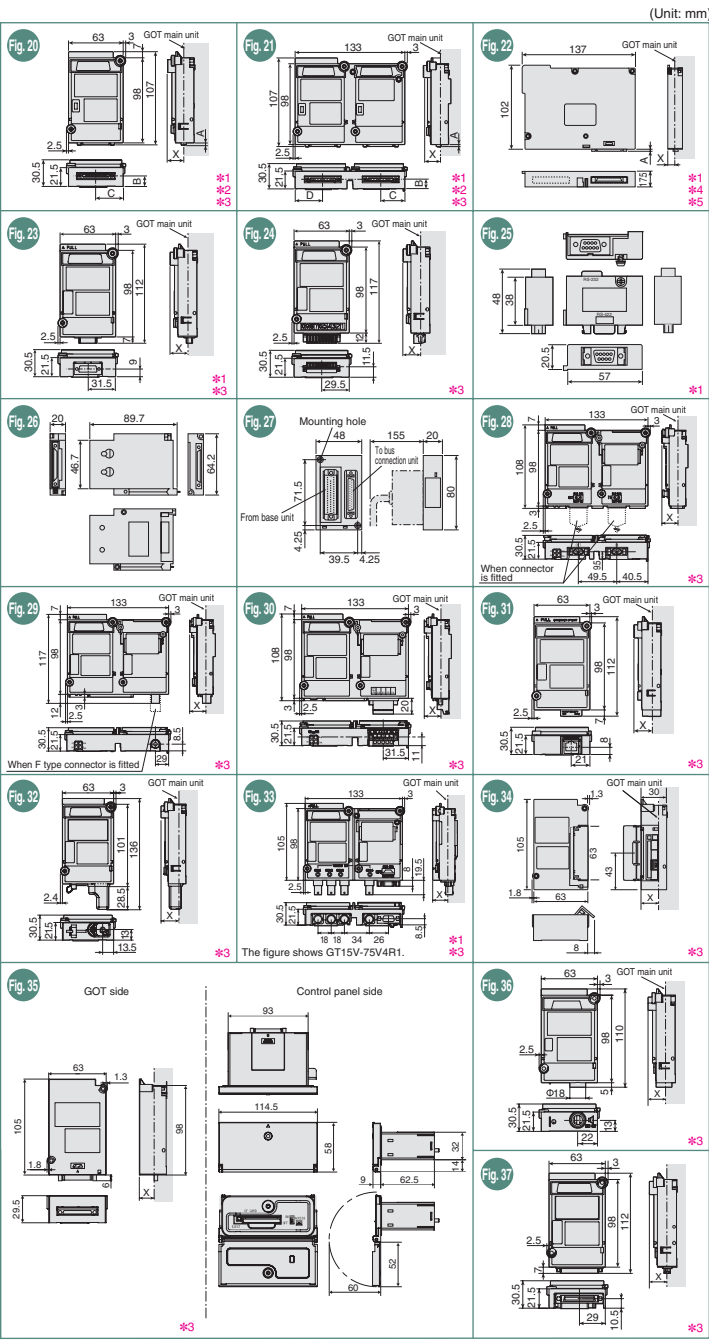
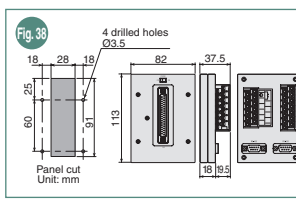
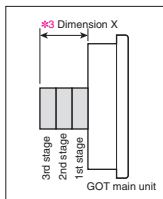
*1 : The connector shape varies depending on the model.

*2 : Dimensions A to D for each communication unit

Model name	A	B	C	D
GT15-QBUS	2.5	12	31.5	—
GT15-QBUS2	2.5	11	29	33.5
GT15-ABUS	4.5	15	29.5	—
GT15-ABUS2	4.5	11	31	31

*3 : Dimension X when GOT is installed
1 mm smaller when a CF card unit is mounted.

	1st	2nd	3rd
15" and 10.4"	21	42.5	64.5
12.1"	18	39.5	61.5
8.4" and 5.7"	23	44.5	66.5



Notes for use

CF card & optional function board selection <GT15/GT11>

When using the GT15

When using optional functions & extended functions

To use the optional functions marked with *3 shown in Table A, the GT15-QFNB(□M) or GT15-MESB48M must be mounted.

To use the optional functions marked with *6 shown in Table A, the GT15-MESB48M must be mounted.

Since the following GOT model has a built-in optional function board (GT15-FNB), it is unnecessary to mount an optional function board to use the optional functions other than *3 and *6.

•GT15: Version D or later*

* To activate the built-in optional function board in the GOT, it is necessary to install the basic OS, GT Designer2 version 2.55H or later, in the GOT.

Note that installation of the OS for some functions will decrease the free space in the user area.

Check the user area size necessary for the optional function OS and extended function OS in Table A. If the free space in the user area is insufficient, select an optional function board with expansion memory (GT15-QFNB□M or GT15-MESB48M).

Selection according to required space in user area

If the total amount of data to be stored in the user area exceeds the standard memory capacity*1, mount a CF card and an optional function board with expansion memory (GT15-QFNB□M or GT15-MESB48M).

Selecting optional function boards with expansion memory

Select an optional function board with expansion memory with a larger capacity than [total amount of data to be stored in the user area] - [standard memory capacity].*2

The following data is stored in the user area. For more details on the data amount, see the GT Designer2 Version2 Basic Operation /Data Transfer Manual.

- Project data
- Extended function OS
- Special data
- Optional function OS
- Buffering data

Selecting a CF card

• When the standard monitor OS is booted from the C drive

Select a CF card with a larger capacity than the total amount of data to be stored in the user area.*2

• When the standard monitor OS is booted from the A drive

Select a CF card with a larger capacity than the total amount of data to be stored in the user area + the total capacity of standard monitor OS, standard font and first communication driver (6 MB in total)*2.

* The user area is not affected.

The CF card can be used for the following GT15 functions.

- Data transfer (usable also on GT11)
- Advanced recipe
- Historical trend graph
- Parts movement
- Advanced alarm
- Recipe (usable also on GT11)
- Parts display
- Hardcopy
- Alarm history (usable also on GT11)
- Logging
- Report*
- Memory expansion*
- Operation log*
- Document display*
- Backup/restoration*
- Ladder monitor
- CNC data input/output function*
- Start from CF card*

A CF card is always required to use the functions marked with asterisk (*).

Restriction on writing OS

When the standard monitor OS is booted from the C drive

Even if an optional function board with expansion memory is used in the GOT, the total capacity of the second and following communication drivers, extended function OS and optional function OS must not exceed the capacity of the user area in the C drive.

When the standard monitor OS is booted from the A drive

When an optional function board with expansion memory is used in the GOT, the total capacity of the second and following communication drivers, extended function OS, optional function OS, project data and special data can be increased to up to the maximum total capacity that is obtained by mounting an optional function board with expansion memory on the GOT (standard memory capacity*1 + expansion memory capacity (up to 48 MB)).

When using the GT11

When using optional functions

Since the following GOT models have a built-in optional function board (GT11-50FNB), it is unnecessary to mount an optional function board to use optional functions shown in Table A.

- GT115□-Q□BDQ
- GT115□-HS-Q□BD: Version B or later
- GT115□-Q□BDA
- GT115□-Q□BD: Version C or later

Backward compatibility

Project data

GT Designer → GT Designer2 compatibility *

Project data created in GT Designer can be used in GT Designer2.

GOT900 series → GOT1000 series compatibility *

Using data from the GOT-A900 series

The GOT900 series project data can be used on the GOT1000 series.

Using data from the GOT-F900 series

The GOT-F900 series project data can be used on the GOT1000 series.

For the details, see the Project Data Conversion Summary (JY997D1761).

*Some data and functions cannot be used on the GOT1000 series.

[Table A]

Function		User area size to be used (KB)	
		GT15	GT11
Extended functions	Barcode	84	*5
	RFID	166	*5
	System monitor	746	*5
	Report	235	None
	Printer	1104	None
	Operation log (device name conversion library)	800	None
	Stroke font support function	400	None
	Stroke basic font (Japanese)	2160	None
	Stroke basic font (Japanese) (with Hangeul)	3175	None
	Stroke basic font (Chinese, Simplified)	1474	None
	Stroke basic font (Chinese, Simplified) (with Hangeul)	2016	None
	Video display	512	None
	RGB display	512	None
	Backup/restoration	820	None
	Operator authentication	784	None
Optional functions	Audio output	200	None
	External I/O, operation panel	100	None
	CNC data	437	None
	CNC data input/output	100	None
	input/output	100	None
	GOT platform library	100	None
	Device data transfer	100	None
	Maintenance time notification	*4	None
	Multi-channel*3	*4	None
	Standard font (Chinese, Simplified)	1280	None
	Standard font (Chinese, Traditional)	1920	None
	Standard font (Japanese)	1280	None
	Stroke font (Japanese)	1037	None
	Stroke font (Chinese, Simplified)	1248	None
	Stroke font (Chinese, Traditional)	1680	None
Optional functions	Operation log	1218	None
	Document display*3	2048	None
	Kana-Kanji conversion	1223	None
	Historical trend graph*7	*4	None
	Logging	740	None
	Recipe	100	*5
	Advanced recipe	1241	None
	Object script	360	None
	Ladder monitor	523	None
	MELSEC-A ladder monitor	592	None
	MELSEC-FX ladder monitor	1082	None
	MELSEC-Q/QnA ladder monitor*3	1058	*5
	A list editor	1058	*5
	FX list editor	1058	*5
	Intelligent unit monitor	384	None
Optional functions	Network monitor	324	None
	Q motion monitor	607	None
	Servo amplifier monitor	524	None
	CNC monitor	588	None
	Gateway (server, client)	100	None
	Gateway (mail)	100	None
	Gateway (FTP)	64	None
	MES interface*6	3196*6	None

*1 : The standard memory capacity (built-in flash memory in C drive) varies depending on the model. For the details, see Specifications (page 56).

*2 : Approximate standard

*3 : GT15-QFNB(□M) or GT15-MESB48M is required to use the multi-channel function, MELSEC-Q/QnA ladder monitor function and document display function.

*4 : Installation of the optional function OS is not required.

*5 : Requires installation of the optional function OS and extended function OS, but does not use the user area.

*6 : Use GT15-MESB48M for the MES interface function.

821KB out of the expansion memory (48MB) of GT15-MESB48M will be used for operation of the MES interface function.

*7 : It is necessary to specify the logging function and install the optional function OS (logging) in advance.

Cables

- For details on using the GOT900 series bus connection cables, RS-422 cables and RS-232 cables with the GOT1000 series, see Technical Bulletin No.GOT-A-0009.
- The bus connection cables, RS-422 cables and RS-232 cables for the GOT1000 series cannot be used for the GOT900 series.

Panel cut dimensions

GOT900 series → GOT1000 series compatibility

- The A985GOT(-V) and GT1585, A975/970GOT(-B) and GT157□, and F940GOT and GT155□/GT115□ have the same panel cut dimensions, respectively. Therefore, it is not necessary to change the mounting hole size.
- Although the A95□ differ in panel cut dimensions from the GT155□, GT115□-Q□BDQ and GT115□-Q□BDA, the former model can be replaced with any of the latter ones without changing the mounting hole size.

To use the multi-channel function <GT15>

The multi-channel function is designed to connect and monitor multiple FA devices by mounting multiple communication units on a single GOT unit or by using the standard interface (built in RS-232 interface).

Acceptable combinations

The following connection combinations can be used for the multi-channel function.

- ① Bus connection or network connection*¹ + serial connection*²
- ② Serial connection only

- *¹ : Network connections include the following connection configurations.
 - MELSECNET/H connection • MELSECNET/10 connection • CC-Link connection
 - Ethernet connection • MODBUS®/TCP connection
- *² : Serial connections include the following connection configurations.
 - CPU direct connection • Computer link connection • CC-Link connection (via G4)
 - Microcomputer connection • Third party PLC connection
 - Temperature controller connection • Inverter connection • Servo amplifier connection
 - CNC connection (CPU direct connection)

		GT1595/GT1585 GT157□/GT156□	GT155□	Description
(1)	Number of connectable channels	Up to 4 channels	Up to 2 channels	The number of communication ports (communication units and standard interfaces) for use for communication on GOT. • Only one channel per one GOT can be connected in bus connection and network connection. • When the Ethernet communication unit is used for other functions than communication with the connected device * ³ , the unit is not included in the number of connected channels. • When the standard interface is used to connect with a peripheral device * ⁴ , the interface is not included in the number of connected channels. ☞ See "Calculation of current consumed by units <G15>" (page 65).
	Number of mountable units	Up to 5 units	Up to 3 units	The number of units that can be mounted on the extension unit interfaces 1 and 2 of GOT. • More than one serial communication unit * ⁵ of the same model can be mounted. • Optional units are included in the number of units. • RS-422 conversion units are not included in the number of units. • It is necessary to calculate the total current consumed by the units to be mounted. ☞ See "Calculation of current consumed by units <G15>" (page 65).
(2)	Number of mounting stages	Up to 3 stages (2 slots)	Up to 3 stages (1 slot)	The number of mounting stages that units can be stacked on the extension unit interfaces 1 and 2 of GOT. • Units that occupy two slots * ⁶ * ⁷ must be mounted on the first stage. • When any units in * ⁷ is used, mount the unit on the first stage, then mount other units on the second or subsequent stages. • Units in * ⁸ cannot be stacked on other units. Mount any of the units on the first stage. ☞ See "External dimensions" (page 60) and "Mounting units on the GOT side interface <GT15>" (page 64).

- *³ : Ethernet download function, gateway function, MES interface function and MODBUS®/TCP connection
- *⁴ : Barcode function, RFID function, FA transparent function, OS installation and project data download
- *⁵ : GT15-RS2-9P, GT15-RS4-9S and GT15-RS4-TE

- *⁶ : GT15-QBUS2, GT15-ABUS2, GT15-J71LP23-25, GT15-J71BR13, GT15-J61BT13
- *⁷ : GT15V-75V4, GT15V-75R1, GT15V-75V4R1, GT15V-75ROUT
- *⁸ : GT15-75QBUSL, GT15-75QBUS2L, GT15-75ABUSL, GT15-75ABUS2L, GT15-75J71LP23-Z, GT15-75J71BR13-Z, GT15-75J61BT13-Z

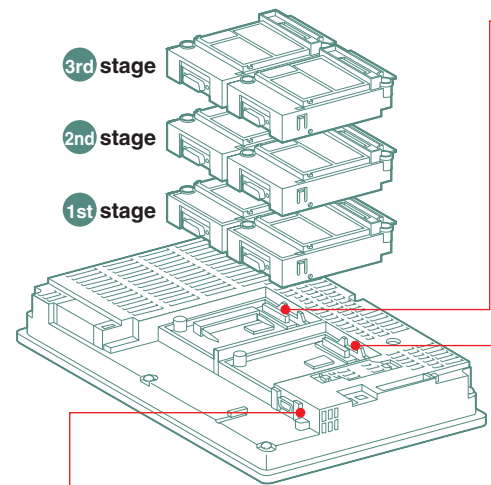
Communication driver

A communication driver must be installed for each of the connection configuration. Communication drivers for the second and subsequent channels will be installed in the user area.

Optional function board

To use the multi-channel function, an optional function board with expansion memory is necessary. Use the optional function board GT15-QFNB(□M) or GT15-MESB48M. GT15-FNB cannot be used.

Mounting units on the GOT side interface <GT15>



Extension unit interface 1

Extension unit interface 2 (GT155□ has the extension unit interface 1 only)

Up to 3 communication units and optional units can be mounted on each extension unit interface.

Mount a unit that occupies two slots on the first stage.
However, when any of the following units are used, mount the unit on the first stage, then mount other units on the second and subsequent stages.

- GT15V-75V4, GT15V-75R1, GT15V-75V4R1 and GT15V-75ROUT
(Only one of these units can be mounted on the GT1585V or GT1575V.)

The following units must not be stacked on other units. Mount any of them on the first stage.

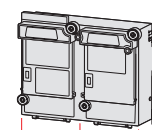
- GT15-75QBUSL, GT15-75QBUS2L, GT15-75ABUSL, GT15-75ABUS2L
- GT15-75J71LP23-Z, GT15-75J71BR13-Z, GT15-75J61BT13-Z
(GT155□ must not be used.)

Instructions for mounting and removing the GT15-CFCD

- An extension unit cannot be mounted on a CF card unit.
When extension units are mounted, mount the CF card unit on the last stage.
- When mounting a CF card unit on the extension interface 1 (left), ensure that the number of extension units mounted on the extension interface 2 (right) is smaller than the number on the extension interface 1 (left). Otherwise, the CF card cannot be inserted or removed.
- Remove the CF card unit in the designated direction (△PULL) to prevent damage to the connector.

Unit occupying two slots

Ex.: GT15-QBUS2



2 slots (1st stage) are occupied.

Standard interface (built-in RS-232 interface)

The interface can establish a serial connection with connected devices and peripheral devices, such as a barcode reader.

Calculation of current consumed by units <GT15>

When using multiple units and a barcode reader, the total current consumed by the units, barcode reader, and RFID controller must be less than the current that can be supplied by GOT. Design the system using the following values so that the total current is within the range of the current supply capacity of the GOT.

(1) Current that can be supplied by the GOT

GOT model	Current supply capacity (A)
GT1595	2.13
GT1585 (incl. GT1585V)	1.74
GT157□ (incl. GT1575V)	2.2
GT156□	2.2
GT155□	1.3

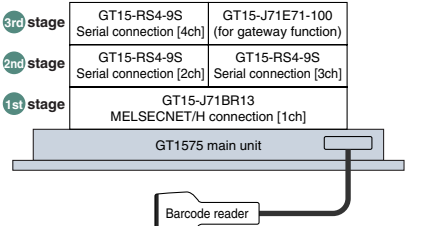
(2) Current used by units, barcode reader and RFID controller

Unit model	Consumed current (A)	Unit model	Consumed current (A)
GT15-QBUS, GT15-QBUS2, GT15-75QBUSL, GT15-75QBUS2L	0.275 * ¹	GT15-J61BT13	0.56
GT15-ABUS, GT15-ABUS2, GT15-75ABUSL, GT15-75ABUS2L	0.12	Barcode reader	* ²
GT15-RS2-9P	0.29	GT15-PRN	0.09
GT15-RS4-9S	0.33	GT15V-75V4R1, GT15V-75V4, GT15V-75R1	0.2 * ¹
GT15-RS4-TE	0.3	GT15V-75ROUT	0.11
GT15-RS2T4-9P	0.098	GT15-CFCD	0.07
GT15-J71E71-100	0.224	GT15-CFEX-C08SET	0.15
GT15-J71LP23-25	0.56	GT15-SOUT	0.08
GT15-J71BR13	0.77	GT15-DIO	0.1
		RFID controller	* ²

- *¹ : The current consumed by a single unit is as follows. However, calculation of current in terms of multi-channel function, use the above value.
 - GT15-QBUS, GT15-QBUS2, GT15-75QBUSL, GT15-75QBUS2L 0.44A
 - GT15V-75V4R1 0.95A
 - GT15V-75V4 0.7A
 - GT15V-75R1 0.91A
- *² : When using a barcode reader or a RFID controller to which the power is supplied from the standard interface, add the current to be used by the barcode reader and RFID controller at 5VDC. (Maximum less than 0.3A)

(3) Calculation example

When GT15-J71BR13, GT-RS4-9S (3 units), GT15-J71E71-100 (for gateway function) and a barcode reader (consuming 0.12A) are connected to GT1575



Current supply capacity of GOT (A)	Total current to be consumed (A)
2.2	0.77+0.33+0.33+0.33+0.224+0.12=2.104

Since the total current is within the current supply capacity of the GOT, the units can be used.

GT Designer2 (English version) operating environment

Item	Description
Personal computer	PC/AT compatible machine on which Windows® operates
OS	Microsoft® Windows®98 Operating System (English version)* ¹ Microsoft® Windows® Millennium Edition Operating System (English version)* ² Microsoft® WindowsNT® Workstation 4.0 Operating System (English version)* ¹ * ³ Microsoft® Windows® 2000 Professional Operating System (English version)* ¹ * ⁴
CPU	Pentium® 200MHz or higher
Required memory	64MB or more
Free hard disk space	For installation: 600MB or more
Disk drive	For operation: 100MB or more
Display colors	CD-ROM disk drive
Display* ⁵	High color (16 bits) or more
Other	Resolution 800 × 600 dots or more Internet Explorer version 5.0 or later must be installed. Mouse, keyboard, printer and CD-ROM drive that can be used on the above OS

- *¹ : To install GT Designer2, administrator authority is required.
- *² : To install and use GT Designer2, administrator authority is required.
- *³ : To install GT Designer2, administrator authority is required.
To use GT Designer2, an account higher than the standard user is required.
To use GT Designer2 in cooperation with another application, if an administrator account is used to run the application then use an administrator account to run GT Designer2.
- *⁴ : The following functions are not supported.
 - Compatible Mode • Fast User Switching • Desktop Theme (Font) Change • Remote Desktop
- *⁵ : Only the 32-bit OS is applicable.
- *⁶ : To use the MES interface function, the display must have a resolution of 1024x768 dots or more.
- *⁷ : The following language versions are also applicable: Chinese (Simplified/Traditional), Korean, German versions.

GT Simulator2 (English version) operating environment

Item	Description
Personal computer	PC/AT compatible machine on which Windows® operates
OS	Microsoft® Windows®98 Operating System (English version) Microsoft® Windows® Millennium Edition Operating System (English version) Microsoft® WindowsNT® Workstation 4.0 Operating System (English version)* ² * ³ Microsoft® Windows® 2000 Professional Operating System (English version)* ³
CPU	Pentium® 200MHz or higher
Required memory	64MB or more
Free hard disk space* ¹	For installation (product only) : 250MB or more For operation (product + manual): 400MB or more For operation : 200MB or more
Disk drive	CD-ROM disk drive
Display colors	For GT15 simulator: 65536 colors For GT11 simulator: 256 colors
Display	Resolution 800 × 600 dots or more (to use full-screen display function: resolution 1024 × 768 dots or more)
For creation/editing of project data	GT Designer2* ⁶
For use of GX Simulator	GX Simulator version 5 or later* ⁷

- *¹ : To use GT Designer2, GX Developer and GX Simulator, additional free space is required.
- *² : Use WindowsNT® Workstation 4.0 with Service Pack3 or later installed.
- *³ : To install GT Simulator2, administrator authority is required.
- *⁴ : To install and use GT Simulator2, administrator authority is required.
- *⁵ : The following functions are not supported.
 - Compatible Mode • Fast User Switching • Desktop Theme (Font) Change • Remote Desktop
- *⁶ : Use GT Designer2 in the GT Works2 containing GT Simulator2.
- *⁷ : Use GT Simulator2, GX Developer and GX Simulator of the same language version.
- *⁸ : Only the 32-bit OS is applicable.

[illegible]

*1: The function details, such as the number of settings and the data storage destination, vary depending on the model.	*4: For details, see Handy GOT (page 46), GT10 (page 47) and GT SoftGOT1000 (page 50).
*2: An optional function board may be required depending on the function version or hardware version of the GOT main unit. The optional function board to be used varies depending on the required function. For the details, see Notes for use (page 63 and after). For the GT10 and GT SoftGOT1000, it is unnecessary to install an optional function board or the extended/optional function OS.	*5: The RS-232C interface can be used as an RS-422 interface by connecting an RS-422 conversion unit.
*3: Necessary options or optional units other than the optional function board are shown. Parenthesized devices will be required depending on conditions of use.	*6: Structural restrictions are applied.
	*7: Only user alarms can be used.
	*8: To use the historical trend graph, it is necessary to specify the logging function in advance. In addition, it is necessary to install the optional function OS (logging).
	*9: Read from the PLC clock.
	*10: Only Japanese fonts (supporting European languages) can be used.



GT1595 - XTBA

* For inquiries relating to products which conform to UL, cUL, and CE directives, please contact your local sales office.

Model name			Screen size [resolution]	Display	Display colors (number of colors)		Power supply	Memory size	Remarks	
GT15	GT1595	GT1595-XTBA	15" XGA	TFT color LCD	65536 colors		100-240VAC	9MB	—	
		GT1595-XTBD	[1024 × 768 dots]	(high brightness, wide viewing angle)			24VDC			
	GT1585	GT1585V-STBA	12.1" SVGA [800 × 600 dots]	TFT color LCD	65536 colors	100-240VAC		9MB	Applicable for Video/RGB	
		GT1585V-STBD		(high brightness, wide viewing angle)		24VDC				
		GT1585-STBA		TFT color LCD		100-240VAC				
		GT1585-STBD		(high brightness, wide viewing angle)		24VDC				
	GT157	GT1575V-STBA	10.4" SVGA [800 × 600 dots]	TFT color LCD	65536 colors	100-240VAC		9MB	Applicable for Video/RGB	
		GT1575V-STBD		(high brightness, wide viewing angle)		24VDC				
		GT1575-STBA		TFT color LCD		100-240VAC				
		GT1575-STBD		(high brightness, wide viewing angle)		24VDC				
		GT1575-VTBA	10.4" VGA [640 × 480 dots]	TFT color LCD	65536 colors	100-240VAC		9MB	—	
		GT1575-VTBD		(high brightness, wide viewing angle)		24VDC				
		GT1575-VNBA		TFT color LCD		100-240VAC				
		GT1575-VNBD		(high brightness, wide viewing angle)		24VDC				
	GT156	GT1565-VTBA	8.4" VGA [640 × 480 dots]	TFT color LCD	65536 colors	100-240VAC		9MB	—	
		GT1565-VTBD		(high brightness, wide viewing angle)		24VDC				
		GT1562-VNBA		TFT color LCD		100-240VAC				
		GT1562-VNBD		(high brightness, wide viewing angle)		24VDC				
	GT155	GT1555-VTBD	5.7" VGA [640 × 480 dots]	TFT color LCD	65536 colors	24VDC		9MB	—	
		GT1555-QTBD	5.7" QVGA [320 × 240 dots]	(high brightness, wide viewing angle)						
GT1555-QSBD		STN color LCD		4096 colors						
GT1550-QLBD		STN monochrome LCD		Monochrome (black/white) 16 gray scales						
GT11	GT1155	GT1155-QTBD	5.7" QVGA [320 × 240 dots]	TFT color LCD	256 colors	24VDC		3MB	—	
		GT1155-QTBDQ							STN color LCD	Dedicated to Q bus connection
		GT1155-QTBDA								Dedicated to A bus connection
		GT1155-QSBD		STN monochrome LCD						Dedicated to Q bus connection
		GT1155-QSBDQ							Dedicated to A bus connection	
		GT1155-QSBDQ							—	
	GT1150	GT1150-QLBDQ	STN monochrome LCD	Monochrome (black/white) 16 gray scales	Dedicated to Q bus connection					
		GT1150-QLBDA				Dedicated to A bus connection				
	Handy GOT	GT1155HS-QSBD	STN color LCD	256 colors			—			
		GT1150HS-QLBD	STN monochrome LCD	Monochrome (black/white) 16 gray scales						
GT10	GT1030	GT1030-LBD	4.5" [288 × 96 dots]	STN monochrome LCD	Monochrome (black/white)	3-color LED	24VDC	1.5MB	Dedicated to RS-422 connection	
		GT1030-LBD2				(green, orange, red)			Dedicated to RS-232 connection	
		GT1030-LBDW				3-color LED			Dedicated to RS-422 connection	
		GT1030-LBDW2				(white, pink, red)			Dedicated to RS-232 connection	
	GT1020	GT1020-LBD	3.7" [160 × 64 dots]	STN monochrome LCD	Monochrome (black/white)	3-color LED	24VDC	512KB	Dedicated to RS-422 connection	
		GT1020-LBD2				(green, orange, red)			Dedicated to RS-232 connection	
		GT1020-LBL				3-color LED			Dedicated to RS-422FX connection	
		GT1020-LBDW							(white, pink, red)	Dedicated to RS-422 connection
	GT1020-LBDW2				24VDC	5VDC		Dedicated to RS-232 connection		
	GT1020-LBLW							Dedicated to RS-422FX connection		

- *1: The unit cannot be used stacked on other units.
- *2: The unit may not be able to be used depending on the connection destination. See List of Connectable Models (page 55).
- *3: The unit cannot be used when connecting to temperature controllers/indicating controllers via RS-485 (2-wire type).
- *4: The unit cannot be used with the GT155□.

*6: Includes unit to be installed on the control panel, unit to be installed on the GOT, and connection cable (0.8m).

***7 :** To use GT SoftGOT1000, a license key for GT SoftGOT1000 is necessary for each personal computer.



Product list

Options

Product name	Model name	Specifications		Applicable model			
				GT15	GT11	Handy GOT	GT10
Backlight	GT15-90XLTT	Backlight	For GT1595-XTB□	○	—	—	—
	GT15-80SLTT		For GT1585V-STB□/GT1585-STB□	○	—	—	—
	GT15-70SLTT		For GT1575-STB□*1	○	—	—	—
	GT15-70VLT		For GT1575V-STB□/GT1575-VTB□/GT1575-STB□*2	○	—	—	—
	GT15-70VLTN		For GT1575-VNB□/GT1572-VNB□	○	—	—	—
	GT15-60VLT		For GT1565-VTB□	○	—	—	—
Optional function board	GT15-60VLTN	Optional function board	For GT1562-VNB□	○	—	—	—
	GT15-FNB		(No expansion memory)	○	—	—	—
	GT15-QFNB		(No expansion memory)	○	—	—	—
	GT15-QFNB16M		+ 16MB expansion memory	○	—	—	—
	GT15-QFNB32M		+ 32MB expansion memory	○	—	—	—
	GT15-QFNB48M		+ 48MB expansion memory	○	—	—	—
Protective sheet	GT15-MESB48M	Optional function board	+ 48MB expansion memory	○	—	—	—
	GT11-50FNB			—	○*3	○	—
	GT15-90PSCB	Protective sheet for 15" screen	Clear, 5 sheets	○	—	—	—
	GT15-90PSGB		Antiglare, 5 sheets	○	—	—	—
	GT15-90PSCW		Clear (frame: white), 5 sheets	○	—	—	—
	GT15-90PSGW		Antiglare (frame: white), 5 sheets	○	—	—	—
Protective sheet	GT15-80PSCB	Protective sheet for 12.1" screen	Clear, 5 sheets	○	—	—	—
	GT15-80PSGB		Antiglare, 5 sheets	○	—	—	—
	GT15-80PSCW		Clear (frame: white), 5 sheets	○	—	—	—
	GT15-80PSGW		Antiglare (frame: white), 5 sheets	○	—	—	—
Protective sheet	GT15-70PSCB	Protective sheet for 10.4" screen	Clear, 5 sheets	○	—	—	—
	GT15-70PSGB		Antiglare, 5 sheets	○	—	—	—
	GT15-70PSCW		Clear (frame: white), 5 sheets	○	—	—	—
	GT15-70PSGW		Antiglare (frame: white), 5 sheets	○	—	—	—
Protective sheet	GT15-60PSCB	Protective sheet for 8.4" screen	Clear, 5 sheets	○	—	—	—
	GT15-60PSGB		Antiglare, 5 sheets	○	—	—	—
	GT15-60PSCW		Clear (frame: white), 5 sheets	○	—	—	—
	GT15-60PSGW		Antiglare (frame: white), 5 sheets	○	—	—	—
Protective sheet	GT15-50PSCB	Protective sheet for 5.7" screen (for GT15)	Clear, 5 sheets	○	—	—	—
	GT15-50PSGB		Antiglare, 5 sheets	○	—	—	—
	GT15-50PSCW		Clear (frame: white), 5 sheets	○	—	—	—
	GT15-50PSGW		Antiglare (frame: white), 5 sheets	○	—	—	—
Protective sheet	GT11-50PSCB	Protective sheet for 5.7" screen (for GT11)	Clear, 5 sheets	—	○	—	—
	GT11-50PSGB		Antiglare, 5 sheets	—	○	—	—
	GT11-50PSCW		Clear (frame: white), 5 sheets	—	○	—	—
	GT11-50PSGW		Antiglare (frame: white), 5 sheets	—	○	—	—
Protective sheet	GT11H-50PSC	Protective sheet for 5.7" screen (for Handy GOT)	Clear, 5 sheets	—	—	○	—
	GT10-30PSCB		Clear, 5 sheets	—	—	—	○
	GT10-30PSGB		Antiglare, 5 sheets	—	—	—	○
	GT10-30PSCW		Clear (frame: white), 5 sheets	—	—	—	○
Protective sheet	GT10-30PSGW	Protective sheet for 4.5" screen (for GT1030)	Antiglare (frame: white), 5 sheets	—	—	—	○
	GT10-20PSCB		Clear, 5 sheets	—	—	—	○
	GT10-20PSGB		Antiglare, 5 sheets	—	—	—	○
	GT10-20PSCW		Clear (frame: white), 5 sheets	—	—	—	○
Protective sheet	GT10-20PSGW	Protective sheet for 3.7" screen (for GT1020)	Antiglare (frame: white), 5 sheets	—	—	—	○
	GT15-UCOV		For 15", 12.1", 10.4" and 8.4"	○	—	—	—
	GT11-50UCOV		For 5.7"	○	○	—	—
USB environmentally-protective cover	GT05-90PCO	Environmentally-protective cover for USB interface on main unit front panel (for replacement)		○	—	—	—
	GT05-80PCO			○	—	—	—
	GT05-70PCO			○	—	—	—
	GT05-60PCO			○	—	—	—
	GT05-50PCO			○	○	—	—
Protective cover for oil*5	GT11H-50ESCOV	For mis-operation prevention of emergency stop switch		—	—	○	—
	GT15-90STAND	Stand for 15" type		○	—	—	—
	GT15-80STAND	Stand for 12.1" type		○	—	—	—
	GT15-70STAND	Stand for 8.4"/10.4" type		○	—	—	—
	GT05-50STAND	Stand for 5.7" type		○	○	—	—
	GT05-MEM-32MC	32MB flash ROM		○	○	○	—
CF card	GT05-MEM-64MC	64MB flash ROM		○	○	○	—
	GT05-MEM-128MC	128MB flash ROM		○	○	○	—
	GT05-MEM-256MC	256MB flash ROM		○	○	○	—
Memory card adapter	GT05-MEM-ADPC	CF card → memory card (TYPE II) conversion adapter		○	○	○	—
	GT15-70ATT-98		A985GOT*6	○	—	—	—
	GT15-70ATT-87	Attachment for 10.4" type	A870GOT-SWS A8GT-70GOT-TB A870GOT-TWS A8GT-70GOT-SW A8GT-70GOT-TW A8GT-70GOT-SB	→ GT157□	○	—	—
	GT15-60ATT-97		A97□GOT	○	—	—	—
	GT15-60ATT-96		A960GOT	○	—	—	—
	GT15-60ATT-87		A870GOT-EWS A77GOT-EL-S5 A8GT-70GOT-EW A77GOT-EL-S3 A8GT-70GOT-EB A77GOT-EL	→ GT156□	○	—	—
Attachment	GT15-60ATT-77	Attachment for 8.4" type	A77GOT-CL-S5 A77GOT-L-S5 A77GOT-CL-S3 A77GOT-L-S3 A77GOT-CL A77GOT-L	→ GT155□	○	—	—
	GT15-50ATT-95W		A956WGOT	→ GT115□	○	○	—
	GT15-50ATT-85		A85□GOT		○	○	—
	GT15-BAT	Battery for backup of clock data and maintenance time notification data		○	—	—	—
	GT11-50BAT	Battery for backup of clock data, alarm history and recipe data (for replacement)		—	○	○	○*4

*1 : Function version B or earlier
*2 : Function version C or later
*3 : Excluding GT115□-Q□BDQ and GT115□-Q□BDA
*4 : GT1030 only
*5 : Check if the oil resistant cover can be used in an actual use environment before use.
When using the oil resistant cover, the front USB interface and human sensor cannot be used.
*6 : Including the GP250□ and GP260□ manufactured by Pro-face.

Manuals

Manual title	Contents	Catalog No.
GT Designer2 Version2 Basic Operation/Data Transfer Manual <for GOT1000 Series>	Basic software installation, basic screen design techniques, and data transfer to a terminal	SH-080529ENG
GT Designer2 Version2 Screen Design Manual <for GOT1000 Series>	Programming manual, including instruction for objects, specifications	SH-080530ENG
GOT1000 Series Connection Manual	System configurations and procedure to create customized cables	SH-080532ENG
GOT1000 Series Extended Function/Optional Functions Manual	Information on extended functions and optional functions available to GOT	SH-080544ENG
GOT1000 Series Gateway Function Manual	Specifications, system configurations and setting procedures for Gateway function	SH-080545ENG
GOT1000 Series MES Interface Function Manual	Specifications, system configurations and setting procedures for MES interface function	SH-080654ENG
GT15 User's Manual	GT15 general specification overview, parts and settings, external dimensions, mounting, wiring, optional interfaces	SH-080528ENG
GT11 User's Manual	GT11 general specification overview, parts and settings, external dimensions, mounting, wiring, optional interfaces	JY997D17501A
Handy GOT User's Manual	Handy GOT general specification overview, parts and settings, external dimensions, wiring, optional interfaces, in addition to explanations of utility, system configurations, and cable fabrication	JY997D20101A
GT10 User's Manual	GT10 general specification overview, parts and settings, external dimensions, mounting, wiring, optional interfaces	JY997D24701
GT SoftGOT1000 Version2 Operation Manual	GT SoftGOT1000 screen configuration, functions and operating procedures	SH-080602ENG
GT Simulator2 Version2 Operation Manual	GT Simulator2 specifications and operating instructions	SH-080546ENG
GT Converter2 Version2 Operation Manual	GT Converter2 operating instructions	SH-080533ENG

Cables

Product name		Model name	Cable length	Third party products*1	Application	Applicable model *2				
						GT15	GT11	Handy GOT	GT10	
Bus connection cable for QCPU (Q mode)	QCPU extension cable GOT-to-GOT connection cable	GT15-QC06B	0.6m	○	For connection between QCPU and GOT For connection between GOT and GOT	○	○	—	—	
		GT15-QC12B	1.2m							
		GT15-QC30B	3m							
		GT15-QC50B	5m							
		GT15-QC100B	10m							
	Long-distance connection cable for QCPU GOT-to-GOT long-distance connection cable	GT15-QC150BS	15m	○	For long-distance (13.2m or more) connection between QCPU and GOT (A9GT-QCNB required) For long-distance connection between GOT and GOT	○	○	—	—	
		GT15-QC200BS	20m							
		GT15-QC250BS	25m							
GT15-QC300BS	30m									
	GT15-QC350BS	35m								
Bus extension connector box		A9GT-QCNB	—	—	Used for QCPU long-distance (13.2m or more) bus connection	○	○	—	—	
Bus connection cable for QnA/ACPU/motion controller CPU (A series)	Large CPU extension cable	GT15-C12NB	1.2m	○	For connection between QnA/ACPU/motion controller CPU (A series, extension base) and GOT	○	○	—	—	
		GT15-C30NB	3m							
		GT15-C50NB	5m							
		GT15-AC06B	0.6m							
		GT15-AC12B	1.2m	○	For connection between QnA/ACPU/motion controller CPU (A series, extension base) and A7GT-CNB	○	○	—	—	
		GT15-AC30B	3m							
		GT15-AC50B	5m							
		GT15-A370C12B-S1	1.2m	○	For connection between motion controller CPU (A series, main base) and GOT	○	○	—	—	
		GT15-A370C25B-S1	2.5m							
		GT15-A370C12B	1.2m	○	For connection between motion controller CPU (A series, main base) and A7GT-CNB	○	○	—	—	
	GT15-A370C25B	2.5m								
	Small CPU extension cable	GT15-A1SC07B	0.7m	○	For connection between QnAS/AnSCPU/motion controller CPU (A series) and GOT	○	○	—	—	
		GT15-A1SC12B	1.2m							
		GT15-A1SC30B	3m							
		GT15-A1SC50B	5m							
	Small CPU extension cable	GT15-A1SC05NB	0.45m	○	For connection between QnAS/AnSCPU/motion controller CPU (A series) and A7GT-CNB	○	○	—	—	
		GT15-A1SC07NB	0.7m							
		GT15-A1SC30NB	3m							
		GT15-A1SC50NB	5m							
	Small CPU long-distance connection cable	GT15-C100EXSS-1	10.6m	○	For long-distance (13.2m or more) connection between QnAS/AnSCPU/motion controller CPU (A series) and GOT For long-distance (13.2m or more) connection between A7GT-CNB and GOT * Set of GT15-EXCNB and GT15-C□BS	○	○	—	—	
		GT15-C200EXSS-1	20.6m							
		GT15-C300EXSS-1	30.6m							
		GOT-to-GOT connection cable	GT15-C07BS	0.7m	○	For connection between GOT and GOT	○	○	—	—
			GT15-C12BS	1.2m						
			GT15-C30BS	3m						
	GT15-C50BS		5m							
	GOT-to-GOT long-distance connection cable	GT15-C100BS	10m	○	For connection between GOT and GOT	○	○	—	—	
		GT15-C200BS	20m							
GT15-C300BS		30m								
A0J2HCPU connection cable		GT15-J2C10B	1m	○	For connection between power supply unit (A0J2-PW) for A0J2HCPU and GOT	○	○	—	—	
Bus connector conversion box		A7GT-CNB	—	—	Used for QnA/ACPU long-distance (13.2m or more) bus connection	○	○	—	—	
Buffer circuit cable		GT15-EXCNB	0.5m	○	Usable as GT15-C□EXSS-1 in combination with GT15-C□BS	○	○	—	—	
Ferrite core set for Q bus cable (two-pack)		GT15-QFC	—	○	Ferrite cores for replacing existing GOT-A900 bus cable with bus cable for GOT1000	○	○	—	—	
Ferrite core set for A bus cable (two-pack)		GT15-AFC	—							
RS-422 cable	QnA/A/FXCPU direct connection cable Computer link connection cable	GT01-C30R4-25P	3m	—	For connection between QnA/ACPU/motion controller CPU (A series)/FXCPU (D-sub 9-pin connector) and GOT For connection between FA-CNV□CBL and GOT For connection between serial communication unit and GOT For connection between AJ65BT-G4-S3 and GOT	○	○	—	—	
		GT01-C100R4-25P	10m							
		GT01-C200R4-25P	20m							
		GT01-C300R4-25P	30m							
		GT10-C30R4-25P	3m	—	For connection between QnA/FXCPU (D-sub 25-pin connector) and GOT For connection between serial communication unit (AJ71QC24(N)-R4) and GOT	—	—	—	○	
		GT10-C100R4-25P	10m							
		GT10-C200R4-25P	20m							
		GT10-C300R4-25P	30m							
	Computer link connection cable	GT09-C30R4-6C	3m	○	For connection between serial communication unit and GOT For connection between computer link unit and GOT	○	○	—	—	
		GT09-C100R4-6C	10m							
		GT09-C200R4-6C	20m							
		GT09-C300R4-6C	30m							



Product list

Cables

Product name		Model name	Cable length	Third party products*1	Application	Applicable model*2			
						GT15	GT11	Handy GOT	GT10
RS-422 cable	FXCPU direct connection cable FX communication function extension board connection cable	GT01-C10R4-8P	1m	—	For connection between FXCPU (MINI-DIN 8-pin connector) and GOT For connection between FXCPU communication function extension board and GOT	○	○	—	—
		GT01-C30R4-8P	3m						
		GT01-C100R4-8P	10m						
		GT01-C200R4-8P	20m			—	—	—	○
		GT01-C300R4-8P	30m						
		GT10-C10R4-8P	1m						
		GT10-C30R4-8P	3m						
		GT10-C100R4-8P	10m						
		GT10-C200R4-8P	20m						
RS-232 cable	QCPU direct connection cable Data transfer cable	GT01-C30R2-6P	3m	—	For connection between QCPU and GOT/personal computer (GT SoftGOT1000) (D-sub 9-pin)	○			—
		GT10-C30R2-6P	3m	—	For connection between personal computer (screen design software) (D-sub 9-pin, female) and GOT (MINI-DIN 6-pin, male)	—	—	○	○
				—	For connection between QCPU and GOT	—	—	—	○
		GT11H-C30R2-6P	3m	—	For connection between GOT and GOT	—	—	○	—
	FX communication function extension board connection cable, FX communication function adapter connection cable, Data transfer cable	GT01-C30R2-9S	3m	—	For connector conversion box between QCPU and Handy GOT	—	—	○	—
				—	For connection between FXCPU communication function extension board (D-sub 9-pin connector) and GOT/personal computer (GT SoftGOT1000) (D-sub 9-pin)	○	○	—	—
	FX communication function adapter connection cable, Data transfer cable	GT01-C30R2-25P	3m	—	For connection between personal computer (screen design software) (D-sub 9-pin connector) and GOT				
				—	For connection between personal computer (screen design software) (D-sub 9-pin, female) and GOT (D-sub 9-pin, female)				
	Computer link connection cable	GT09-C30R2-9P	3m	○	For connection between personal computer (screen design software) (D-sub 25-pin connector) and GOT/personal computer (GT SoftGOT1000) (D-sub 9-pin)	○	○	—	—
		GT09-C30R2-25P	3m		For connection between personal computer (screen design software) (D-sub 25-pin, male) and GOT (D-sub 9-pin, female)				
	Connector conversion box for Handy GOT	GT11H-CNB-37S	—	—	For connection between serial communication unit and GOT	○	○	—	—
		GT11H-C30-37P	3m	—	For connection between computer link unit and GOT	—	—	○	—
External connection cable	FA device, power supply and operation switch connection cable	GT11H-C60-37P	3m	—	Converts D-sub 37-pin connector to terminal block and D-sub 9-pin connector	—	—	○	—
		GT11H-C60-37P	6m	—	For connection between FA device connection relay cable and GOT	—	—	○	—
		GT11H-C100-37P	10m	—	For connection between FA device, power supply and operation switches and GOT				
		GT11H-C30	3m	—	For connection between FA device, power supply and operation switches and GOT				
		GT11H-C60	6m	—	For connection between FA device, power supply and operation switches and GOT				
FA device connection relay cable	RS-422, power supply and operation switch connection cable	GT11H-C15R4-8P	1.5m	—	For connection between FA device, power supply and operation switches and GOT	—	—	○	—
		GT11H-C15R4-25P	1.5m	—	For connection between power supply and operation switches and GOT	—	—	○	—
	RS-232, power supply and operation switch connection cable	GT11H-C15R2-6P	1.5m	—	For connection between power supply and operation switches and GOT	—	—	○	—
External I/O unit connection conversion cable		GT15-C30HTB	0.3m	○	For connection between QCPU and GOT	○	—	—	—
USB cable	RS-232/USB conversion adapter for data transfer	GT10-RS2TUSB-5S	—	—	For connection between GOT1000 (external I/O unit) and GOT-A900 external I/O interface unit connection cable (A8GT-C05TK/A8GT-C30TB/user-fabricated cable)	○	—	—	—
	Data transfer cable	GT09-C30USB-5P	3m	○	For connection between personal computer (USB) and GOT (RS-232) (Adapter and personal computer are connected with GT09-C30USB-5P.)	—	—	—	○
					For connection between personal computer and GOT	○	○	○	○
					For connection between QCPU (USB miniB) and personal computer (GT SoftGOT1000)	○	—	—	—
					For connection between printer and GOT (printer unit)	○	—	—	—

*1 : Items listed above are developed by Mitsubishi Electric System & Service Co., LTD., and sold through your local sales office.

*2 : The applicable connection configuration and cable vary depending on the GOT main unit. For more details, see the GOT1000 Series Handbook and the GOT1000 Series Connection Manual.

Cables for third party FA devices

Product name		Model name	Cable length	Third party products*1	GOT connection destination	Applicable model*2			
						GT15	GT11	Handy GOT	GT10
RS-232 cable	Cable for OMRON PLC	GT09-C30R20101-9P	3m	○	PLC CPU: CQM1/CQM1H/CS1/CJ1/CV500/CV1000/CV2000/CVM1 Serial communication unit: CS1W-SCU21/CJ1W-SCU41 Communication board: C200HW-COM02/COM05/COM06 Serial communication board: CQM1-SCB41/CS1W-SCB41/CS1W-SCB21 Connection cable: CQM1-CIF01 Base mount type host link unit: C500H-LK201-V1	○	○	*3	—
		GT09-C30R20102-25S	3m		PLC CPU: KV-700/1000				
		GT09-C30R20103-25P	3m		Multi-communication unit: KV-L20/L20R port 1				
	Cable for KEYENCE PLC	GT09-C30R21101-6P	3m		Multi-communication unit: KV-L20/L20R port 2				
		GT09-C30R21102-9S	3m		PLC CPU: JW-22CU/70CUH/100CUH/100CU				
		GT09-C30R21103-3T	3m		PLC CPU: JW-32CUH/33CUH				
	Cable for SHARP PLC	GT09-C30R20601-15P	3m		RS-232/RS-422 converter: TXU-2051				
		GT09-C30R20602-15P	3m		Digital indicating controller: FCR-100/FCD-100/FCR-23A/PC-900/FIR series				
	Cables for JTEKT PLC	GT09-C30R21201-25P	3m		PLC CPU: T2E				
		GT09-C30R21401-4T	3m		PLC CPU: T2N				
		GT09-C30R20501-9P	3m		PLC CPU: H-4010/H series board type/EH-150 series				
	Cable for TOSHIBA PLC	GT09-C30R20502-15P	3m		Intelligent serial port module: COMM-H/COMM-2H				
		GT09-C30R20401-15P	3m		PLC CPU: H-4010/EH-150 series				
	Cable for Hitachi Industrial Equipment Systems PLC	GT09-C30R20402-15P	3m		Communication module: LQE560/LQE060/LQE160				
		GT09-C30R21301-9S	3m		RS-232C interface card: NV1L-RS2				
	Cable for Fuji Electric FA Components & Systems PLC	GT09-C30R21003-25P	3m		RS-232C/485 interface capsule: FFK120A-C10				
		GT09-C30R20901-25P	3m		General interface module: NC1L-RS2/FFU120B				
		GT09-C30R20902-9P	3m		RS-422→232 conversion adapter: AFP8550				
	Cable for Matsushita Electric Works PLC	GT09-C30R20903-9P	3m		PLC CPU: FP2/FP2SH/FP10(S)/FP10SH/FP-M				
		GT09-C30R20904-3C	3m		Computer communication unit: AFP2462/AFP3462/AFP5462				
		GT09-C30R20201-9P	3m		PLC CPU: FP1-C24C/C40C				
		GT09-C30R20202-15P	3m		PLC CPU: FP1-C16CT/C32CT				
	Cable for Yaskawa Electric PLC	GT09-C30R20203-9P	3m		PLC CPU: PROGIC-8/MP-920/MP-930				
		GT09-C30R20203-9P	3m		PLC CPU: PROGIC-8				
		GT09-C30R20204-14P	3m		PLC CPU: CP-9300MS MEMOBUS module: CP-217F (when connected to CN1)				
		GT09-C30R20205-25P	3m		PLC CPU: MP-940				
					MEMOBUS module: CP-217IF (when connected to CN2)				
					Yokogawa Electric personal computer module: LC01-0N/LC02-0N				

Cables for third party FA devices

Product name		Model name	Cable length	Third party products*1	GOT connection destination	Applicable model*2			
						GT15	GT11	Handy GOT	GT10
RS-232 cable	Cable for Yokogawa Electric PLC	GT09-C30R20301-9P	3m	○	CPU port/D-sub 9-pin conversion cable: KM10-0C	○	○	*3	—
		GT09-C30R20302-9P	3m		Personal computer module: F3LC11-1N/F3LC11-1F/F3LC12-1F/F3LC11-2N				
		GT09-C30R20304-9S	3m		Converter: ML2-□				
	Cable for Allen-Bradley (Rockwell Automation, Inc.) PLC	GT09-C30R20701-9S	3m		PLC CPU: SL500 series Converter: 1761-NET-AIC				
	Cable for Siemens AG PLC	GT09-C30R20801-9S	3m		HMI adapter				
RS-422 cable	Cable for OMRON PLC	GT09-C30R40101-9P	3m	○	PLC CPU: CV500/CV1000/CV2000/CVM1 Serial communication unit: CJ1W-SCU41 Serial communication board: CQM1-SCB41/CS1W-SCB41	○	○	*3	—
		GT09-C100R40101-9P	10m						
		GT09-C200R40101-9P	20m						
		GT09-C300R40101-9P	30m						
		GT09-C30R40102-9P	3m						
		GT09-C100R40102-9P	10m						
		GT09-C200R40102-9P	20m						
		GT09-C300R40102-9P	30m						
		GT09-C30R40103-5T	3m						
		GT09-C100R40103-5T	10m						
		GT09-C200R40103-5T	20m						
		GT09-C300R40103-5T	30m						
	Cable for KEYENCE PLC	GT09-C30R41101-5T	3m						
		GT09-C100R41101-5T	10m						
		GT09-C200R41101-5T	20m						
		GT09-C300R41101-5T	30m						
	Cable for SHARP PLC	GT09-C30R40601-15P	3m						
		GT09-C100R40601-15P	10m						
		GT09-C200R40601-15P	20m						
		GT09-C300R40601-15P	30m						
		GT09-C30R40602-15P	3m						
		GT09-C100R40602-15P	10m						
		GT09-C200R40602-15P	20m						
		GT09-C300R40602-15P	30m						
		GT09-C30R40603-6T	3m						
		GT09-C100R40603-6T	10m						
		GT09-C200R40603-6T	20m						
		GT09-C300R40603-6T	30m						
	Cable for JTEKT PLC	GT09-C30R41201-6C	3m						
		GT09-C100R41201-6C	10m						
		GT09-C200R41201-6C	20m						
		GT09-C300R41201-6C	30m						
	Cable for TOSHIBA PLC	GT09-C30R40501-15P	3m						
		GT09-C100R40501-15P	10m						
		GT09-C200R40501-15P	20m						
		GT09-C300R40501-15P	30m						
		GT09-C30R40502-6C	3m						
		GT09-C100R40502-6C	10m						
		GT09-C200R40502-6C	20m						
		GT09-C300R40502-6C	30m						
		GT09-C30R40503-15P	3m						
		GT09-C100R40503-15P	10m						
		GT09-C200R40503-15P	20m						
		GT09-C300R40503-15P	30m						
	Cable for Hitachi Industrial Equipment Systems PLC	GT09-C30R40401-7T	3m						
		GT09-C100R40401-7T	10m						
		GT09-C200R40401-7T	20m						
		GT09-C300R40401-7T	30m						
	Cable for Hitachi PLC	GT09-C30R41301-9S	3m						
		GT09-C100R41301-9S	10m						
		GT09-C200R41301-9S	20m						
		GT09-C300R41301-9S	30m						
	Cable for Fuji Electric FA Components & Systems PLC	GT09-C30R41001-6T	3m						
		GT09-C100R41001-6T	10m						
		GT09-C200R41001-6T	20m						
		GT09-C300R41001-6T	30m						
Cable for Yaskawa Electric PLC	GT09-C30R40201-9P	3m							
	GT09-C100R40201-9P	10m							
	GT09-C200R40201-9P	20m							
	GT09-C300R40201-9P	30m							
	GT09-C30R40202-14P	3m							
	GT09-C100R40202-14P	10m							
	GT09-C200R40202-14P	20m							
Cable for Yokogawa Electric	PLC	GT09-C30R40301-6T	3m						
		GT09-C100R40301-6T	10m						
		GT09-C200R40301-6T	20m						
		GT09-C300R40301-6T	30m						
		GT09-C30R40302-6T	3m						
		GT09-C100R40302-6T	10m						
		GT09-C200R40302-6T	20m						
		GT09-C300R40302-6T	30m						
	Temperature controller	GT09-C30R40303-6T	3m						
		GT09-C100R40303-6T	10m						
		GT09-C200R40303-6T	20m						
		GT09-C300R40303-6T	30m						
		GT09-C30R40304-6T	3m						
		GT09-C100R40304-6T	10m						
		GT09-C200R40304-6T	20m						
		GT09-C300R40304-6T	30m						



WARRANTY

Please confirm the following product warranty details before using this product.

1. Gratis Warranty Term and Gratis Warranty Range

If any faults or defects (hereinafter "Failure") found to be the responsibility of Mitsubishi occurs during use of the product within the gratis warranty term, the product shall be repaired at no cost via the sales representative or Mitsubishi Service Company. However, if repairs are required onsite at domestic or overseas location, expenses to send an engineer will be solely at the customer's discretion. Mitsubishi shall not be held responsible for any re-commissioning, maintenance, or testing on-site that involves replacement of the failed module.

[Gratis Warranty Term]

The gratis warranty term of the product shall be for one year after the date of purchase or delivery to a designated place. Note that after manufacture and shipment from Mitsubishi, the maximum distribution period shall be six (6) months, and the longest gratis warranty term after manufacturing shall be eighteen (18) months. The gratis warranty term of repair parts shall not exceed the gratis warranty term before repairs.

[Gratis Warranty Range]

- (1) The range shall be limited to normal use within the usage state, usage methods and usage environment, etc., which follow the conditions and precautions, etc., given in the instruction manual, user's manual and caution labels on the product.
- (2) Even within the gratis warranty term, repairs shall be charged for in the following cases.
 1. Failure occurring from inappropriate storage or handling, carelessness or negligence by the user. Failure caused by the user's hardware or software design.
 2. Failure caused by unapproved modifications, etc., to the product by the user.
 3. When the Mitsubishi product is assembled into a user's device, Failure that could have been avoided if functions or structures, judged as necessary in the legal safety measures the user's device is subject to or as necessary by industry standards, had been provided.
 4. Failure that could have been avoided if consumable parts (battery, backlight, fuse, etc.) designated in the instruction manual had been correctly serviced or replaced.
 5. Failure caused by external irresistible forces such as fires or abnormal voltages, and Failure caused by force majeure such as earthquakes, lightning, wind and water damage.
 6. Failure caused by reasons unpredictable by scientific technology standards at time of shipment from Mitsubishi.
 7. Any other failure found not to be the responsibility of Mitsubishi or that admitted not to be so by the user.

2. Onerous repair term after discontinuation of production

- (1) Mitsubishi shall accept onerous product repairs for seven (7) years after production of the product is discontinued.
Discontinuation of production shall be notified with Mitsubishi Technical Bulletins, etc.
- (2) Product supply (including repair parts) is not available after production is discontinued.

3. Overseas service

Overseas, repairs shall be accepted by Mitsubishi's local overseas FA Center. Note that the repair conditions at each FA Center may differ.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to damages caused by any cause found not to be the responsibility of Mitsubishi, loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products, special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products, replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Changes in product specifications

The specifications given in the catalogs, manuals or technical documents are subject to change without prior notice.

6. Product application

- (1) In using the Mitsubishi graphic operation terminal, the usage conditions shall be that the application will not lead to a major accident even if any problem or fault should occur in the graphic operation terminal device, and that backup and fail-safe functions are systematically provided outside of the device for any problem or fault.
- (2) The Mitsubishi graphic operation terminal has been designed and manufactured for applications in general industries, etc. Thus, applications in which the public could be affected such as in nuclear power plants and other power plants operated by respective power companies, and applications in which a special quality assurance system is required, such as for Railway companies or Public service purposes shall be excluded from the graphic operation terminal applications. In addition, applications in which human life or property that could be greatly affected, such as in aircraft, medical applications, incineration and fuel devices, manned transportation equipment for recreation and amusement, and safety devices, shall also be excluded from the graphic operation terminal range of applications. However, in certain cases, some applications may be possible, providing the user consults the local Mitsubishi representative outlining the special requirements of the project, and providing that all parties concerned agree to the special circumstances, solely at our discretion.

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Memo



Memo

Handwriting practice lines consisting of 20 horizontal dashed lines.



Memo

Handwriting practice lines consisting of 20 horizontal dashed lines.

Mitsubishi Graphic Operation Terminal

Precautions for Choosing the Products

This catalog explains the typical features and functions of the GOT1000 series HMI and does not provide restrictions and other information on usage and module combinations.

When using the products, always read the user's manuals of the products.

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

For safe use

- To use the products given in this catalog properly, always read the related manuals before starting to use them.
- The products within this catalog have been manufactured as general-purpose parts for general industries and have not been designed or manufactured to be incorporated into any devices or systems used in purpose related to human life.
- Before using any product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- The products within this catalog have been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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